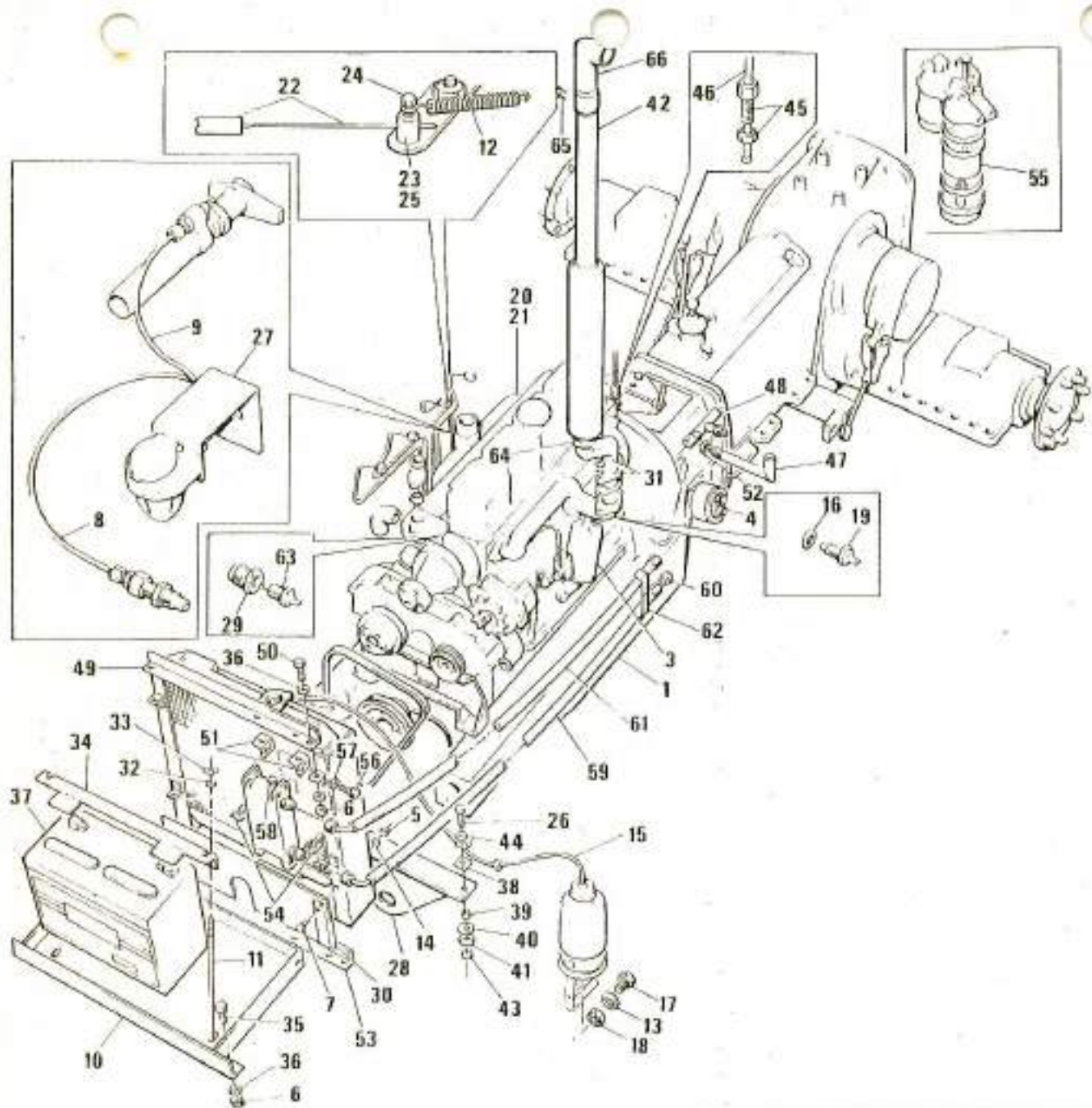


## INDEX

### SECTION 'D' : POWER UNIT AND TRANSMISSION

ASSEMBLY REF. NO.	DESCRIPTION
752 2670	SKID UNIT AND RELATED PARTS - Torque
753 2671	SKID UNIT AND RELATED PARTS - Manual
753 2672	FUEL TANK AND HANDPUMP ASSEMBLY
750 2673	FUEL HANDPUMP
751 2674	AIR CLEANER
751 2675	FRONT AXLE ASSEMBLY
751 2676	SKID UNIT COMPONENTS





ITEM	PART NO.	DESCRIPTION	QTY
1	401 7212	SKID UNIT-BASIC	1
2	401 7213	SKID UNIT-GERMAN	1
3	270 0217	ENGINE OIL FILTER ELEMENT	1
4	270 0247	TORQUE CONVERTER OIL FILTER	1
5	643 0801	NUT	2
6	642 1001	NUT	11
7	644 0820	SCREW	2
8	311 6051	NYLON TUBE 500mm LONG	1
9	311 6060	NYLON TUBE 900mm LONG	1
10	486 9752	BATTERY TRAY	1
11	127 1040	RETAINING BOLT	2
12	493 1061	SPRING	1
13	716 0501	WASHER	2
14	716 0830	WASHER	2
15	311 6061	POLYTHENE TUBE 900mm LONG	1
16	490 5088	BONDED SEAL	1
17	644 0516	SCREW	2
18	642 0501	NUT	2
19	251 0816	OIL PRESSURE SWITCH	1
20	307 0468	HOSE	1
21	271 1354	BANJO	1
22	179 0048	STOP CABLE	1
23	179 0051	SWIVEL	1
24	127 1334	SCREW	1
25	445 0282	RETAINER	1
26	635 1260	BOLT	2
27	122 0997	RESERVOIR BRACKET	1
28	122 9803	POWER UNIT SUPPORT	1
29	271 5631	SENDER UNIT ADAPTOR	1
30	383 9995	BAFFLE PLATE	1
31	414 9147	TUBE	1
32	651 0702	WASHER	2
33	385 0107	WINGNUT	2
34	176 9089	CLAMP	1
35	644 1035	SCREW	3
36	716 1001	WASHER	19
37	257 5072	BATTERY	1
38	495 0819	SPACER	2
39	495 0818	SPACER	2
40	588 5985	WASHER	2
41	588 5984	WASHER	2
42	260 0158	SILENCER	1
43	642 1201	NUT	2
44	651 0407	TAPER WASHER	2
45	271 0177	STRAIGHT CONNECTOR	1
46	412 0013	TUBE	1
47	413 8540	TUBE	1
48	368 9032	MANIFOLD	1
49	486 3138	TOP SUPPORT	1
50	644 1030	SCREW	8
51	122 1156	R.H.SUPPORT BRACKET	2
52	385 0611	NUT	1

**HVMAC**

TITLE

370C

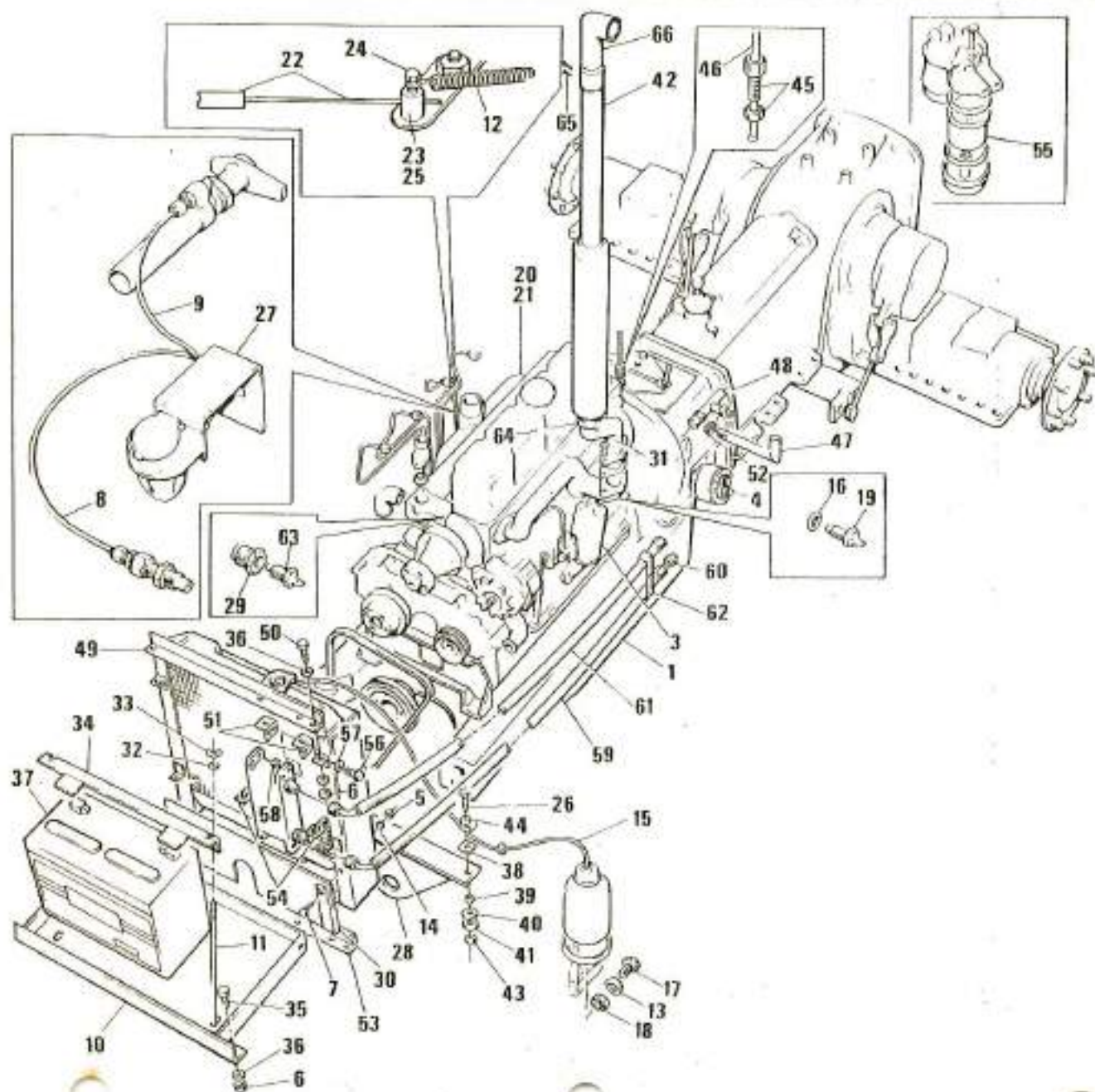
SKID UNIT & RELATED PARTS - Torque

ISSUE 2

752 2670 D

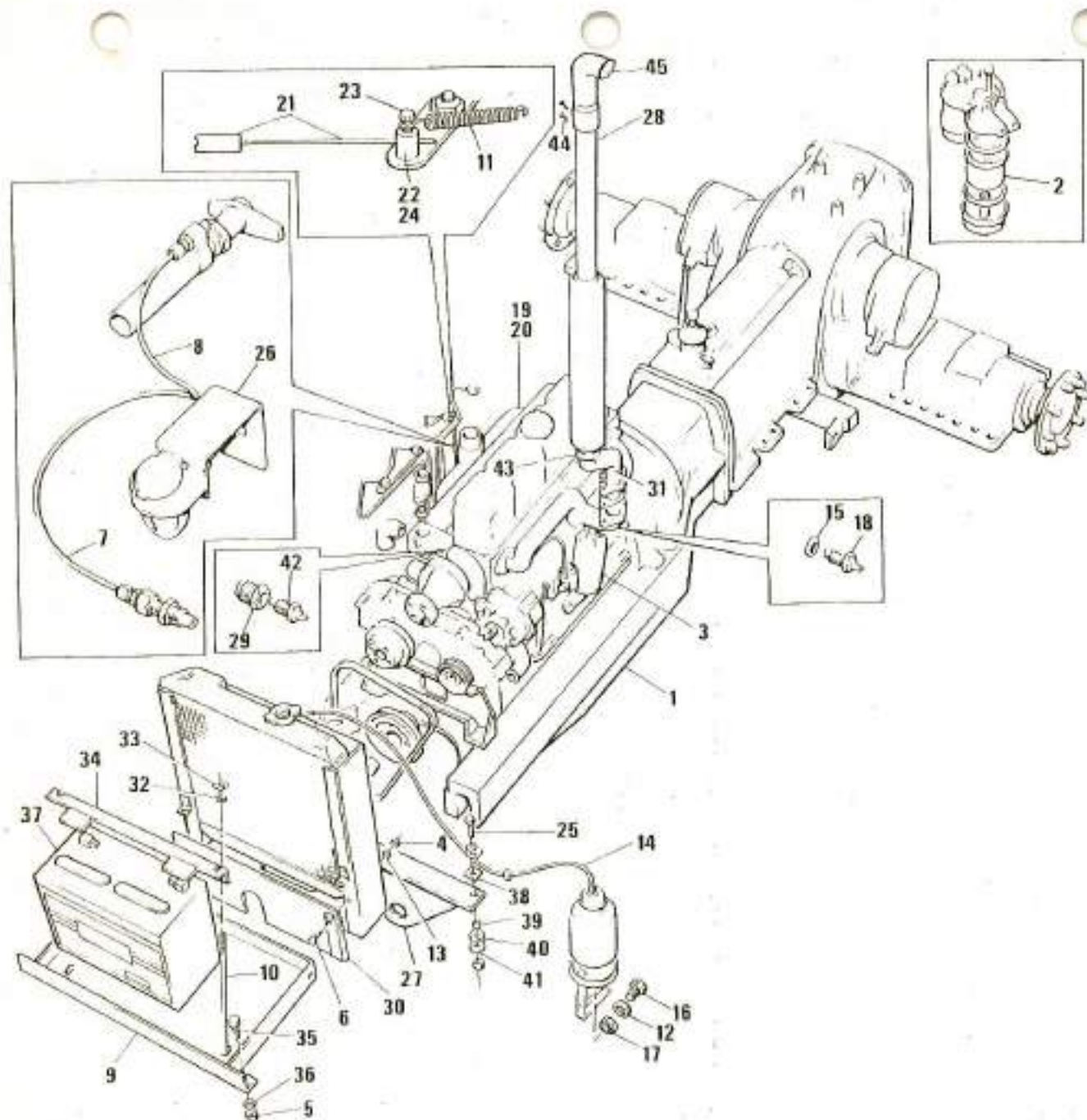
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SHEET 1 OF 2



ITEM	PART NO.	DESCRIPTION	QTY
53	486 3139	BOTTOM SUPPORT	1
54	122 1155	SUPPORT BRACKET	2
55	270 0070	FUEL FILTER ELEMENT	1
56	044 0620	SCREW	8
57	716 0601	WASHER	8
58	042 0601	NUT	8
59	307 8559	HOSE ASSEMBLY	1
60	271 5852	ADAPTOR	1
61	307 8561	HOSE ASSEMBLY	1
62	176 3321	HOSE CLAMP	1
63	257 5105	WATER TEMPERATURE SENDER	1
64	176 3247	CLAMP	1
65	127 1392	SCREW	2
66	260 0157	EXHAUST PIPE EXTENSION	1

NOTE: GERMAN ONLY - 4th GEAR FORWARD & REVERSE TO BE LOCKED OUT.



ITEM	PART NO.	DESCRIPTION	QTY
1	401 7211	SKID UNIT	1
2	270 0072	FUEL FILTER ELEMENT	2
3	270 0217	ENGINE OIL FILTER ELEMENT	1
4	643 0801	NUT	2
5	642 1001	NUT	3
6	644 0820	SCREW	2
7	311 0051	NYLON TUBE 500mm LONG	1
8	311 0060	NYLON TUBE 900mm LONG	1
9	486 9752	BATTERY TRAY	1
10	127 1040	RETAINING BOLT	2
11	493 1061	SPRING	1
12	716 0501	WASHER	2
13	716 0830	WASHER	2
14	311 0061	POLYTHENE TUBE 900mm LONG	1
15	490 5008	BONDED SEAL	1
16	644 0516	SCREW	2
17	642 0501	NUT	2
18	251 0816	OIL PRESSURE SWITCH	1
19	307 0466	HOSE	1
20	271 1354	BANJO	1
21	179 0048	STOP CABLE	1
22	179 0051	SWIVEL	1
23	127 1334	SCREW	1
24	445 0282	RETAINER	1
25	625 7225	BOLT	2
26	122 0997	RESERVOIR BRACKET	1
27	486 9761	POWER UNIT SUPPORT	1
28	260 0158	SILENCER	1
29	271 5631	SENDER UNIT ADAPTOR	1
30	383 9095	BAFFLE PLATE	1
31	414 9147	TUBE	1
32	651 0702	WASHER	2
33	385 0197	WINGNUT	2
34	176 9089	CLAMP	1
35	644 1035	SCREW	3
36	716 1001	WASHER	3
37	257 5072	BATTERY	1
38	495 0819	SPACER	2
39	495 0818	SPACER	2
40	588 5985	WASHER	2
41	588 5984	WASHER	2
42	257 5105	WATER TEMPERATURE SENDER	1
43	176 3247	CLAMP	1
44	127 1392	SCREW	2
45	260 0157	EXHAUST PIPE EXTENSION	1
46	401 7214	SKID UNIT (GERMAN ONLY)	1

NOTE: GERMAN ONLY - 5th GEAR FORWARD & LOW TO BE LOCKED OUT.

**HVMAC**

TITLE

370C

SKID UNIT & RELATED PARTS - Manual

ISSUE 3

753 2671 D

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# HYMAC

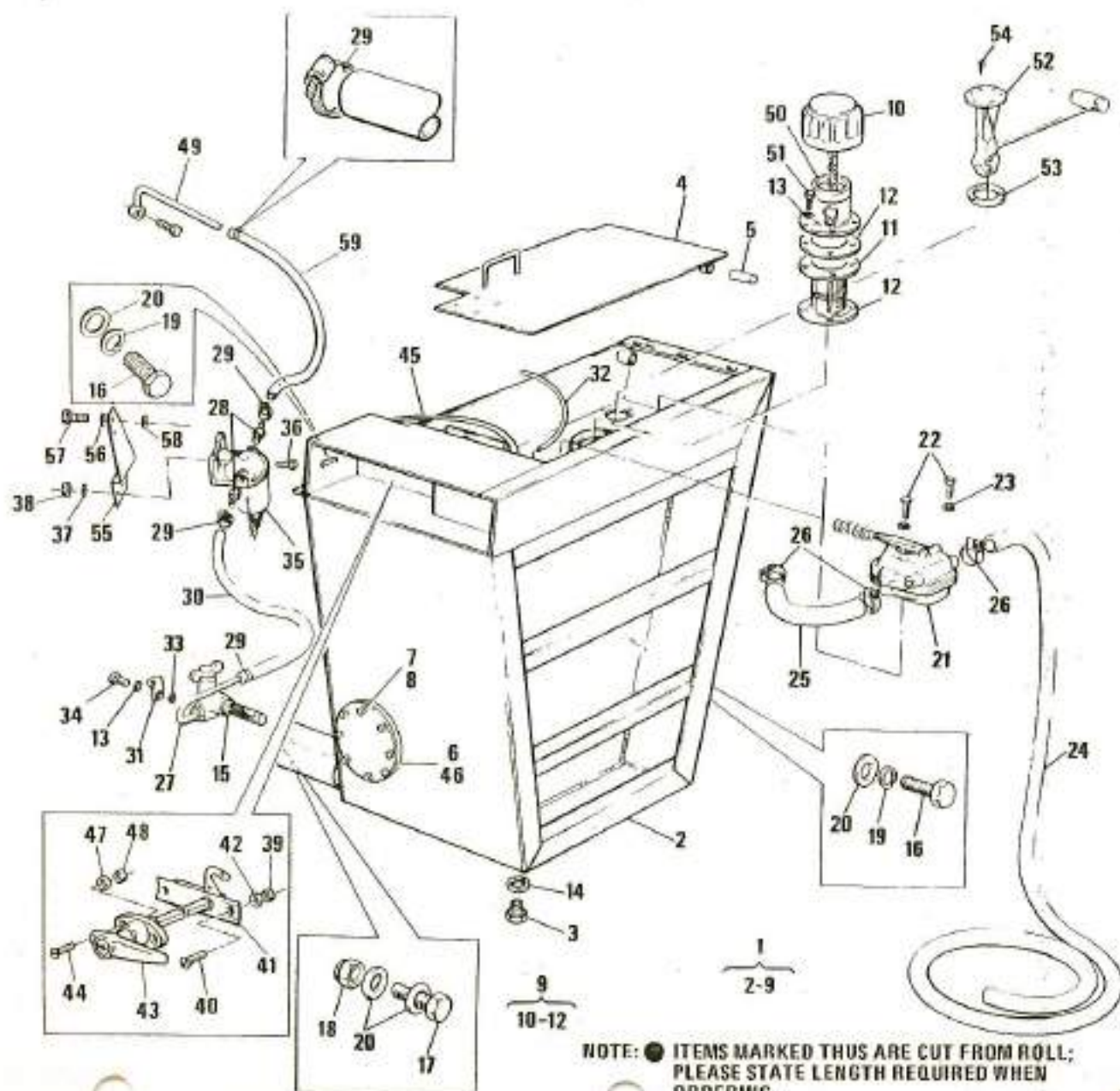
TITLE

 370 C FUEL TANK AND  
HANDPUMP ASSEMBLY

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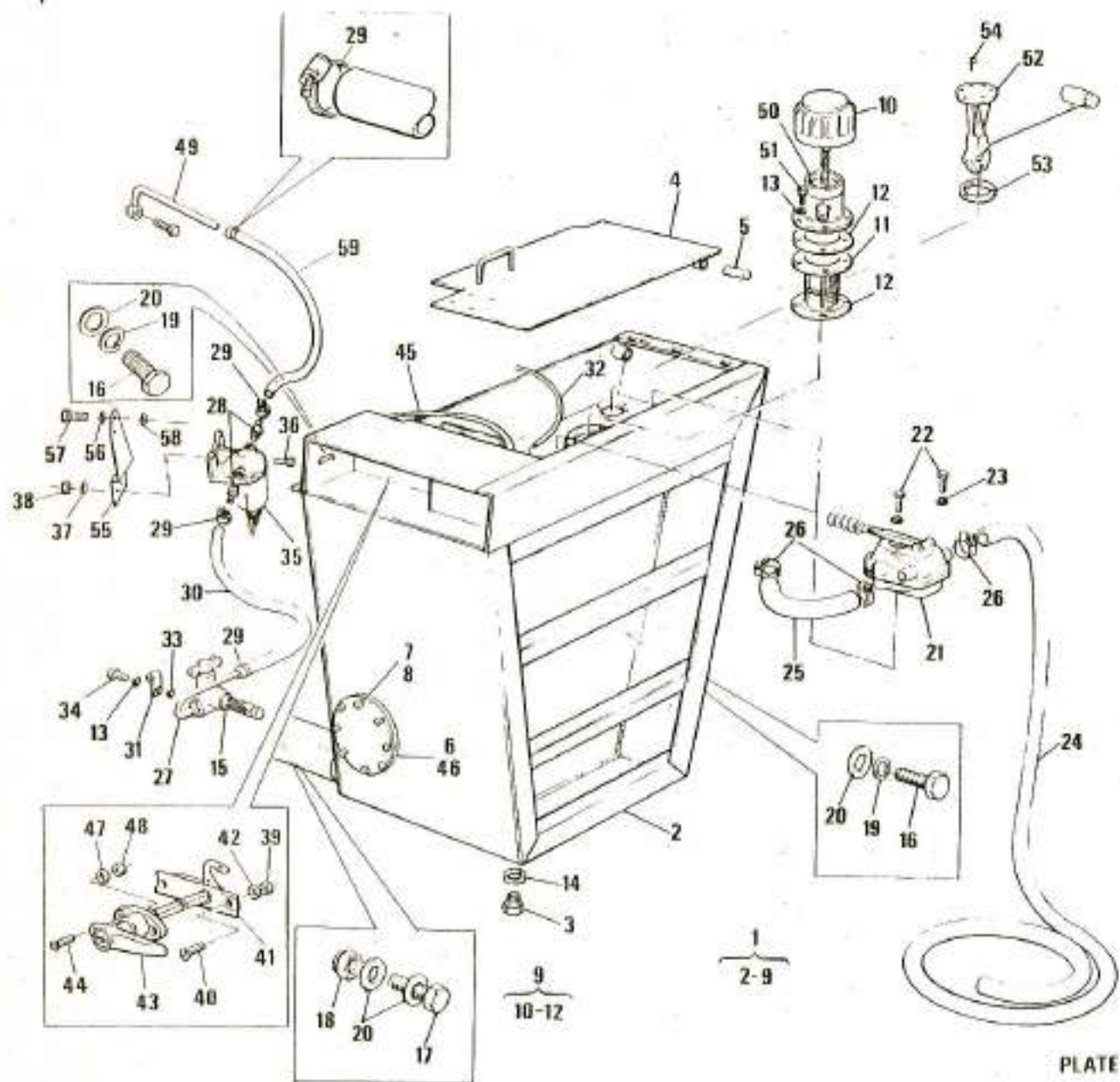
 ISSUE 2  
SHEET 1 of 2

753 2672 D



NOTE: ● ITEMS MARKED THIS ARE CUT FROM ROLL;  
PLEASE STATE LENGTH REQUIRED WHEN  
ORDERING.

ITEM	PART NO.	DESCRIPTION	QTY
1	540 8148	FUEL TANK ASSEMBLY	1
2	N.S.S.	FUEL TANK	1
3	409 0453	DRAIN PLUG	1
4	167 9684	COVER	1
5	406 3800	PIN	1
6	167 0731	COVER PLATE	1
7	644 0616	SCREW	8
8	716 0630	WASHER	8
9	187 0106	FILLER CAP ASSEMBLY	1
10	N.S.S.	FILLER CAP	1
11	270 0215	STRAINER	1
12	490 0372	GASKET	2
13	716 0530	WASHER	7
14	490 5021	BONDED SEAL	1
15	574 7102	FUEL TAP	1
16	644 1230	SCREW	3
17	644 1240	SCREW	1
18	642 1201	NUT	1
19	716 1230	WASHER	3
20	716 1201	WASHER	5
21		HANDPUMP	1
22	644 0820	SCREW	2
23	716 0830	WASHER	2
24	307 0378	HOSE	A/R
25	307 0378	HOSE	A/R
26	176 1057	HOSE CLIP	3
27	412 9532	PIPE ASSEMBLY	1
28	400 7003	PIPE ASSEMBLY	2
29	176 2439	HOSE CLIP	4
30	307 0469	HOSE	1
31	176 2441	CLIP	1
32	307 0466	HOSE	1
33	716 0501	WASHER	1
34	644 0516	SCREW	1
35	540 8004	SEDIMENT BOWL	1
36	644 0625	SCREW	2
37	588 5585	WASHER	2
38	643 0601	NUT	2
39	642 0001	NUT	2
40	644 0816	SCREW	2
41	352 0147	COMPARTMENT LOCK	1
42	716 0801	WASHER	2
43	344 7008	COMPARTMENT HANDLE	1
44	685 0420	SCREW	2
45	311 6040	HOSE	A/R
46	490 0367	GASKET	1
47	716 0430	WASHER	2
48	643 0401	NUT	2
49	412 8002	PIPE ASSEMBLY	1
50	414 9137	FILLER NICK	1
51	687 0516	SCREW	6
52	257 5326	FUEL GAUGE SENDER	1



ITEM	PART NO.	DESCRIPTION	QTY
53	490 0368	GASKET	1
54	671 9207	SCREW	6
55	122 1157	BRACKET	1
56	051 0704	WASHER	2
57	653 6811	SCREW	2
58	651 0604	WASHER	2
59	307 0472	HOSE	1

PLATE 2

**HVMAC**

MODEL

370 C

FUEL TANK AND HANDPUMP  
ASSEMBLY

ISSUE

2

753 2672 D

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SHEET 2 of 2

**HYMAC**

TITLE

**370 C FUEL HANDPUMP**

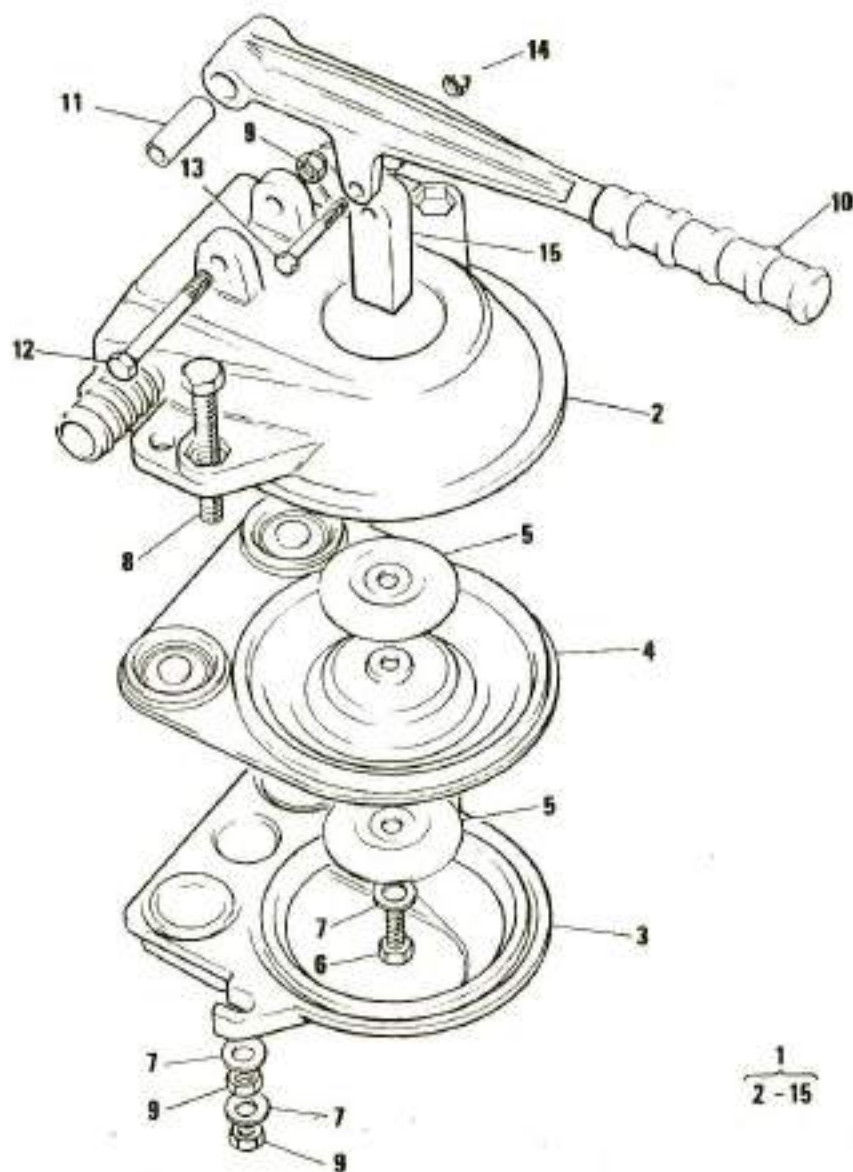
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ISSUE

1

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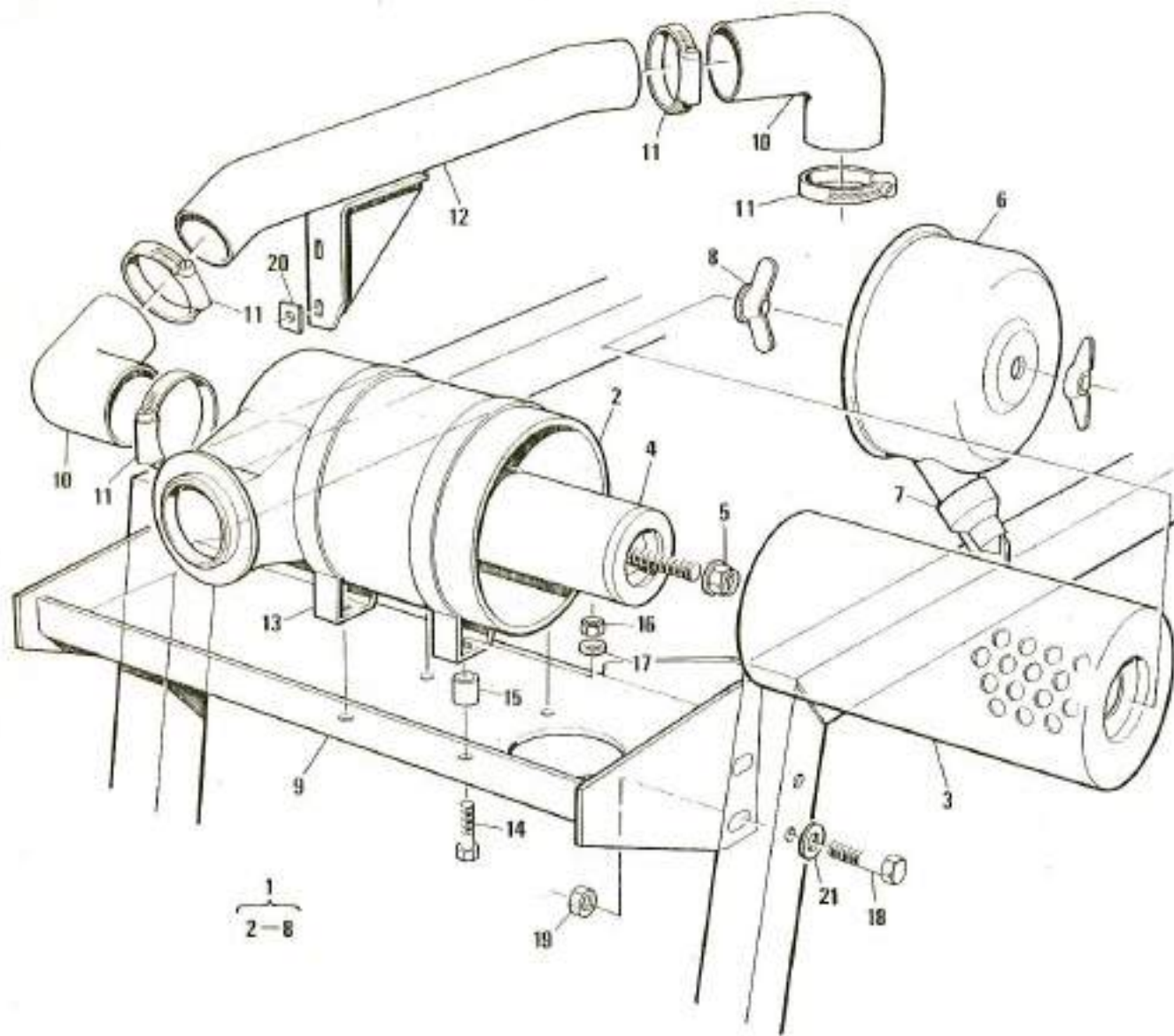
750 2673 D



ITEM	PART NO.	DESCRIPTION	QTY
1	402 7722	FUEL HANDPUMP-COMplete	1
2	N.S.S.	BODY	1
3	N.S.S.	COVER	1
4	402 0039	DIAPHRAGM	1
5	402 0040	PLATE	2
6	N.S.S.	SCREW	1
7	057 0704	WASHER	5
8	127 1274	BOLT	2
9	385 0490	NUT	5
10	344 7001	HANDLE	1
11	114 0092	BEARING	1
12	127 1275	BOLT	1
13	127 1276	BOLT	1
14	305 0491	NUT	1
15	448 4077	CONNECTING ROD	1

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ITEM	PART NO.	DESCRIPTION	QTY
1	270 7093	AIR FILTER ASSEMBLY	1
2	270 7094	BODY	1
3	270 7095	ELEMENT	1
4	270 7096	SAFETY ELEMENT	1
5	490 7416	NUT AND GASKET	1
6	167 7027	COVER	1
7	270 0244	DUST VALVE	1
8	490 7417	NUT AND GASKET	1
9	122 9867	SUPPORT	1
10	312 0272	HOSE	2
11	176 1017	HOSE CLIP	4
12	414 9144	INDUCTION PIPE	1
13	176 7018	CLAMP	2
14	635 1040	SCREW	4
15	495 0800	SPACER	4
16	643 1001	NUT	4
17	716 1001	WASHER	4
18	644 1035	SCREW	4
19	642 1001	NUT	4
20	495 0829	SPACER	2
21	588 5809	WASHER	4

**Hymac**

TITLE

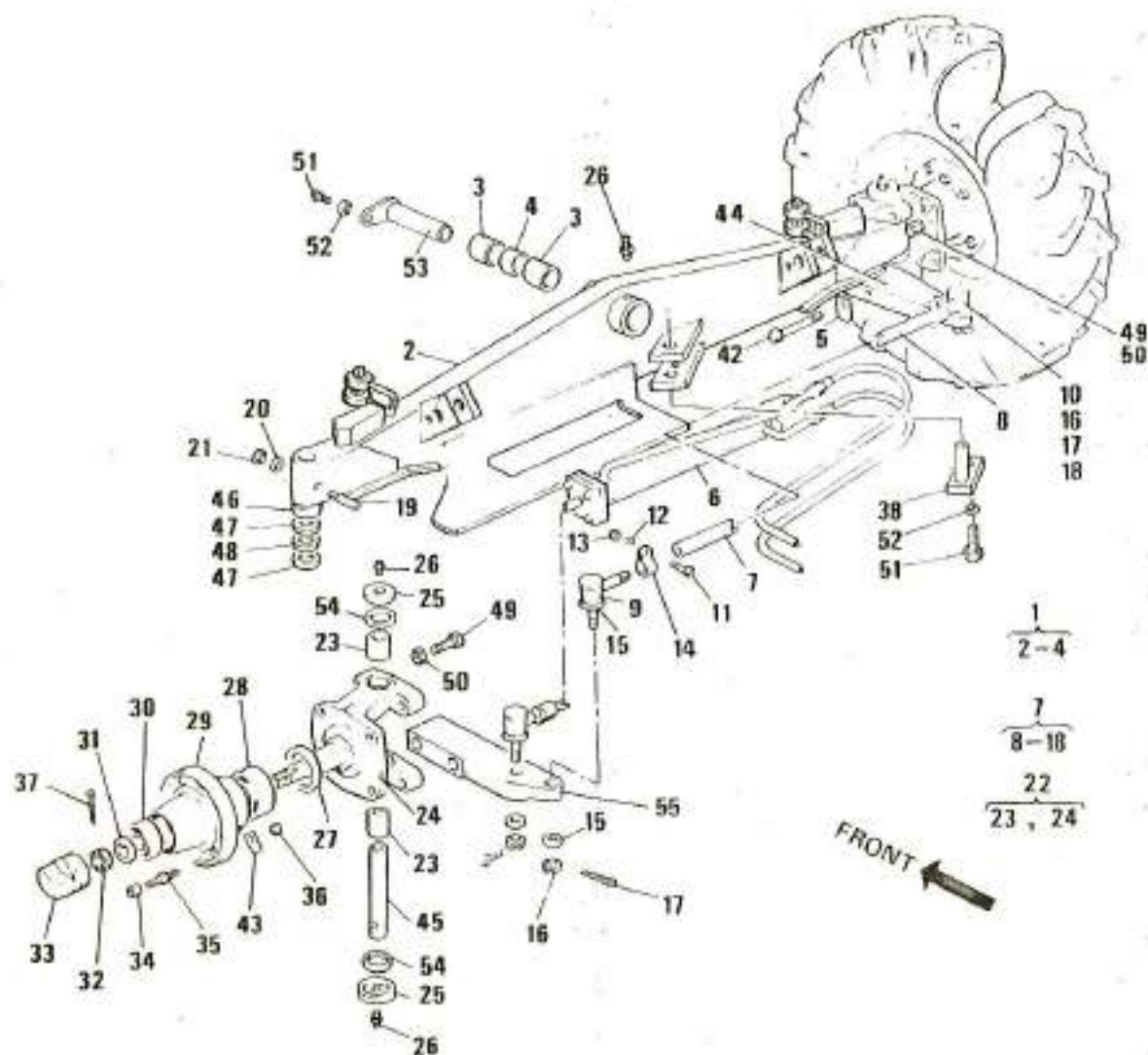
370C AIR CLEANER

ISSUE 3

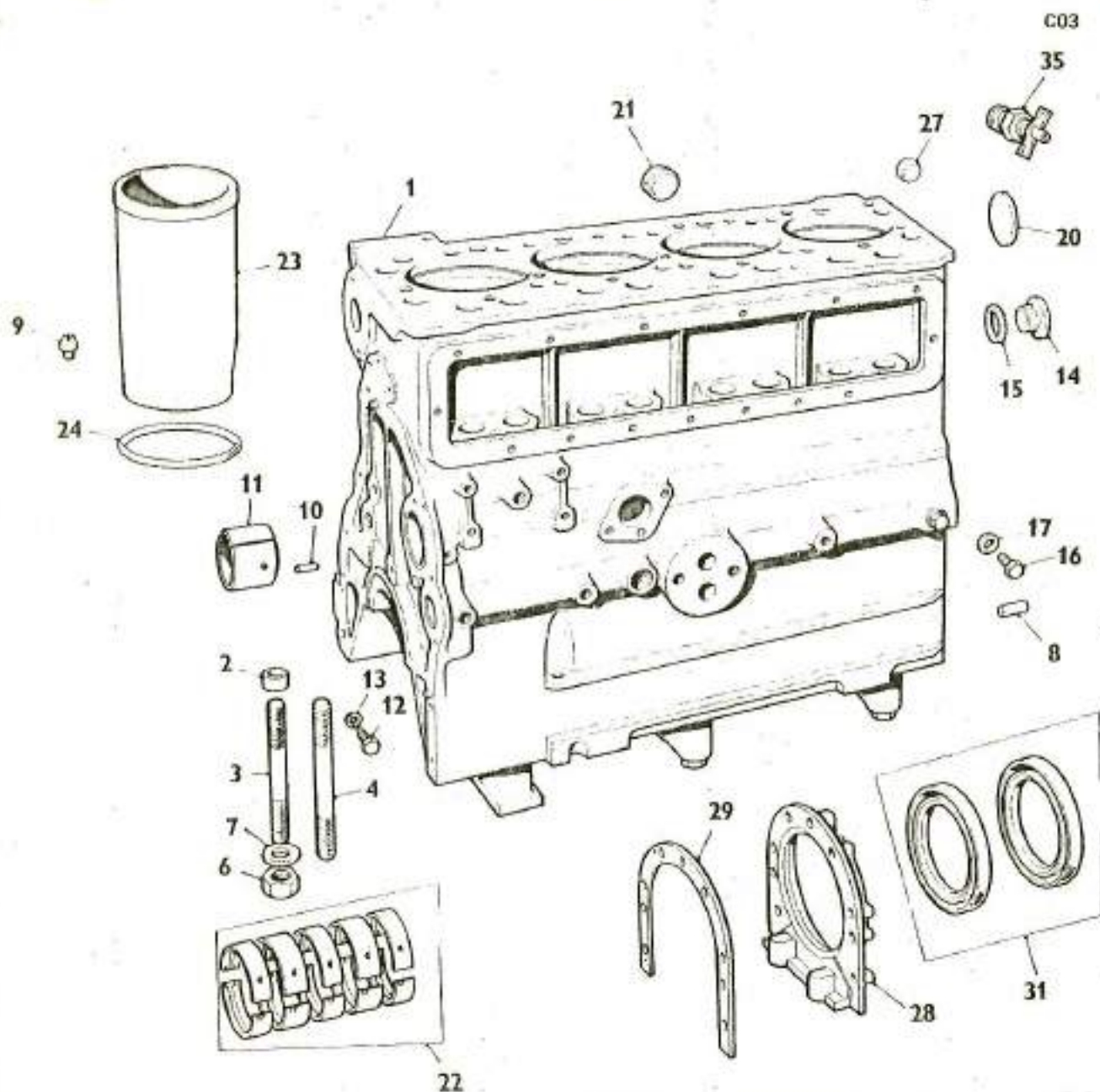
751 2674 D

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ITEM	PART NO.	DESCRIPTION	QTY
1	100 8100	FRONT AXLE ASSEMBLY	1
2	N.S.S.	AXLE	1
3	133 0078	BUSH	2
4	131 5042	SPACER	1
5	588 0421	TAB WASHER	2
6	170 8104	STEERING CYLINDER	1
7	448 7010	TRACK ROD ASSEMBLY	1
8	N.S.S.	TRACK ROD	1
9	114 7002	BALL JOINT - R.H.THREAD	1
10	114 7001	BALL JOINT - L.H.THREAD	1
11	127 2064	BOLT	2
12	588 5880	WASHER	2
13	385 0558	NUT	2
14	176 3221	CLAMP	2
15	713 0719	GAITER	2
16	588 5879	WASHER	2
17	385 0557	NUT	2
18	406 4103	SPLIT PIN	2
19	406 4099	COTTER PIN	2
20	651 0705	WASHER	2
21	650 2267	NUT	2
22	100 7107	STUB AXLE ASSEMBLY	2
23	133 0079	BUSH	2
24	N.S.S.	STUB AXLE	1
25	187 0109	DUST CAP	4
26	271 0151	GREASE NIPPLE	8
27	490 4615	OIL SEAL	2
28	114 0095	TAPER ROLLER BEARING	2
29	321 0015	HUB	2
30	114 0094	TAPE ROLLER BEARING	2
31	588 5845	TONGUE WASHER	2
32	385 0549	NUT	2
33	187 0108	HUB CAP	2
34	385 0545	WHEEL NUT	12
35	497 0195	WHEEL STUD	12
36	385 0546	NUT	12
37	701 1115	SPLIT PIN	2
38	496 9461	PIN	1
42	127 1306	BOLT	4
43	588 2531	TAB WASHER	12
44	351 0310	R.H.TRACK ROD LEVER	1
45	406 3689	PIN	2
46	187 0110	DUST CAP	2
47	588 5846	WASHER	4
48	588 0527	WASHER	2
49	127 1304	ADJUSTABLE STOP	4
50	850 0871	LOCKNUT	4
51	844 1230	SCREW	2
52	716 1230	WASHER	2
53	406 9462	PIN	1
54	450 0225	OIL RING	4
55	351 0309	L.H.TRACK ROD LEVER	1



ITEM	PART NO.	DESCRIPTION	QTY
1	B86K 1083	BLOCK ASSEMBLY-CYLINDER	1
2	B37D 87	DOWEL-MAIN BEARING CAP TO OIL PUMP	4
3	B37D 528	STUD-MAIN BEARING CAP-SHORT	6
3	B37D 3449	STUD-MAIN BEARING CAP	2
4	B37D 527	STUD-MAIN BEARING CAP-LONG	2
6	B88G 590	NUT-CLEVELOC-MAIN BEARING STUD	10
7	B37D 91	WASHER-PLAIN-NUT	10
8	BAMK 1017	DOWEL-FLYWHEEL HOUSING	3
8	B86K 414	DOWEL-FLYWHEEL HOUSING TO BLOCK	3
9	B86K 1078	DOWEL-CYLINDER HEAD TO BLOCK	2
10	BAMK 749	DOWEL-TIMING CASE TO BLOCK	2
11	B86K 742	BUSH-CAMSHAFT BEARING	1
12	BCMCK 1383	SCREW-BUSH LOCATING	1
13	BATJ 2035	WASHER-SELOC-SCREW	1
14	BCMCK 1223	PLUG-OIL GALLERY-FRONT AND REAR	2
15	BAMK 699	WASHER (COPPER)	2
16	BAMK 707	PLUG-OIL GALLERY (BRASS)	2
17	BAMK 240	WASHER (COPPER)	2
27	B37D 3478	PLUG-WATER GALLERY (BRASS)	4
20	B13H 6432	DISC-CORE-WATER GALLERY	1
21	BAEA 635	PLUG-CORE-WATER GALLERY BEARING MAIN STANDARD	1 SET
22	B8G 2403	STANDARD	1 SET
22	B8G 2403 15	.381mm(.015")U/S	1 SET
22	B8G 2403 30	.762mm(.030")U/S	1 SET
22	B8G 2403 45	1.143mm(.045")U/S	1 SET
23	B86K 937	LINER-CYLINDER-98mm	4
24	B86K 938	RING-SEALING-LINER-TOP	4
24	B86K 939	RING-SEALING-LINER-BOTTOM	4
35	BATJ 2093	TAP-DRAIN	1
28	B86K 1953	HOUSING-REAR MAIN OIL SEAL	1
29	BAMK 63	GASKET-HOUSING TO CYLINDER BLOCK	1
	BGHF 102	BOLT-HOUSING TO CYLINDER BLOCK	7
	BHNS 407	SCREW HOUSING TO CYLINDER BLOCK	2
	BLWN 304	WASHER-SPRING	9
31	B13H 3009	SEAL-OIL-LIP TYPE	1
	BCMCK 1205	PLUG-CRANKCASE	1
	B2K 6164	PLUG-CYLINDER BLOCK DRAIN	1
	BAMK 748	WASHER-PLUG	1
32	B89J 88	SHIM-CYLINDER LINER 0.003" THICK	A/R
33	B89J 89	SHIM-CYLINDER LINER 0.004" THICK	A/R
34	B89J 90	SHIM-CYLINDER LINER 0.005" THICK	A/R

**HVMAC**

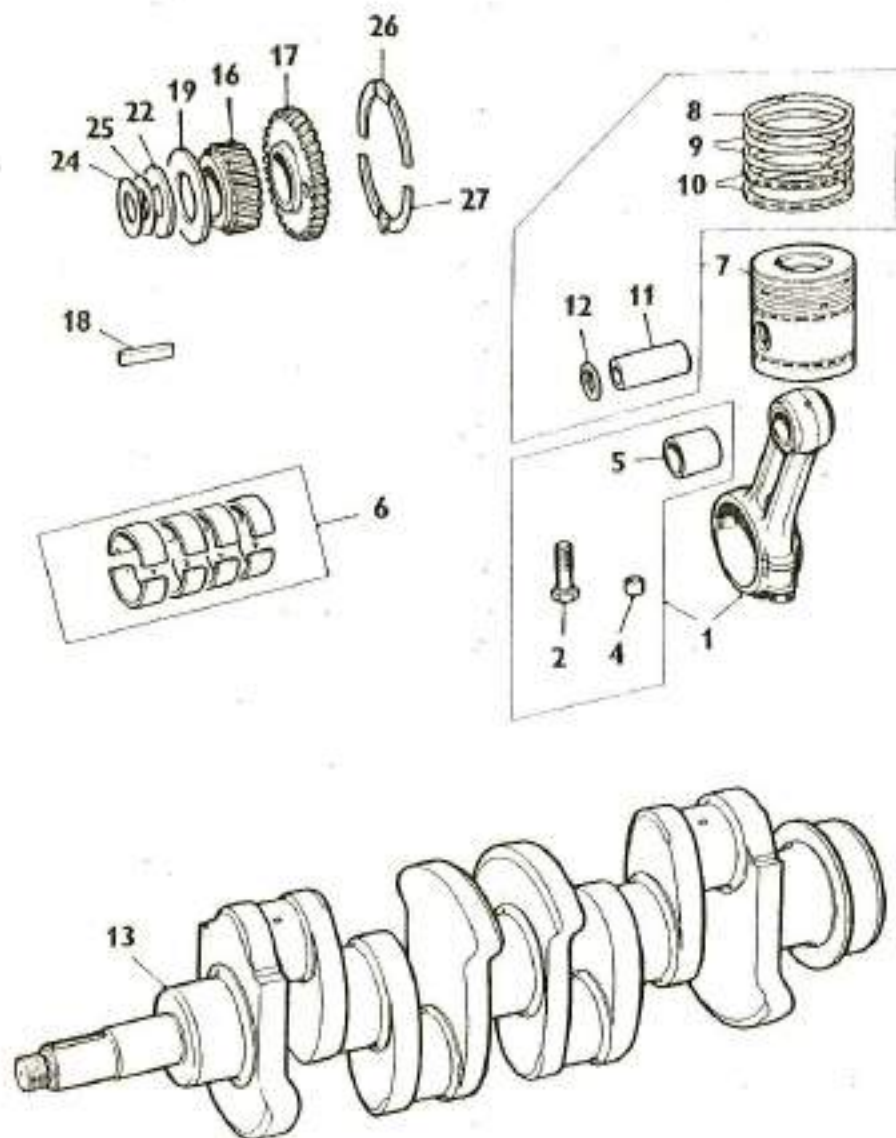
TYPE 370C LEYLAND SKID UNIT COMPONENTS BASIC ENGINE

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ISSUE 1

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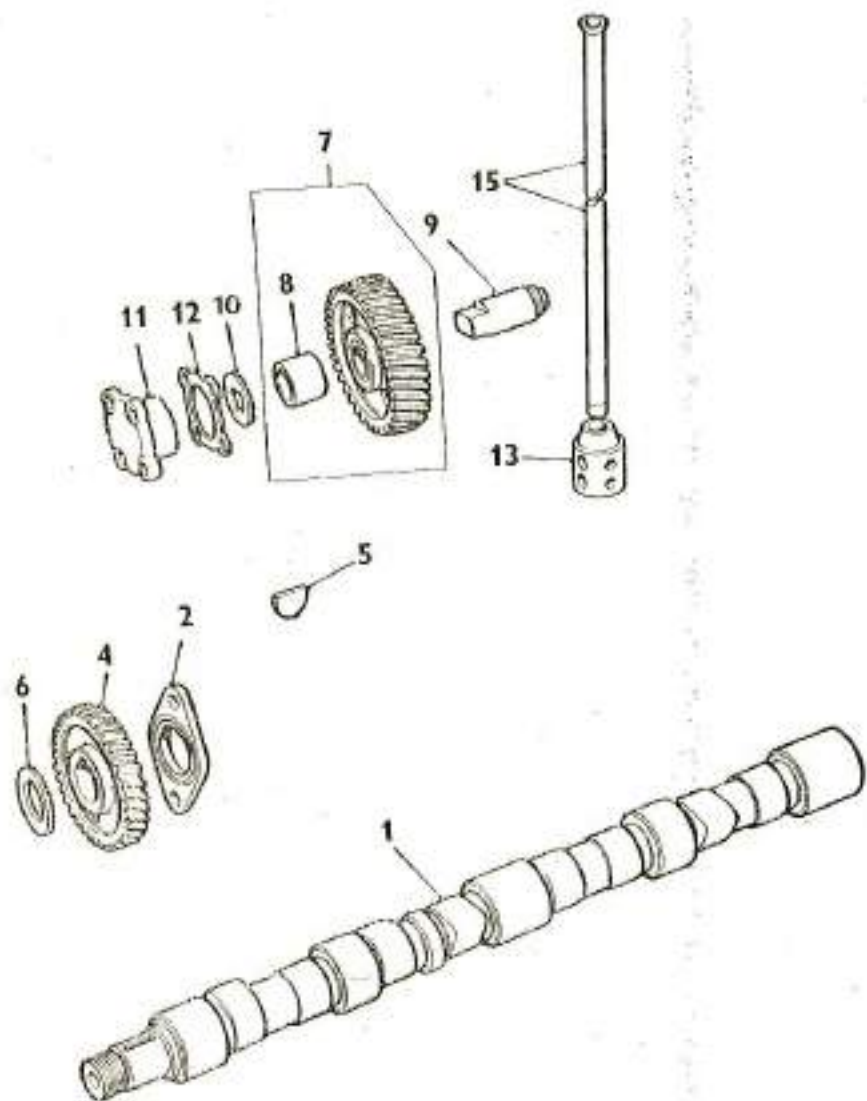
751 2676 D



C04

ITEM	PART NO.	DESCRIPTION	QTY
1	886K 1093	ROD ASSEMBLY-CONNECTING	4
2	886K 1191	BOLT-CONNECTING ROD	8
4	BAMK 602	DOWEL-HOLLOW-CAP	8
5	B37D 3037	BUSH-GUDGEON PIN	4
		BEARING-CONNECTING ROD	
6	BBG 2484	STANDARD	1 SET
6	BBG 2484 15	.381mm(.015")	1 SET
6	BBG 2484 30	.762mm(.030")U/S	1 SET
6	BBG 2484 45	1.143mm(.045")U/S	1 SET
		PISTON ASSEMBLY	
7	886K 1259	STANDARD	1
		RING-PISTON	
8	N.S.S.	COMPRESSION-STANDARD-CHROME	4
9	N.S.S.	TAPER-STANDARD	8
10	N.S.S.	SCRAPER-STANDARD	4
	BAHM 9014	KIT-PISTON RING	4
	N.S.S.	RING-OIL SCRAPER	4
11	886K 951	PIN-GUDGEON	4
12	BCCM 222	CLIP-GUDGEON PIN	8
13	886K 947	CRANKSHAFT	1
	BBG 2700	CRANKSHAFT-REGROUND (WITH BEARINGS)	1
16	BCMK 183	PINION-CRANKSHAFT	1
17	B37D 3472	GEAR-OIL PUMP DRIVING	1
18	BAMK 96	KEY-GEAR	1
19	BAMK 1353	THROWER-OIL CRANKSHAFT	1
22	BAMK 1526	WASHER-TAB-CRANKSHAFT	1
	N.S.S.	NUT-CRANKSHAFT	1
24	BAMK 725	SHIM-.254mm(.010")	A/R
25	BAMK 726	SHIM-.381mm(.015")	A/R
26	B37D 533	WASHER-THRUST-UPPER	2
27	B37D 534	WASHER-THRUST-LOWER	2

C05



ITEM	PART NO.	DESCRIPTION	QTY
1	B86K 542	CAMSHAFT	1
2	B86K 1459	PLATE-LOCATING	1
	BHNS 507	SCREW-LOCATING PLATE TO BLOCK	2
	BLWN 305	WASHER-SPRING	2
4	B37D 599	HUB AND GEAR-CAMSHAFT	1
5	B86K 1228	KEY-CAMSHAFT	1
6	B86K 1505	WASHER-TAB	1
	B86K 1504	BOLT	1
7	BCMK 185	GEAR ASSEMBLY-IDLER	1
8	BCMK 187	BUSH	1
9	BCMK 188	SHAFT-IDLER GEAR	1
10	BCMK 189	WASHER-THRUST-IDLER GEAR	1
11	BCMK 192	BEARING-OUTRIGGER-IDLER GEAR	1
12	BCMK 193	GASKET-BEARING	1
	BHNS 507	SCREW-BEARING	4
	LWN 304	WASHER-SPRING	4
13	BAMK 20	TAPPET-VALVE	8
15	BAMK 1793	PUSH-ROD SOLID	8

HYMAC

TITLE 370C LEYLAND SKID UNIT COMPONENTS - BASIC ENGINE

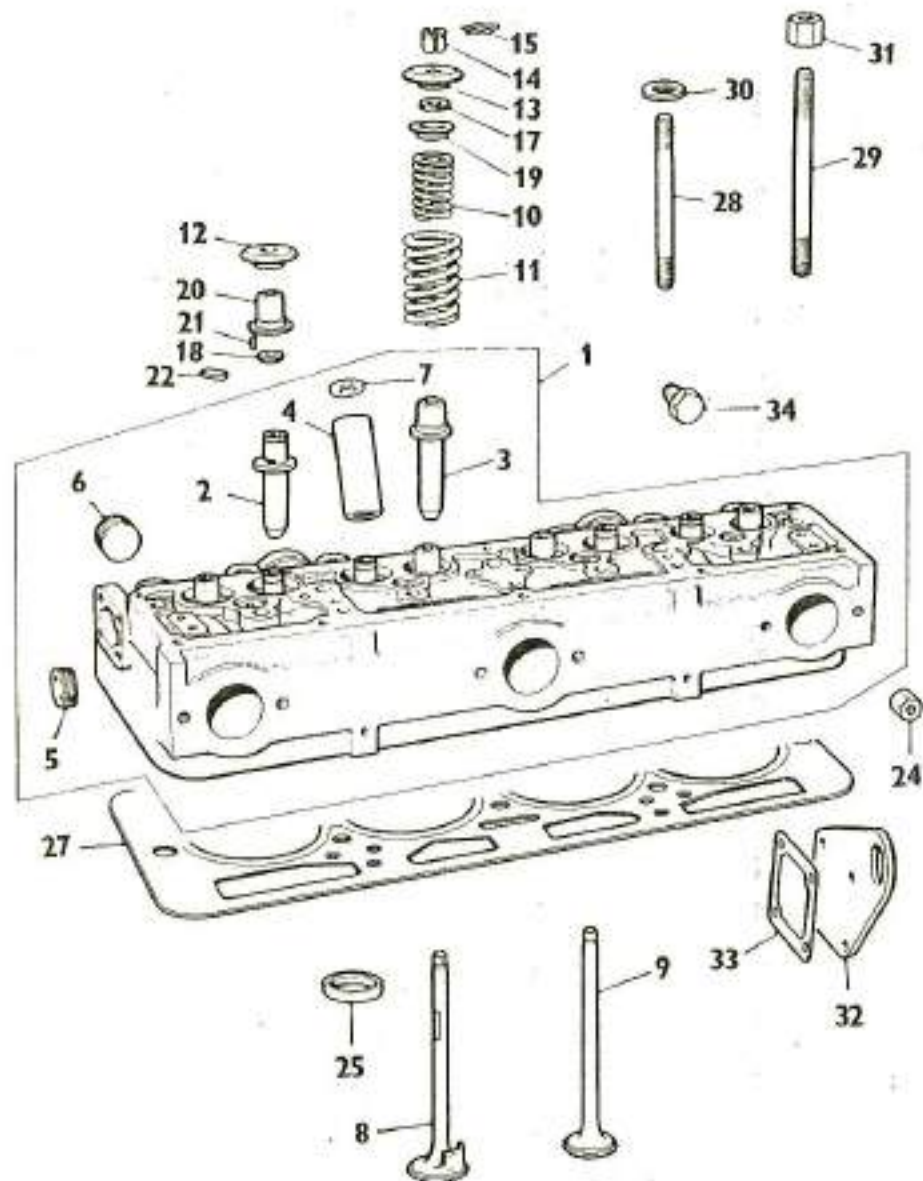
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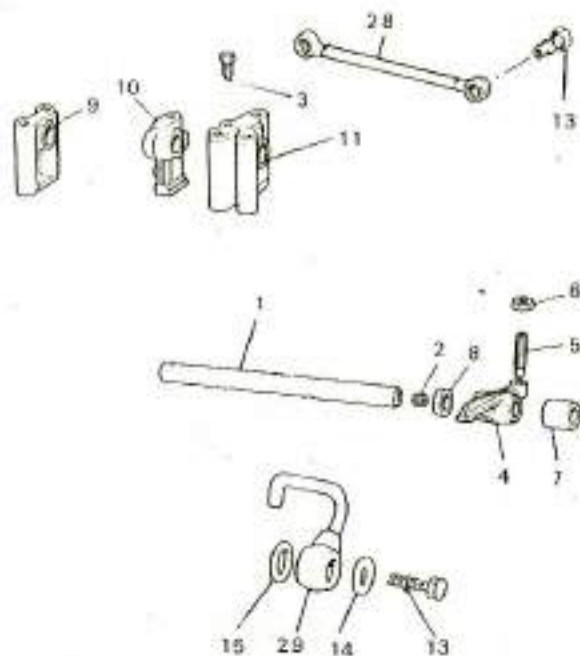
751 2676 D

C06



ITEM	PART NO.	DESCRIPTION	QTY
1	B80K 909	HEAD ASSEMBLY-CYLINDER	1
2	B86K 144	GUIDE-INLET VALVES	4
3	B86K 145	GUIDE-EXHAUST VALVES	4
4	B86K 1098	SLEEVE-INJECTOR	4
7	B86K 1099	WASHER-SLEEVE-INJECTOR	4
5	BANK 708	PLUG-CORE (STEEL)	4
6	BAEC 876	PLUG-CORE (STEEL)	3
5	BAEA 635	PLUG-CORE (STEEL)	3
25	B86K 945	INSERT-EXHAUST VALVE SEAT	4
8	B86K 943	VALVE-INLET	4
9	B86K 944	VALVE-EXHAUST	4
34	B83H 262	PLUG-CYLINDER HEAD	1
10	BANK 82	SPRING-INNER	8
11	BANK 81	SPRING-OUTER	8
12	BANK 1573	COLLAR-INLET VALVE	4
13	BANK 76	COLLAR-EXHAUST VALVE	4
14	BANK 77	COTTER-VALVE-COMLETE	8
15	B1K 372	CLIP-SPRING RETAINER	8
17	BANK 80	SEAL-OIL-EXHAUST VALVE	4
18	BANK 1572	SEAL-OIL-INLET VALVE	4
19	BANK 79	RETAINER-EXHAUST VALVE SEAL	4
20	B37D 442	THIMBLE-INLET VALVE	4
21	B37D 443	DOWEL-THIMBLE LOCATING	4
22	B37D 441	KEY-INLET VALVE	4
	BFHS 510	STUD-REAR LIFTING PLATE	4
	BFHS 615	STUD-EXHAUST MANIFOLD	6
24	B85K 2213	NUT-EXHAUST MANIFOLD STUDS	8
	BLWN 306	WASHER-SPRING	6
27	B86K 623	GASKET-CYLINDER HEAD	1
28	B86K 650	STUD-CYLINDER HEAD-SHORT	7
29	B86K 649	STUD-CYLINDER HEAD-LONG	9
30	B37D 1860	WASHER-PLAIN (STEEL)	16
31	BANK 2210	NUT-CYLINDER HEAD STUD	16
32	BANK 539	PLATE-LIFTING-REAR	1
33	BANK 57	GASKET-LIFTING PLATE	1
	BGNF 201	NUT-STUD (FHS 510)	4
	BLWN 304	WASHER-SPRING	4
	B86K 906	'O' RING-INJECTOR SLEEVE	4

C07



ITEM	PART NO.	DESCRIPTION	QTY
1	B37D 3039	SHAFT-ROCKER	2
2	BAMK 75	PLUG-ROCKER SHAFT	2
3	BAMK 74	SCREW-SHAFT LOCATING	2
4	BAMK 1756	ARM-ROCKER	8
5	BAEB 154	SCREW-ADJUSTING-TAPPET	8
6	BAMK 720	LOCKNUT-ADJUSTING SCREW	8
7	BAMK 1759	WASHER-ROCKER 20.63mm (.8125")	4
8	BAMK 1757	WASHER-ROCKER 6.35mm (.25")	8
	BGHF 300	WASHER-PLAIN	2
	BLWN 304	WASHER-SPRING	2
		BRACKET-ROCKER SHAFT	
9	BAMK 1617	FRONT AND REAR	2
10	BAMK 1618	INTERMEDIATE	2
11	BAMK 1620	CENTRE	1
	BBH 005261	BOLT-ROCKER SHAFT BRACKET	7
	BGHF 301	WASHER-PLAIN	7
	BLWN 305	WASHER-SPRING	7
	BBH 006261	BOLT-ROCKER SHAFT BRACKET	2
	BGHF 300	WASHER-PLAIN	2
	BLWN 304	WASHER-SPRING	2
28	B86K 1576	PIPE-OIL FEED TO ROCKERS	1
13	B86K 1581	PIN-BANJO-OIL FEED PIPE	2
13	B86K 1582	PIN-BANJO-OIL FEED PIPE	1
14	BAMK 240	WASHER-BANJO PIN-SMALL	3
15	BAMK 756	WASHER-BANJO PIN-LARGE	3
29	B86K 1485	PIPE-OVERFLOW-ROCKERS	1

HYMAC

370C LEYLAND SKID UNIT COMPONENTS - BASIC ENGINE

ISSUE 1

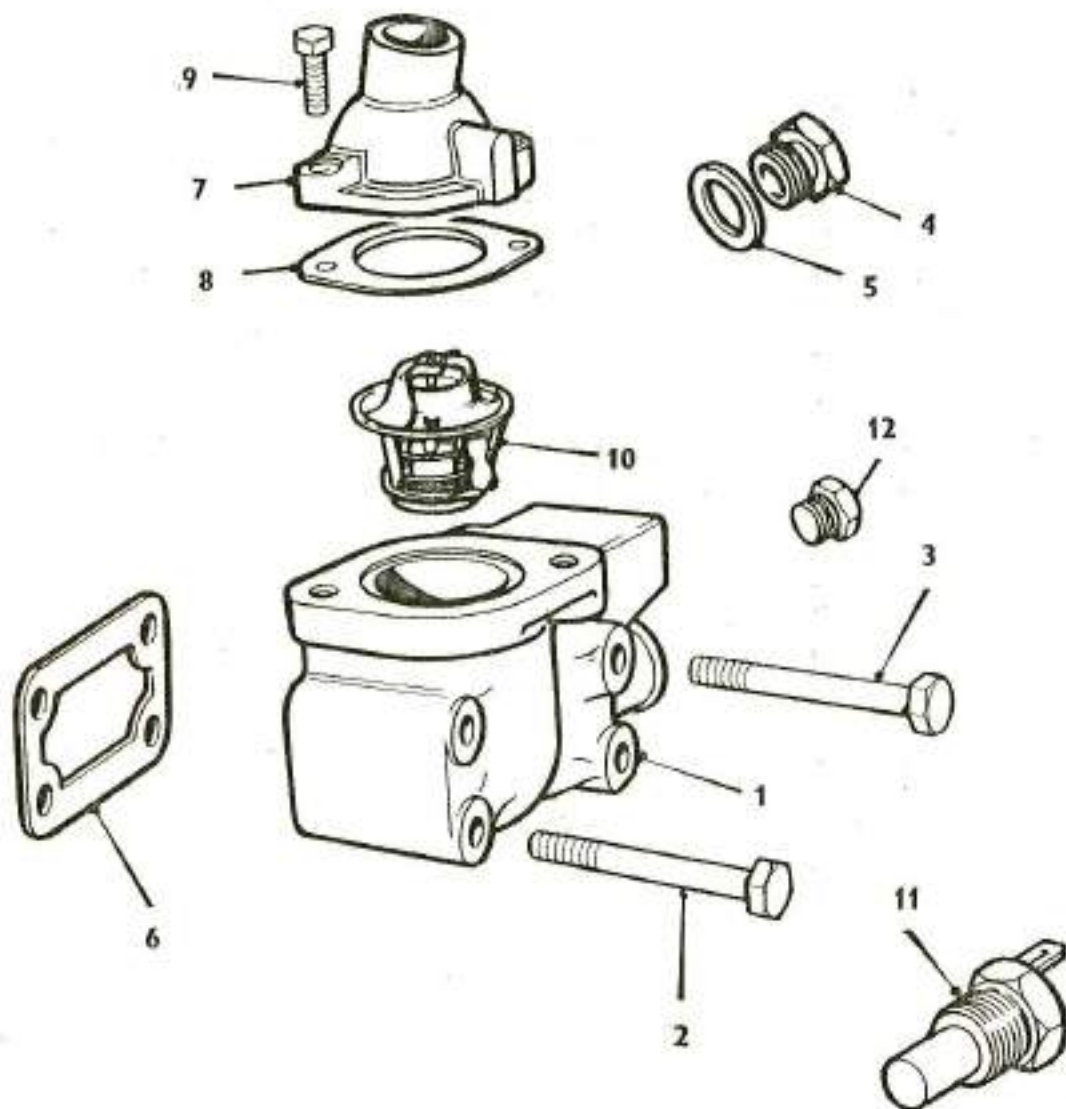
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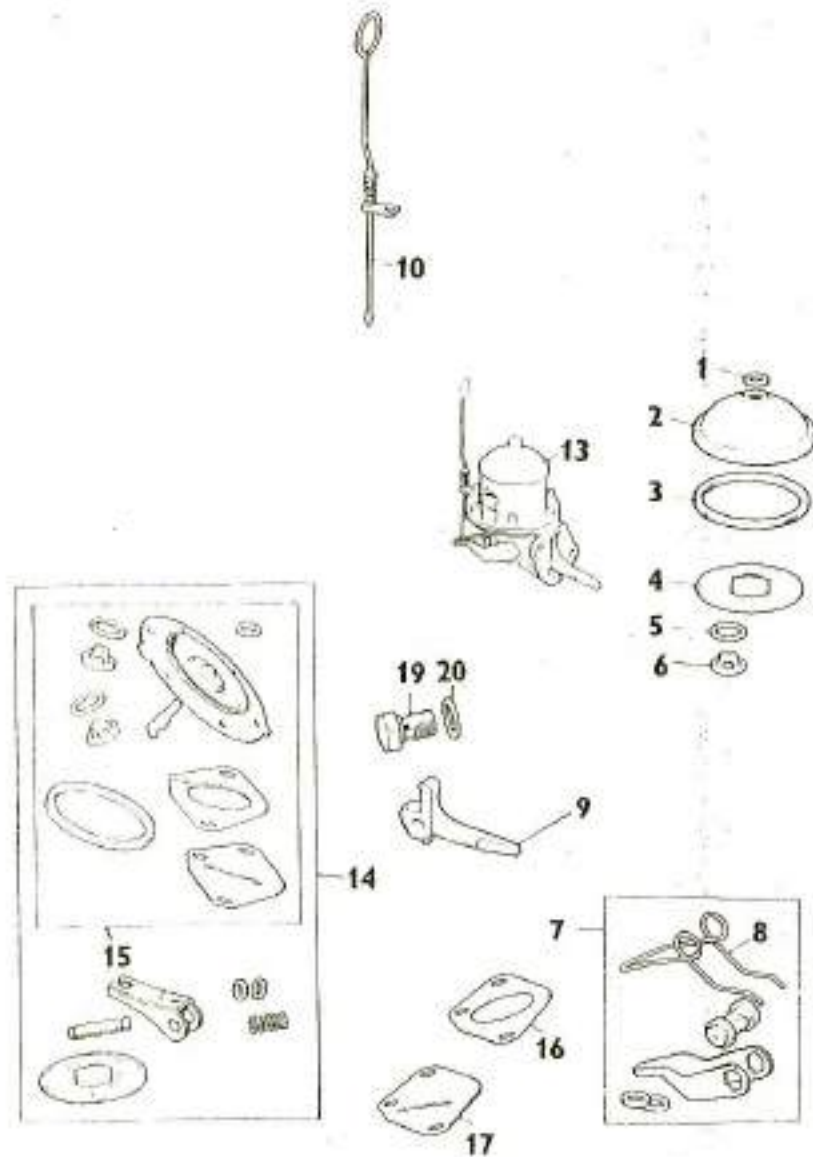
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C09

ITEM	PART NO.	DESCRIPTION	QTY
1	B86K 523	BODY-THERMOSTAT	1
2	BBH 805261	BOLT-THERMOSTAT BODY	2
3	BHBN 528	BOLT-THERMOSTAT BODY	2
	BLWN 305	WASHER-SPRING	4
4	B86K 339	PLUG-BODY	1
5	BCMK 142	WASHER-PLUG	1
6	B37D 3484	GASKET-BODY	1
7	B86K 198	PIPE-WATER OUTLET	1
8	BAEB 170	GASKET-OUTLET PIPE	1
9	BHNS 508	SCREW-PIPE	2
	BLWN 305	WASHER-SPRING	2
10	BGTS 101	THERMOSTAT-82C (180F)	1
11	BBMK 1659	TRANSMITTER-TEMPERATURE	1
12	BADP 210	PLUG-THERMOSTAT BODY	1

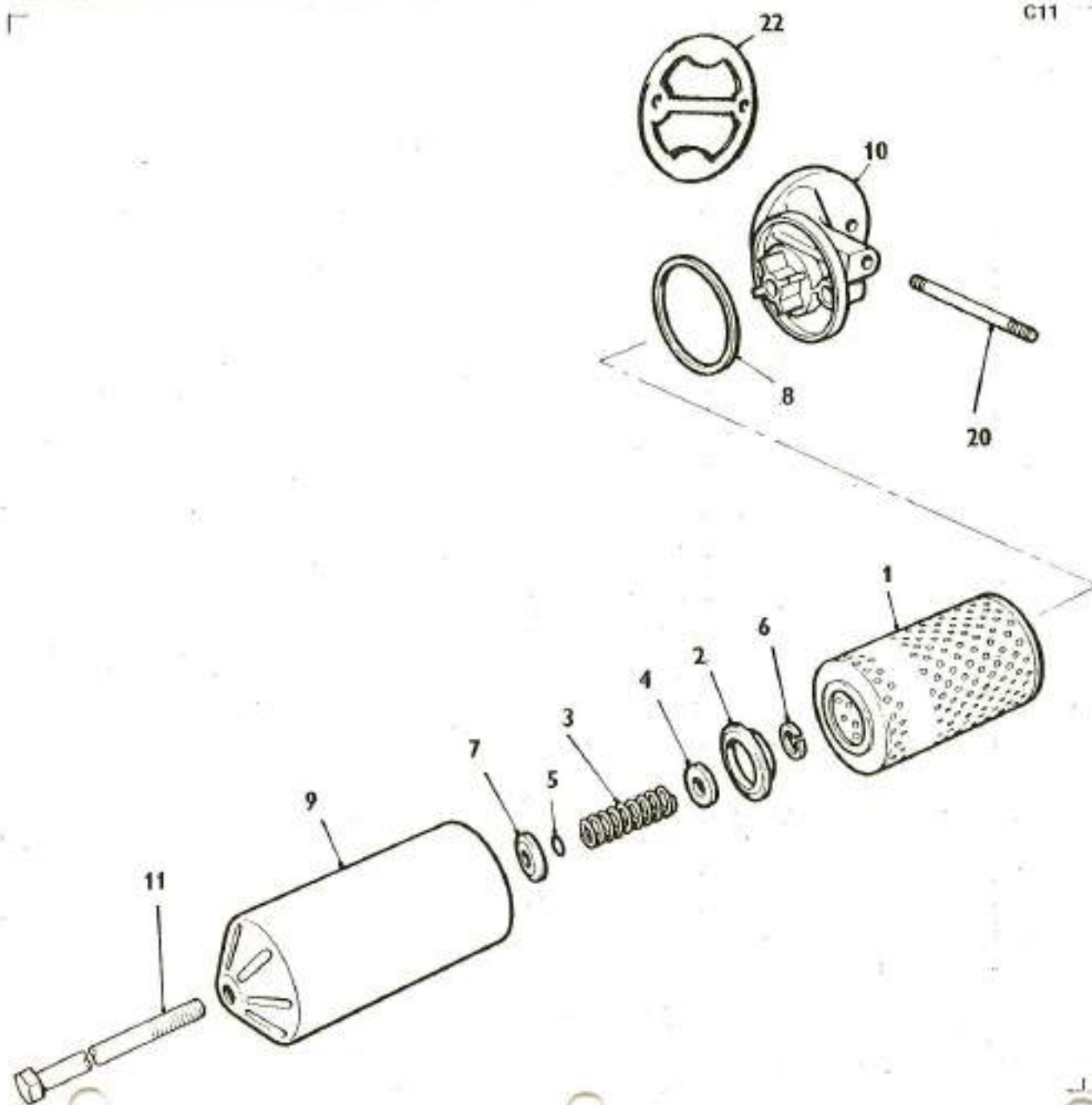






ITEM	PART NO.	DESCRIPTION	QTY
13	B13H 3375	PUMP ASSEMBLY-FUEL LIFT	1
	BH2S 405	SCREW-HEAD	1
1	B10072	GASKET-HEAD SCREW	1
2	B59050	COVER-FILTER	1
3	B17H 301	GASKET-COVER	1
4	B516539	SCREEN-FILTER	1
7	B7H 69	PRIMER KIT	1
8	B7H 1481	SPRING-PRIMER HANDLE	1
9	B17H 178	ARM-ROCKER	1
6	B515036	VALVE	2
5	B37H 1255	GASKET-VALVE CASING	1
10	B7H 376	ROD-PULL-PRIMER	1
14	B8G 8045	KIT-REPAIR-MAJOR	1
15	B8G 8044	KIT-REPAIR-MINOR	1
16	B37D 2891	GASKET-PUMP TO CYLINDER BLOCK	1
17	BBMK 652	GASKET-PUMP TO CYLINDER BLOCK	1
	BSH 605071	BOLT-PUMP TO CYLINDER BLOCK	2
	BLWN 305	WASHER-SPRING	2
19	BANK 925	PIN-BANJO	1
20	BARH 517	WASHER-PIN (FIBRE)	2

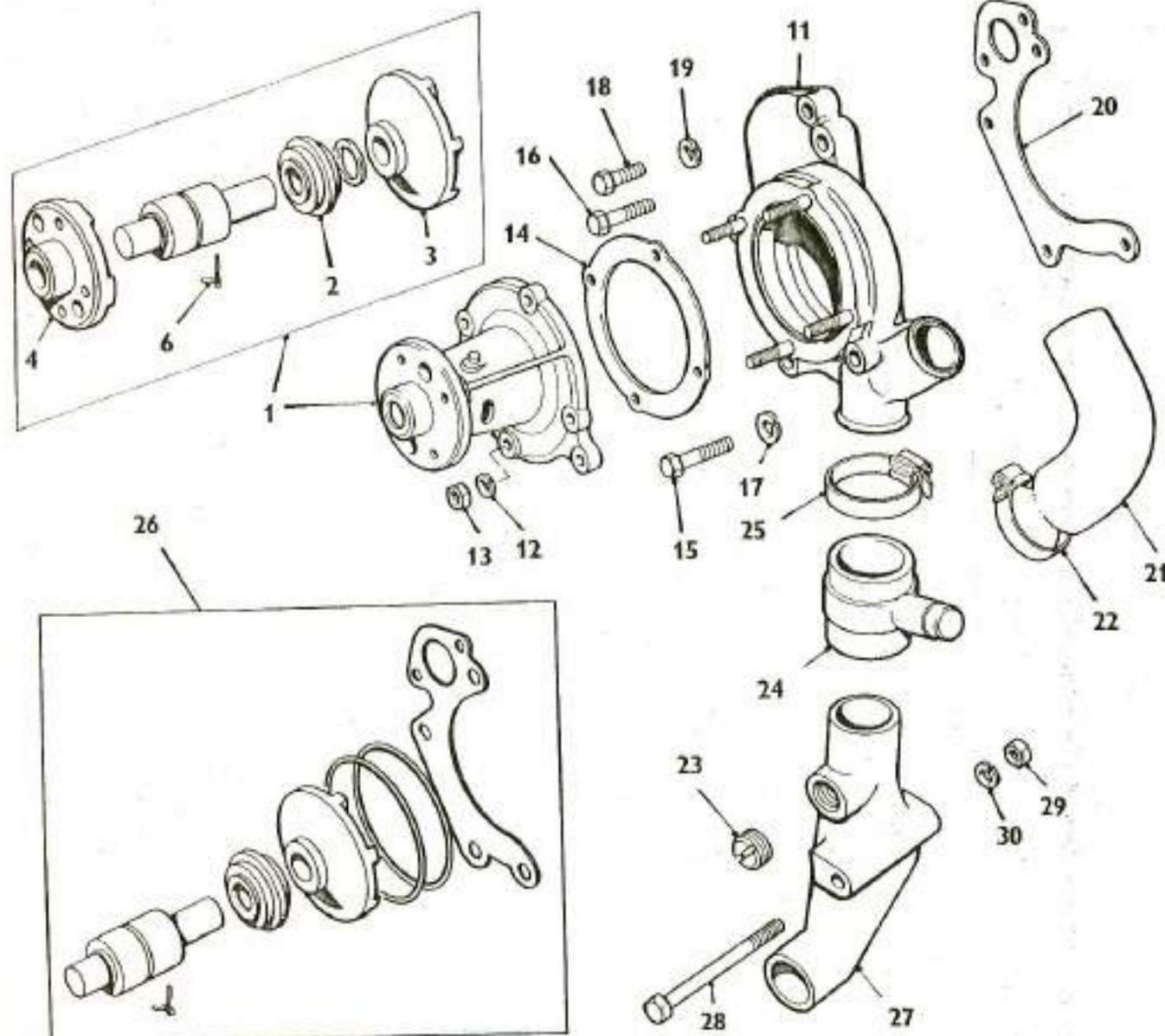
G11



ITEM	PART NO.	DESCRIPTION	QTY
	NSP	FILTER ASSEMBLY OIL-PUROLATOR	1
1		ELEMENT OIL-FILTER	1
2	B17H 1148	GUIDE-ELEMENT	1
3	B500319	SPRING	1
4	B7H 28	SEAL-CENTRE SPINDLE	1
5	B500380	SEAL	1
6	B27H 2573	CIRCLIP	1
7	B17H 1172	COLLAR	1
8	B12A 1591	SEAL-HEAD	1
9	B37H 140	SUMP	1
10	B27H 6741	HEAD AND VALVE	1
11	B27H 6790	BOLT-CENTRE	1
20	B86K 399	STUD-FILTER TO BLOCK	2
	BFNR 507	NUT STUD	2
	BWA 000071	WASHER-PLAIN	2
	BLWN 307	WASHER-SPRING	2
22	BCMK 133	GASKET-FILTER TO BLOCK	1

● SEE SKID UNIT AND RELATED PARTS PAGE

C12



ITEM	PART NO.	DESCRIPTION	QTY
1	BCMK 2044	PUMP ASSEMBLY-WATER	1
2	B88G 446	SEAL	1
3	BCMK 2046	IMPELLER	1
4	BCMK 2047	HUB-PULLEY	1
6	B2A 778	WIRE-BEARING LOCATING	1
11	B86K 537	BODY-REAR HALF	1
12	BLWN 305	WASHER-SPRING	4
13	BFNZ 505	NUT	4
14	B37D 448	RING-SEALING-PUMP TO REAR HALF	1
15	BBH 606201	BOLT-IMPELLER HOUSING TO BLOCK	3
16	BHBN 611	BOLT-IMPELLER HOUSING TO BLOCK	1
17	BLWN 306	WASHER-SPRING	4
18	BBH 605111	BOLT-WASHER OUTER FLANGE TO BLOCK	2
19	BLWN 305	WASHER-SPRING	2
20	BCMK 199	GASKET-IMPELLER HOUSING TO BLOCK	1
21	B86K 524	CONNECTION-WATER BY-PASS HOSE	1
22	BGHC 811	CLIP-CONNECTION	2
23	B37D 1756	PLUG-CONNECTOR	1
24	B37D 871	CONNECTION-HOSE-WATER PUMP	1
25	BGHC 1217	CLIP-HOSE	2
26	B8G 2421	KIT-REPAIR-WATER PUMP	1
27	B86K 1264	CONNECTION-WATER HOSE	1
28	BHBN 532	BOLT-WATER HOSE CONNECTION	1
29	BGHF 201	NUT-BOLT	1
30	BLWN 305	WASHER-SPRING	1

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TITLE 370C LEYLAND SKID UNIT COMPONENTS - WATER PUMP

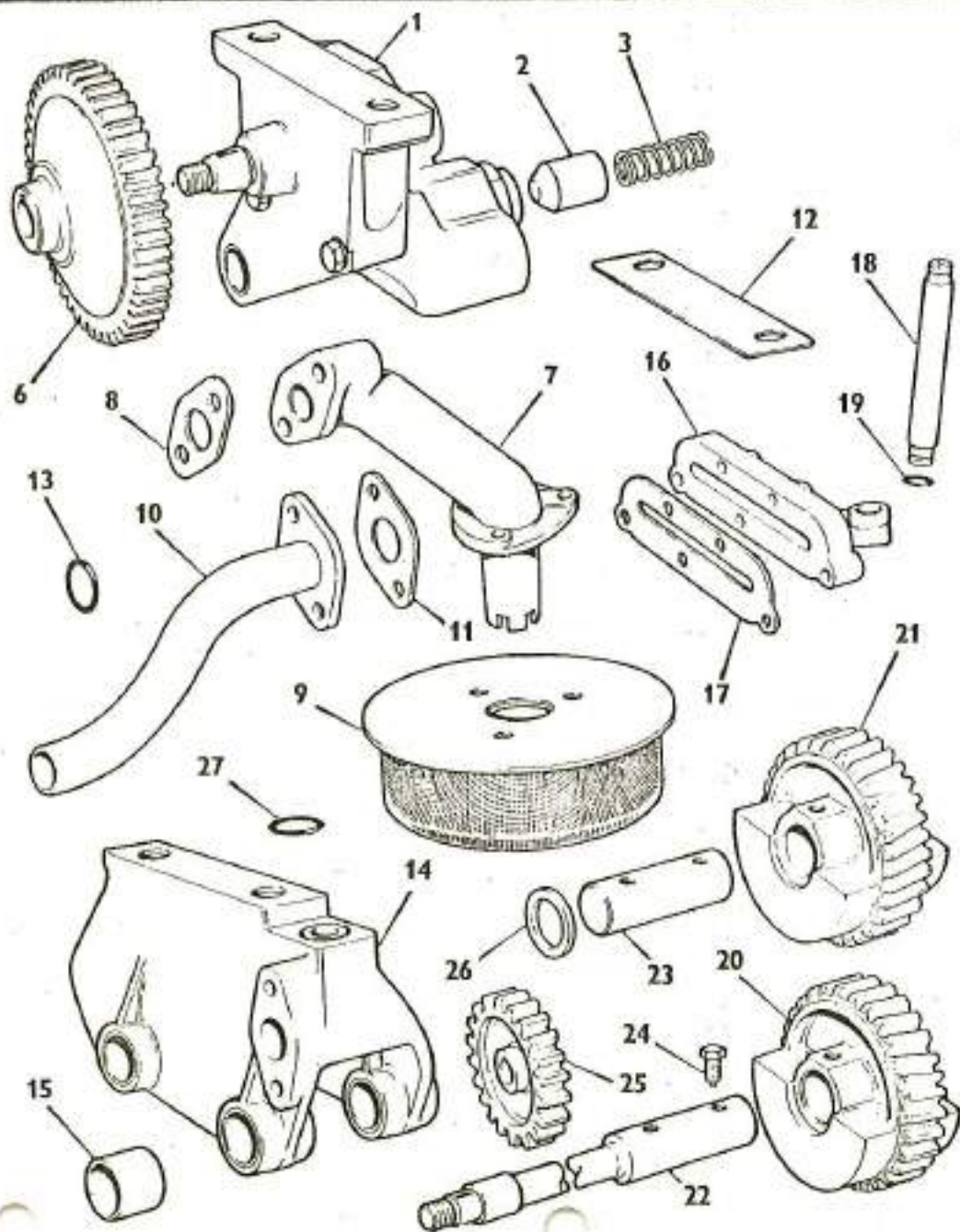
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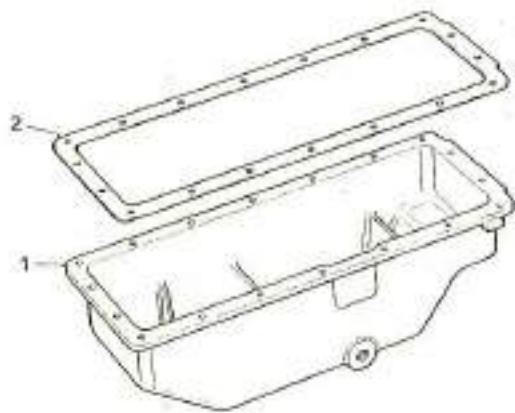
C13



ITEM	PART NO.	DESCRIPTION	QTY
1	886K 1585	PUMP ASSEMBLY-OIL	1
2	837D 1558	VALVE-RELIEF	1
3	837D 1559	SPRING	1
6	886K 1725	GEAR-DRIVEN	1
	BNL 608061	NUT-PUMP SPINDLE	1
7	837D 3453	PIPE-OIL SUCTION	1
8	BAMK 111	GASKET-PIPE	1
	BBH 605111	BOLT-PIPE TO PUMP	2
	BLWN 305	WASHER SPRING	2
	BGHF 301	WASHER-PLAIN	2
9	886K 1092	OIL STRAINER	1
	BSH 604041	SCREW-PIPE TO STRAINER	3
	BLWN 304	WASHER SPRING	3
	BGHF 300	WASHER-PLAIN	3
10	837D 3454	PIPE-DELIVERY	1
11	837D 3457	GASKET-PIPE	1
12	837D 223	SHIM	A/R
12	837D 224	SHIM	A/R
	BHNS 506	SCREW-PIPE	2
	BLWN 305	WASHER SPRING	2
13	BTRS 1216	'O' RING	1
14	886K 825	BRACKET ASSEMBLY-BALANCER	1
15	886K 817	BUSH	4
16	837D 3461	COVER-SUPPORT	1
17	837D 3463	GASKET-COVER	1
	BSH 605121	SCREW-COVER	5
	BWA 108051	WASHER-PLAIN	5
	BLWN 305	WASHER SPRING	5
18	837D 3404	TUBE-OIL FEED	1
19	B13H 6419	'O' RING	2
20	837D 3465	GEAR-BALANCER-R.H.	1
21	837D 3466	GEAR-BALANCER-L.H.	1
22	837D 3467	SHAFT-DRIVE	1
23	837D 3468	SHAFT-DRIVEN	1
24	886K 365	SCREW-SHAFT	4
25	886K 1612	GEAR-DRIVE	1
	BWKN 505	KEY	1
	BGHF 304	WASHER-PLAIN	1
	BLNN 403	NUT	1
26	837D 3471	WASHER-THRUST	4
27	B13H 6420	'O' RING	1

C15

ITEM	PART NO.	DESCRIPTION	QTY
1	B86K 829	SUMP-OIL	1
2	B37D 339	GASKET SUMP	1
3	B42H 1022	PLUG-DRAIN	1
4	B22A 134	WASHER-PLUG	1
	BHNS 505	SCREW-SUMP TO BLOCK	18
	BGHF 301	WASHER-PLAIN	18
	BLWN 305	WASHER-SPRING	18
5	B37D 3434	DIPSTICK	1
6	B37D 3435	TUBE-DIPSTICK	1



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TITLE 370C LEYLAND SKID UNIT COMPONENTS - SUMP AND DIPSTICK

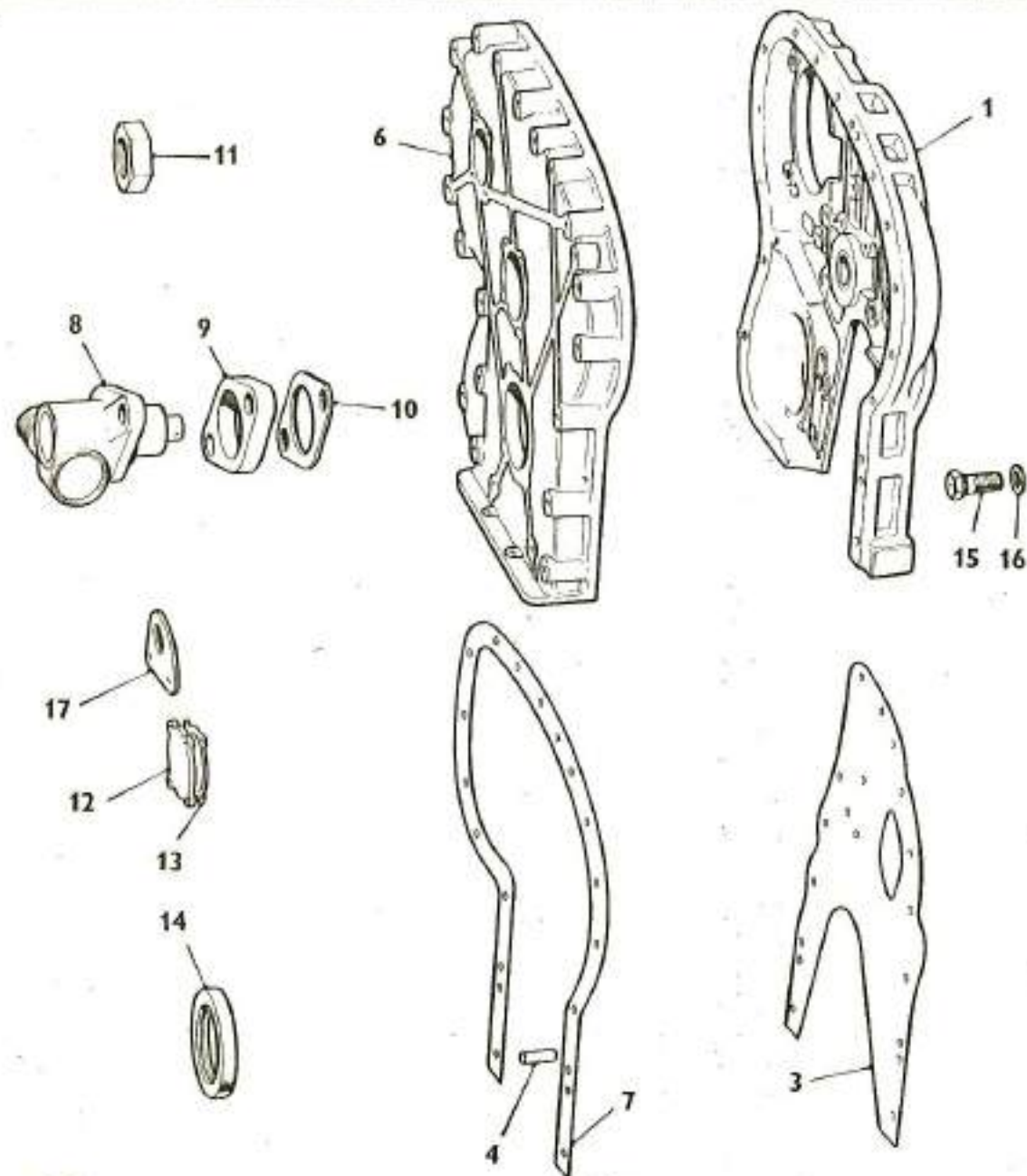
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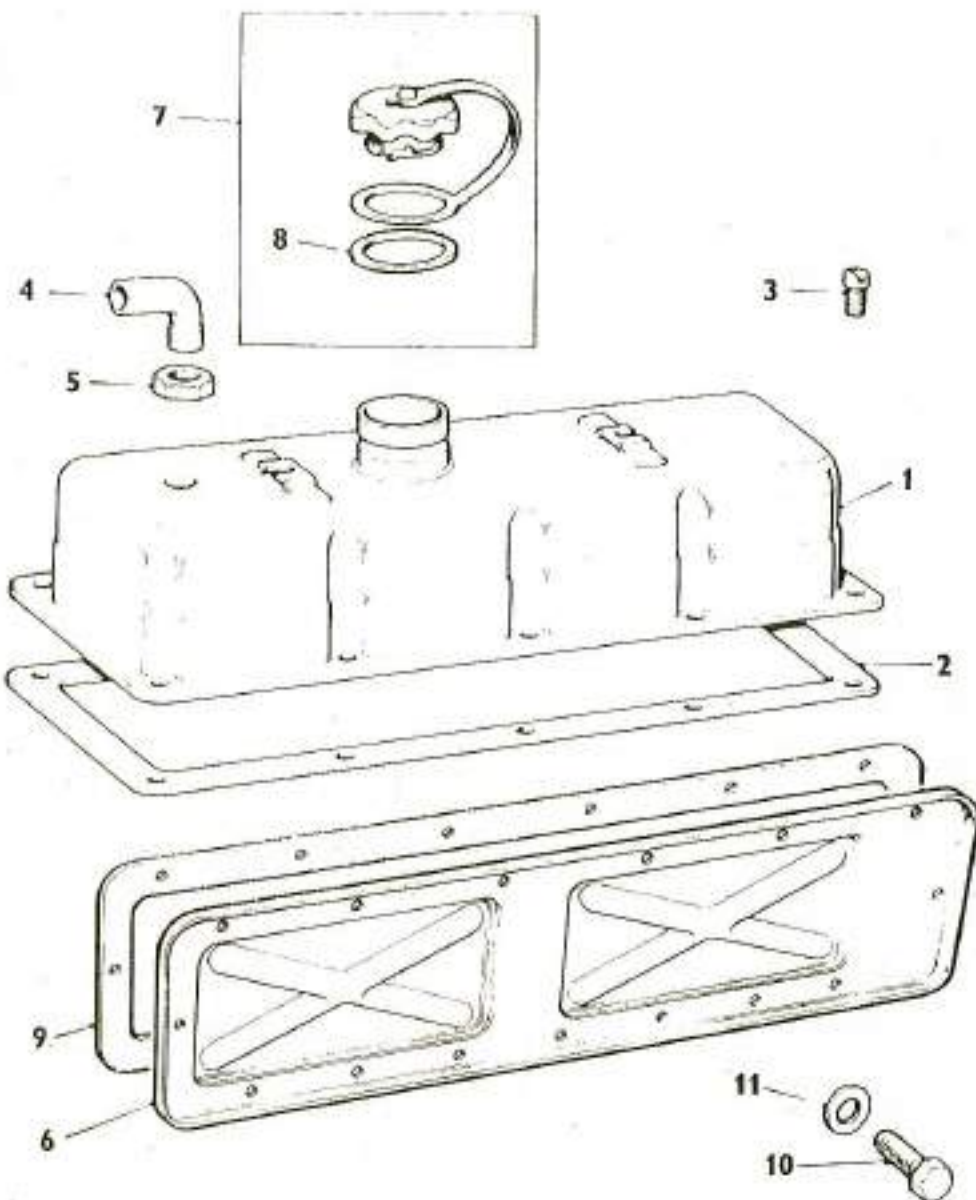
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C16



ITEM	PART NO.	DESCRIPTION	QTY
1	B37D 2116	CASING-TIMING GEAR-REAR	1
3	B86K 417	GASKET-REAR CASING	1
	BHNS 508	SCREW-CASING TO CYLINDER BLOCK	6
	BCMN 512	SCREW-CASING TO CYLINDER BLOCK	2
	BLWN 305	WASHER-SPRING	6
4	BAMK 758	DOWEL-CASING TO CYLINDER BLOCK	6
6	BCMK 484	COVER-TIMING GEAR-FRONT	1
7	B86K 416	GASKET-COVER TO CASE	1
	BHBN 518	BOLT-COVER TO CASE	2
	BHBN 528	BOLT-COVER TO CASE	2
	BBH 605111	BOLT-COVER TO CASE	1
	BHBN 516	BOLT-COVER TO CASE	3
	BFWN 606	NUT FOR BOLT(BHBN 528)	2
	BLWN 305	WASHER-SPRING	A/R
	BHBN 528	BOLT COVER AND CASE TO CYLINDER BLOCK	1
	BLWN 305	WASHER-SPRING	A/R
8	B83H 112	UNIT-ANGLE DRIVE	1
9	N86K 1553	SPACER	1
10	B86K 455	GASKET-SPACER	1
	BHNS 415	SCREW-DRIVE UNIT	1
	BHNS 409	SCREW-DRIVE UNIT	1
	BLWN 304	WASHER-SPRING	2
11	B86K 457	LOCKNUT-CAMSHAFT	2
12	BAMK 120	PLATE-BLANKING	1
13	BAMK 121	GASKET-PLATE	1
	BHNS 406	SCREW-PLATE	4
	BLWN 304	WASHER-SPRING	4
14	BAAU 0234	SEAL-OIL-CRANKSHAFT	1
15	BCMK 224	JET-OIL FEED	1
16	BAMK 240	WASHER-JET	1
17	BAMK 538	PLATE-FITTING-FRONT	1
	BHBN 518	BOLT-PLATE TO COVER	2
	BLWN 305	WASHER-SPRING	2

C18



ITEM	PART NO.	DESCRIPTION	QTY
1	B37D 1129	COVER-VALVE ROCKER	1
2	BCMK 1343	GASKET-COVER TO HEAD	1
3	BCMK 1406	SCREW-COVER TO HEAD	10
4	B37D 2494	PIPE-VENT	1
5	B1B 2261	NUT-PIPE	1
6	B37D 2895	COVER-SIDE-CYLINDER BLOCK	1
7	B12A 402	CAP ASSEMBLY-OIL FILLER	1
8	B12A 403	WASHER-CAP	1
9	B37D 335	GASKET-SIDE COVER	1
10	B5H 604041	SCREW-SIDE COVER	15
11	B6K 516	WASHER-SCREW	15

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370C LEYLAND SKID UNIT COMPONENTS - OIL FILLER - VALVE ROCKER COVER - PUSH ROD COVER

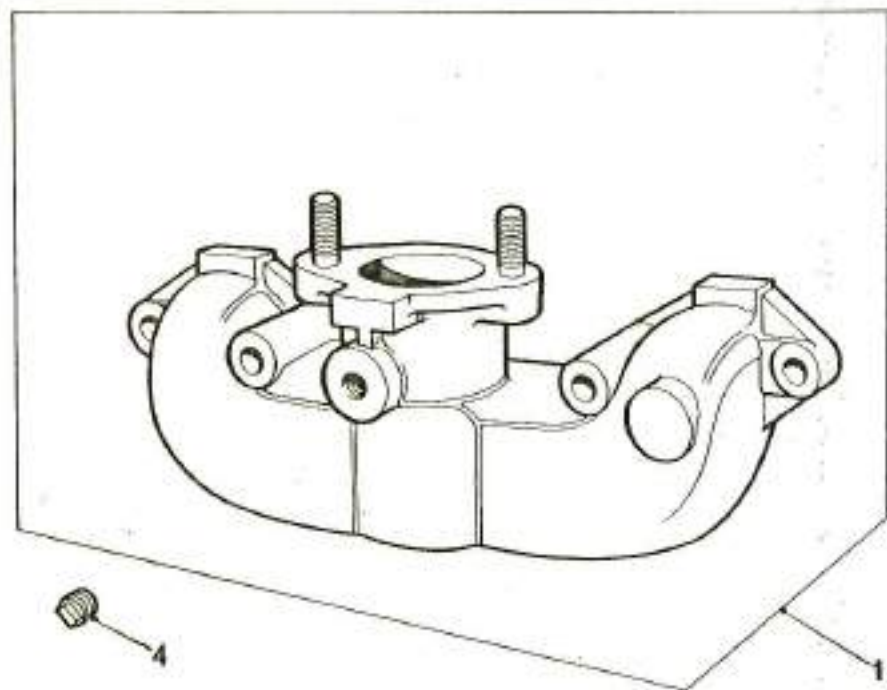
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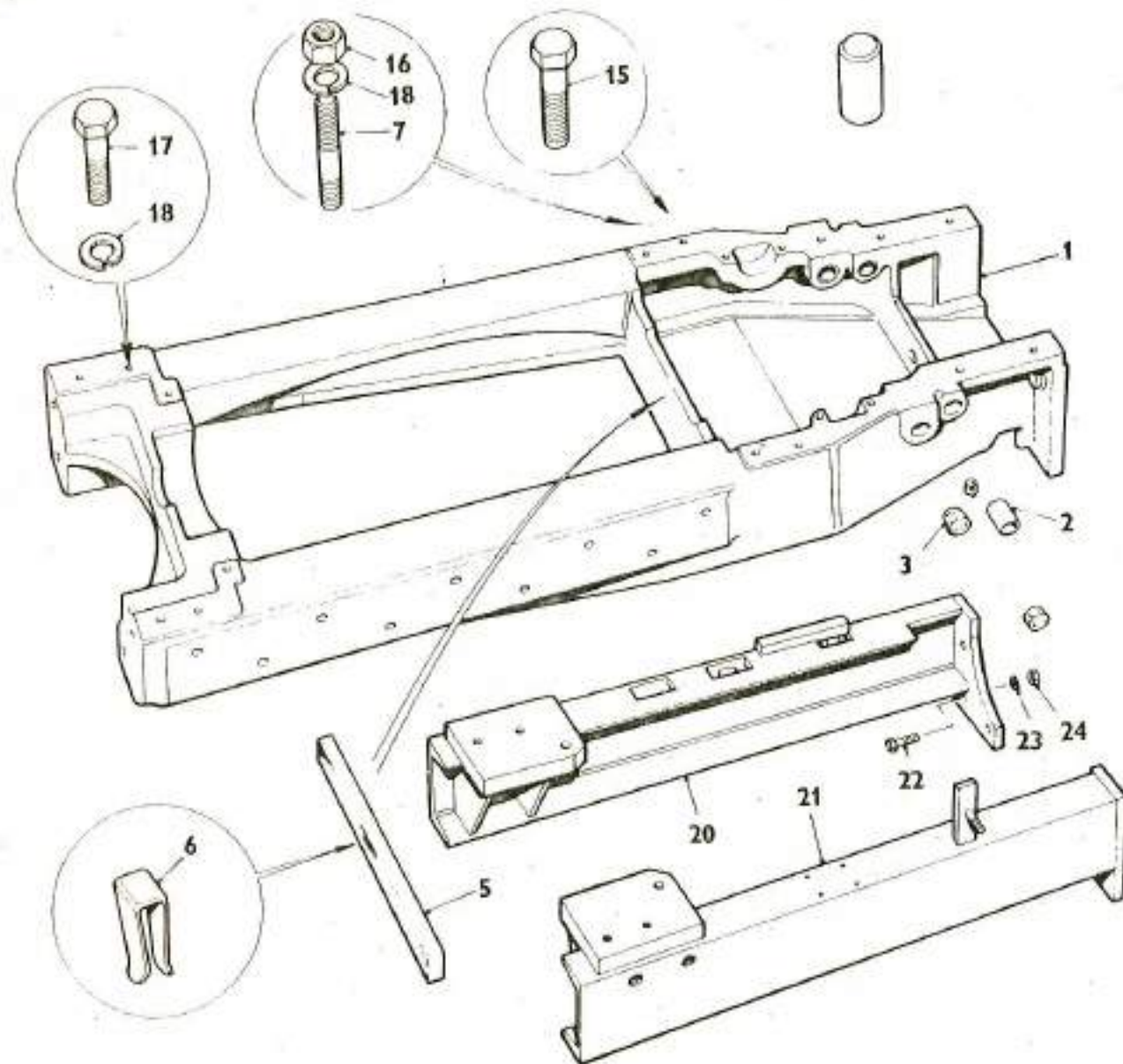
D02



ITEM	PART NO.	DESCRIPTION	QTY
1	B86K 1478	MANIFOLD ASSEMBLY-AIR	1
3	BAMK 125	GASKET-MANIFOLD TO HEAD	2
4	B2K 8209	PLUG-MANIFOLD	1
	BGHF 302	WASHER-PLAIN	2
	BLWN 306	WASHER-SPRING	2
	BFNN 608	NUT-STUD MANIFOLD	2
5	BAMK 1922	ADAPTOR-AIR MANIFOLD	1
6	BAMK 1553	GASKET-VENTURI OR ADAPTOR TO AIR MANIFOLD STUD	1
	BSH 808101	SCREW-MANIFOLD TO CYLINDER HEAD	2
	BBH 606221	BOLT-MANIFOLD TO CYLINDER HEAD	2
	BLWN 306	WASHER-SPRING	4
	BGHF 302	WASHER-PLAIN	4



D02(2)



ITEM	PART NO.	DESCRIPTION	QTY
		FRAME-NON TORQUE CONVERTER MODELS	
1	BCTJ 5285	FRAME-MAIN	1
2	BLBS 1416	BUSH	3/6
3	BNT 6751	PLUG (CORK)	1/2
5	BNT 6695	STRIP-SEALING-FLYWHEEL HOUSING	1
6	BNT 6990	CLIP-STRIP RETAINING	2
7	BATJ 3151	STUD-REAR ENGINE MOUNTING -R.H.	1
15	BATJ 1078	BOLT-ENGINE REAR TO FRAME	1
16	BATJ 1081	NUT-STUD	1
17	BATJ 1077	BOLT-ENGINE FRONT SUPPORT TO FRAME	2
18	BWL 600001	WASHER-SPRING FRAME-TORQUE CONVERTER MODELS	4
20	BATJ 9236	ENGINE UNDERFRAME-R.H.SIDE	1
21	BATJ 9194	ENGINE UNDERFRAME-L.H.SIDE	1
22	N.S.S.	BOLT-FRONT ENGINE BEARER TO FRAME	2
23	BWL 600101	WASHER-SPRING	2
24	BNH 610041	NUT	2

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370C LEYLAND SKID UNIT COMPONENTS - MAIN FRAME

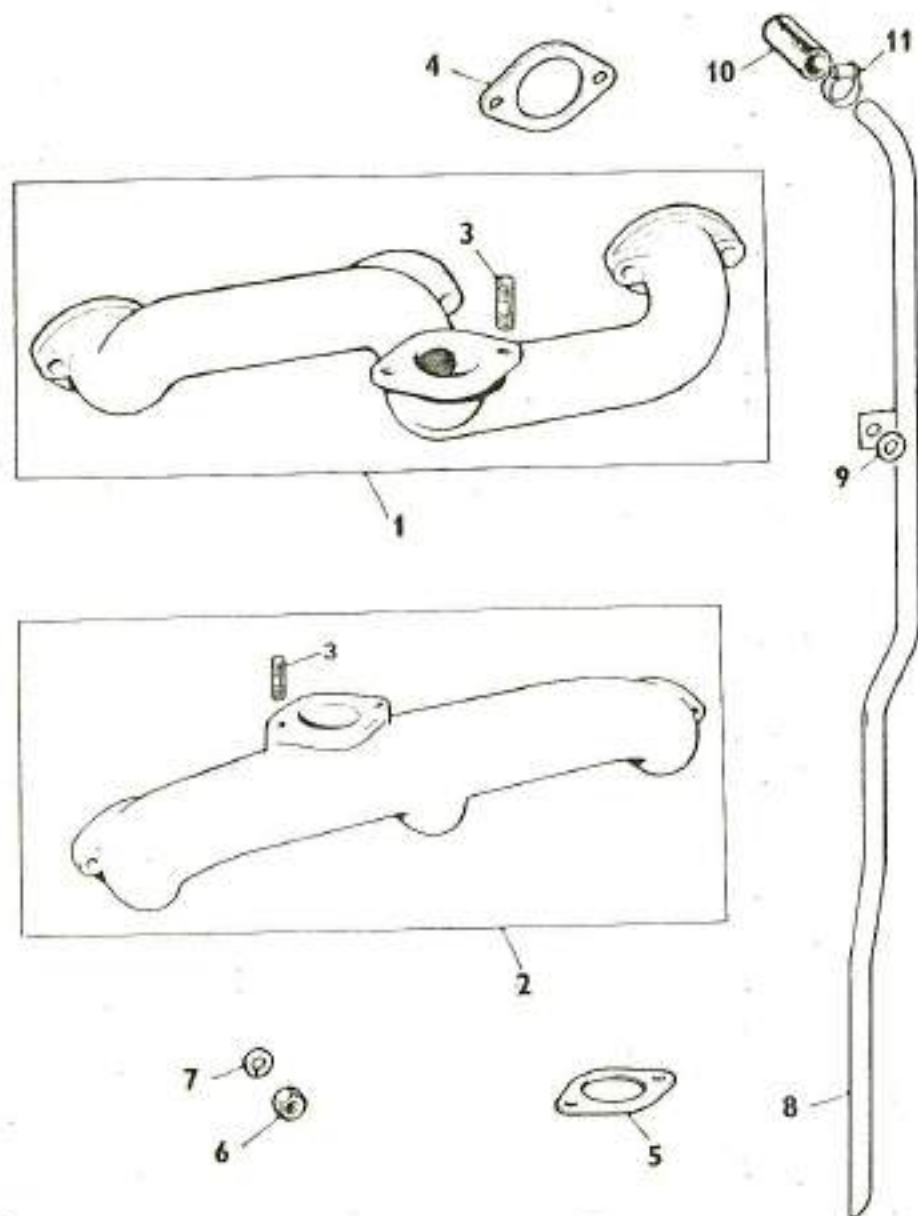
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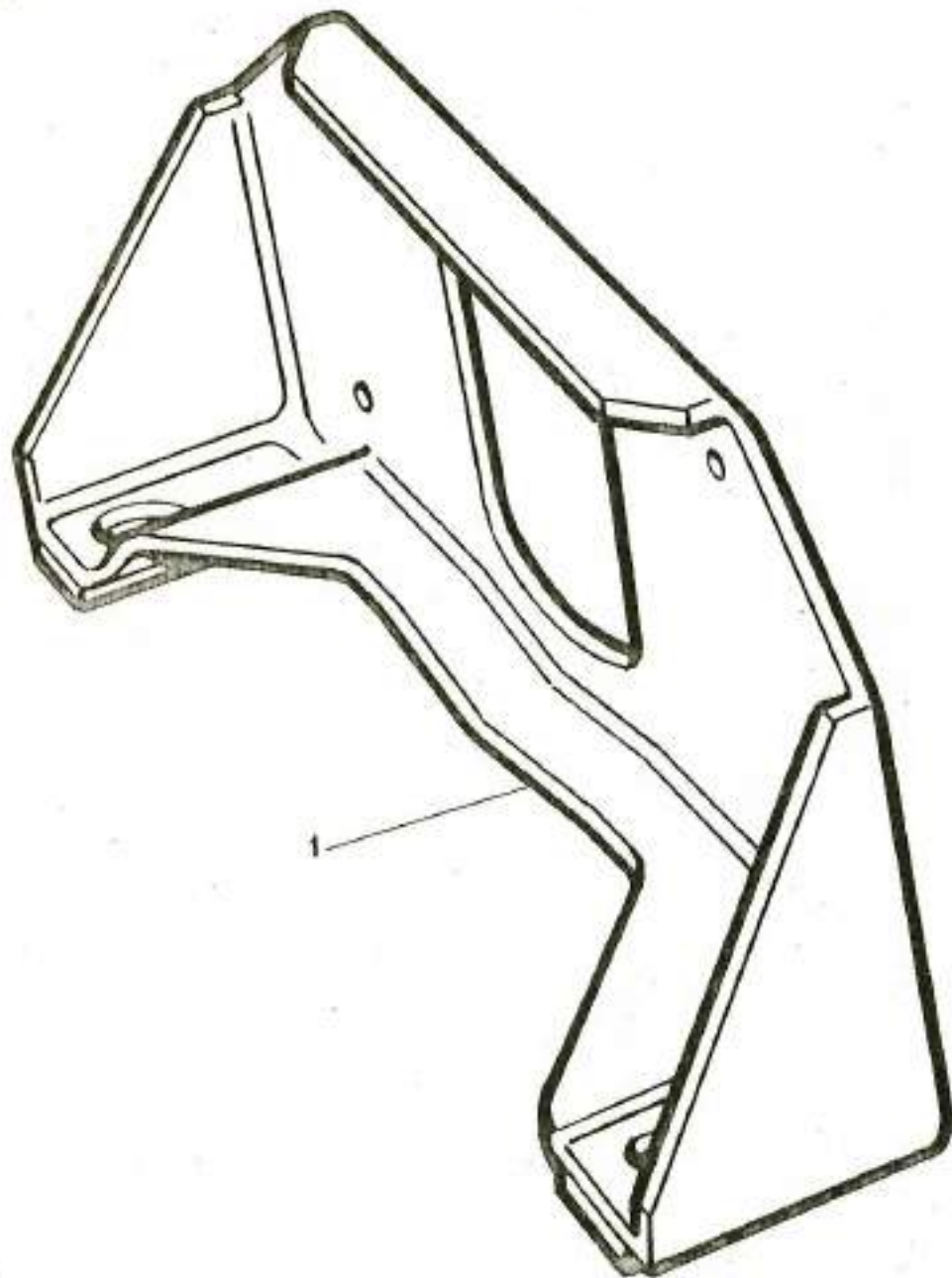
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D03



ITEM	PART NO.	DESCRIPTION	QTY
1	B37D 2103	MANIFOLD ASSEMBLY-EXHAUST -MANUAL	1
2	BAMK 671	MANIFOLD ASSEMBLY-EXHAUST -T/C	1
3	BFHS 614	STUD-MANIFOLD	2
4	BAMK 122	GASKET-MANIFOLD	3
5	BAMK 5028	GASKET-MANIFOLD DOWN PIPE- T/C	1
6	B85K 2213	NUT-STUD-MANIFOLD TO CYLINDER HEAD	6
7	BLWN 306	WASHER-SPRING	6
8	BATJ 3621	PIPE-BREATHER	1
9	BGHF 302	WASHER-PLAIN	1
10	B80K 6058	CONNECTION-RUBBER	1
11	BGHC 709	CLIP-CONNECTION	2

D04



ITEM	PART NO.	DESCRIPTION	QTY
1	BCMK 482	BRACKET-ENGINE MOUNTING	1
	BBH 605301	BOLT-BRACKET TO COVER CASE AND BLOCK	5
	BHBN 518	BOLT-BRACKET TO COVER AND CASE	1
	BHNS 507	SCREW-BRACKET TO TIMING COVER	2
	BLWN 305	WASHER-SPRING	8

HYMAC

TITLE 370C LEYLAND SKID UNIT COMPONENTS - ENGINE MOUNTING

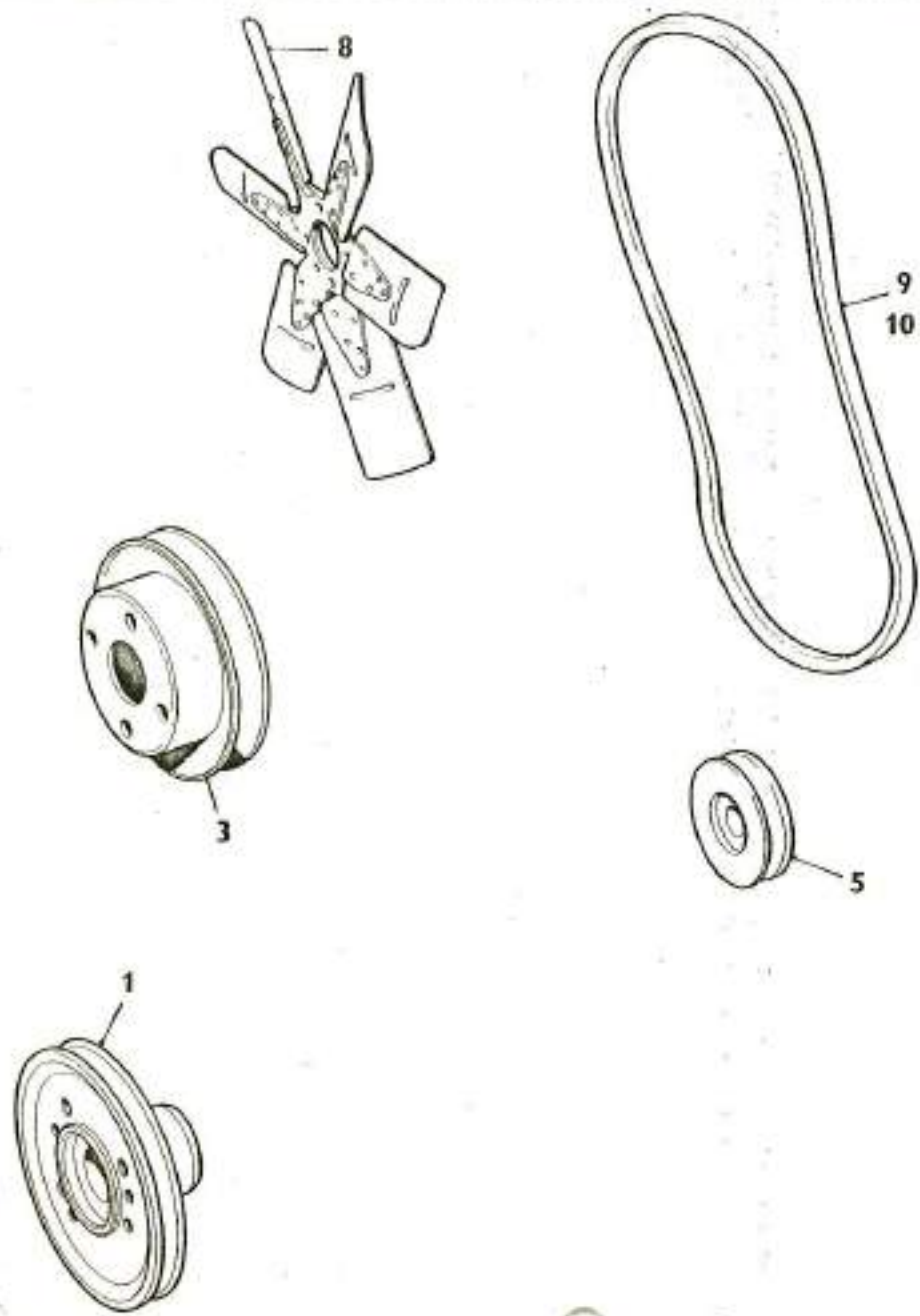
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SCALE 1

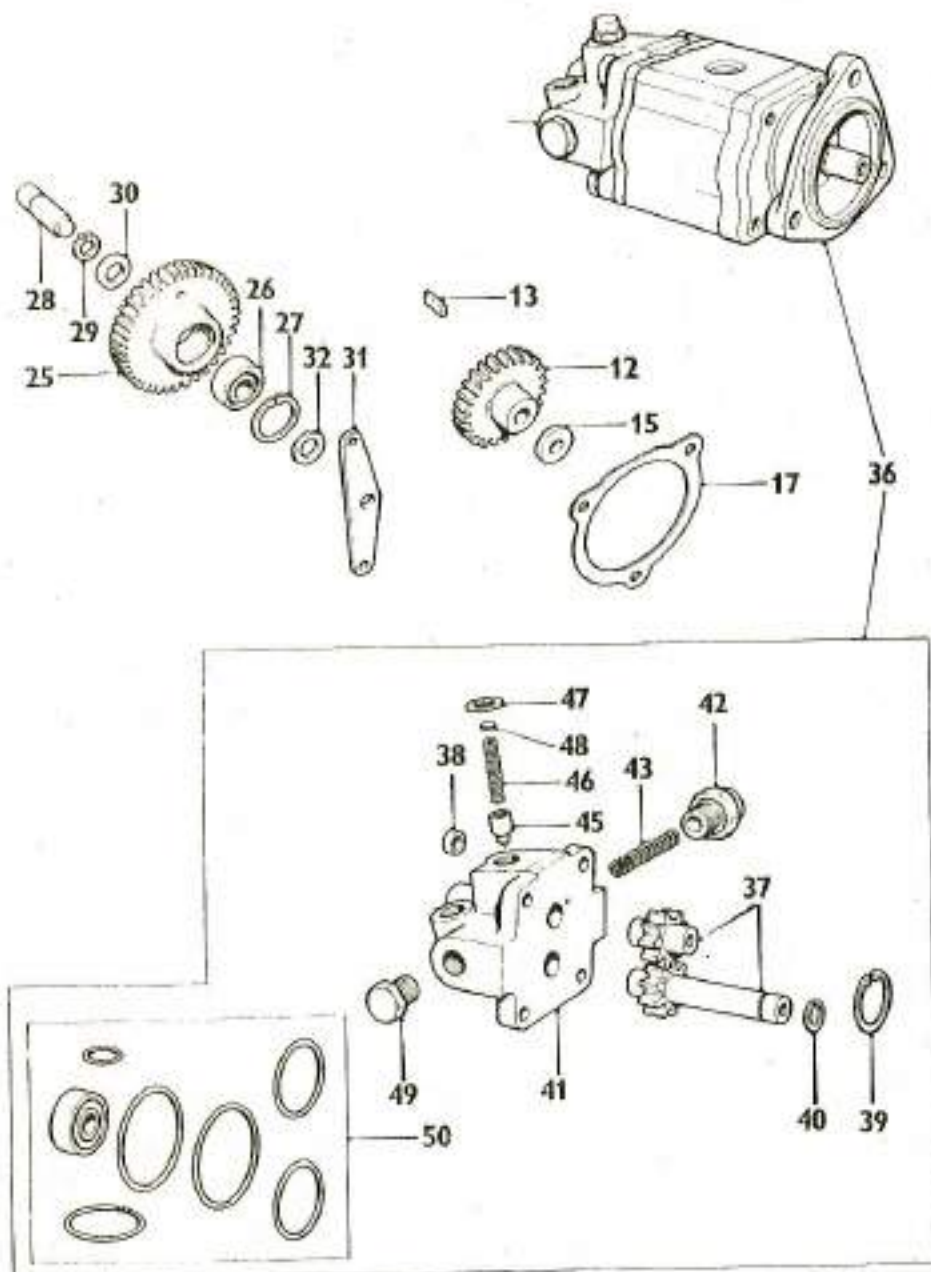
SHEET 17 of 62

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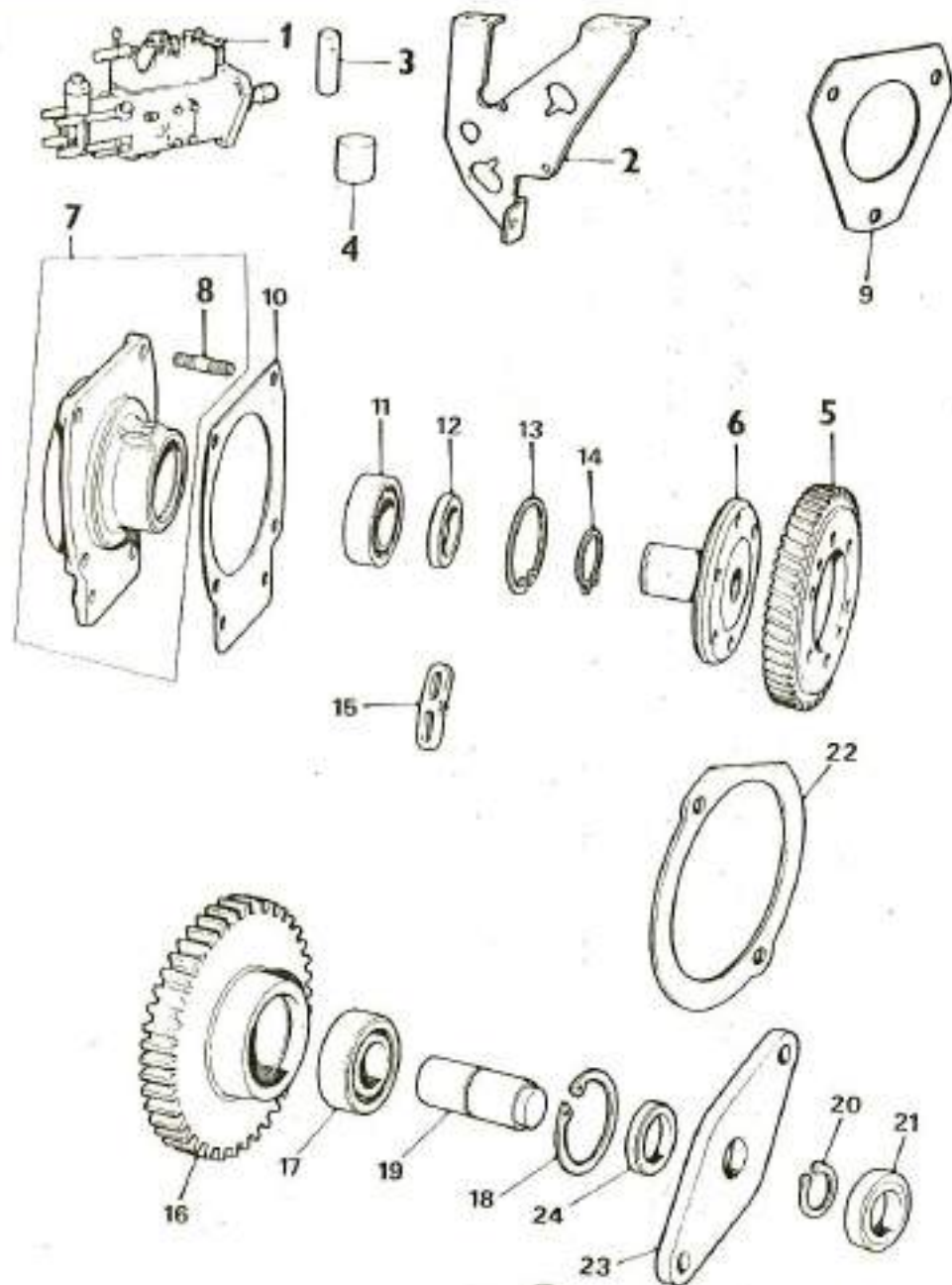


D05	ITEM	PART NO.	DESCRIPTION	QTY
			PULLEY	
	1	B37D 454	CRANKSHAFT	1
	2	BCM K 853	WATER PUMP	1
	5	B86K 967	ALTERNATOR	1
	8	B83H 245	FAN-T/C	1
		B19K 100	FAN-MANUAL	1
		BHNS 508	SCREW-FAN-T/C	4
		BHNS 506	SCREW-FAN-MANUAL	4
		BLWN 305	WASHER-SPRING	4
	9	B83H 806	FAN-BELT-T/C	1
	10	B83H 397	FAN-BELT-MANUAL	1



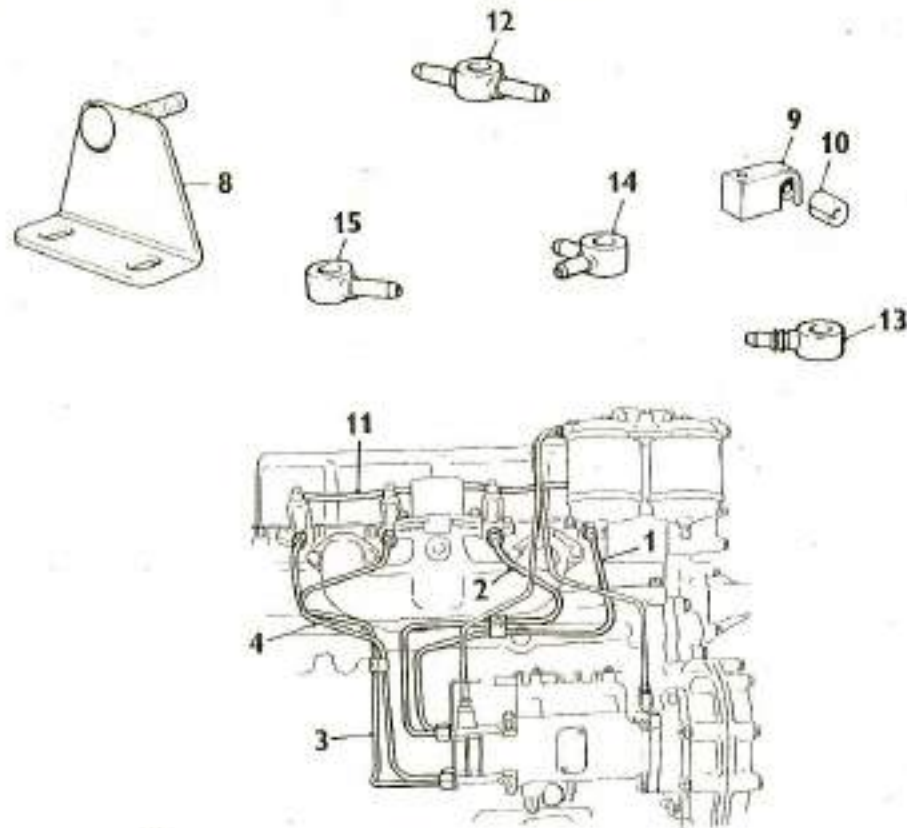
ITEM	PART NO.	DESCRIPTION	QTY
36	B13H 4585	PUMP ASSEMBLY-POWER STEERING	1
37	B37H 2195	GEAR-PACK	1
38	B37H 2196	DOWEL	2
39	B37H 2205	CIRCLIP	1
40	B37H 2204	CIRCLIP-SHAFT	1
41	B37H 2527	COVER-VALVE SEAT-SPOOL	1
42	B37H 2202	CAP-VALVE	1
43	B37H 1411	SPRING	1
45	B37H 1841	VALVE	1
46	B37H 1846	SPRING-VALVE	1
47	B37H 2203	SEAL-PLUG	1
48	B37H 1840	SHIM-PLUG-THICK	A/R
48	B37H 1842	SHIM-PLUG-THIN	A/R
49	B37H 1845	PLUG	1
50	B18G 8338	KIT-SEALS	1
12	B37D 2134	GEAR-PUMP	1
13	BAMK 1800	KEY-GEAR	1
15	BAMK 1559	WASHER-PLAIN	1
	BLWN 305	WASHER-SPRING	1
17	BCMK 561	GASKET-PUMP TO TIMING CASE	1
	BHMS 609	SCREW-PUMP TO TIMING CASE	1
	BLWN 306	WASHER-SPRING	1
	BHBN 626	BOLT-PUMP TO TIMING CASE AND COVER	1
	BFMN 506	NUT-BOLT	1
	BLWN 306	WASHER-SPRING	1
	BHCN 622	BOLT-PUMP TO TIMING CASE AND COVER	1
	BLWN 306	WASHER-SPRING	1
25	BCMK 489	GEAR-DRIVE IDLER	1
26	BAMK 1535	BEARING-BALL-IDLER GEAR	1
27	B217 500	CIRCLIP-IDLER GEAR	2
28	BCMK 490	SPINDLE-IDLER GEAR	1
29	BAMK 1533	CIRCLIP-SPINDLE	1
30	BAMK 1247	COLLAR-DISTANCE-IDLER GEAR	1
31	B37D 343	PLATE-RETAINING-IDLER GEAR	1
32	B37D 342	COLLAR-DISTANCE-IDLER GEAR	1
	BGHF 103	SCREW-RETAINING PLATE	2
	BLWN 305	WASHER-SPRING	2

E05 -



ITEM	PART NO.	DESCRIPTION	QTY
1	B83H 704	PUMP-FUEL INJECTION-MANUAL	1
1	BAAU 2966	PUMP-FUEL INJECTION-T/C	1
2	B86K 1498	BRACKET-SUPPORT	2
	BFNZ 103	NUT-BRACKET	4
	BPWN 103	WASHER-PLAIN	3
	BWL 700101	WASHER-SPRING	4
3	B27H 2844	SLEEVE-LOCKING	1
4	B11F 129	PLUG-LOCKING	1
5	BCMCK 190	GEAR-PUMP	1
6	B37D 1014	HUB-GEAR	1
	BHNS 507	SCREW-HUB TO GEAR	6
	BLWN 305	WASHER-SPRING	6
7	B86K 182	HOUSING-BEARING	1
8	N.S.S.	STUD	3
	BFNZ 505	NUT-STUD	3
	BAMK 2413	WASHER-PLAIN	3
9	BAMK 2199	GASKET-HOUSING	1
	BSH 606081	SCREW-HOUSING	4
	BLWN 306	WASHER-SPRING	4
	BFHS 510	STUD-HOUSING	2
	BFNN 505	NUT-STUD	2
	BLWN 305	WASHER-SPRING	2
10	BAMK 2530	GASKET-HOUSING	1
11	BAMK 767	BEARING-PUMP	2
12	B37D 1017	DISTANCE PIECE	1
13	BCCN 232	CIRCLIP	1
14	BCCN 116	CIRCLIP	1
15	B12H 389	INDICATOR-TIMING	1
16	BCMCK 489	GEAR-IDLER	1
17	BAMK 1535	BEARING	1
18	B217 500	CIRCLIP	2
19	BCMCK 490	SPINDLE	1
20	BAMK 1533	CIRCLIP-SPINDLE	1
21	BAMK 1247	COLLAR	1
22	BCMCK 561	GASKET-ADAPTOR	1
23	B37D 343	PLATE-IDLER GEAR	1
24	B37D 342	COLLAR	1
	BGHF 103	SCREW-PLATE	2
	BLWN 305	WASHER-SPRING	2

E07



ITEM	PART NO.	DESCRIPTION	QTY
		PIPE-INJECTION	
1	B86K 851	NO.1	1
2	B86K 853	NO.2	1
3	B86K 855	NO.3	1
4	B86K 857	NO.4	1
5	BCM K 64	CLAMP ASSEMBLY-PIPE	1
6	B11B 284	BUSH	3
	BSH 604041	SCREW	2
	BFNZ 504	NUT-SCREW	2
	BWL 000040	WASHER-SPRING	2
7	BCM K 63	STRIP	2
8	B86K 193	BRACKET-STEADY	1
	BSH 606061	SCREW-BRACKET	2
	BLWN 306	WASHER-SPRING	2
9	BBMK 819	CLAMP-PIPE	1
10	B11B 284	BUSH	1
	BFNZ 505	NUT	1
	BLWN 204	WASHER-SPRING	1
11	B97H 2772 M	PIPE-SPILL-OFF-BULK METRES	A/R
12	BCM K 334	BANJO-PIPE	2
13	B13H 3342	BANJO-PIPE	1
14	BCM K 335	BANJO-PIPE	1
15	BCM K 336	BANJO-PIPE	1
	B11B 357	PIN-BANJO	3
	B11B 427	PIN-BANJO	1
	B86K 303	WASHER	9

HYMAC

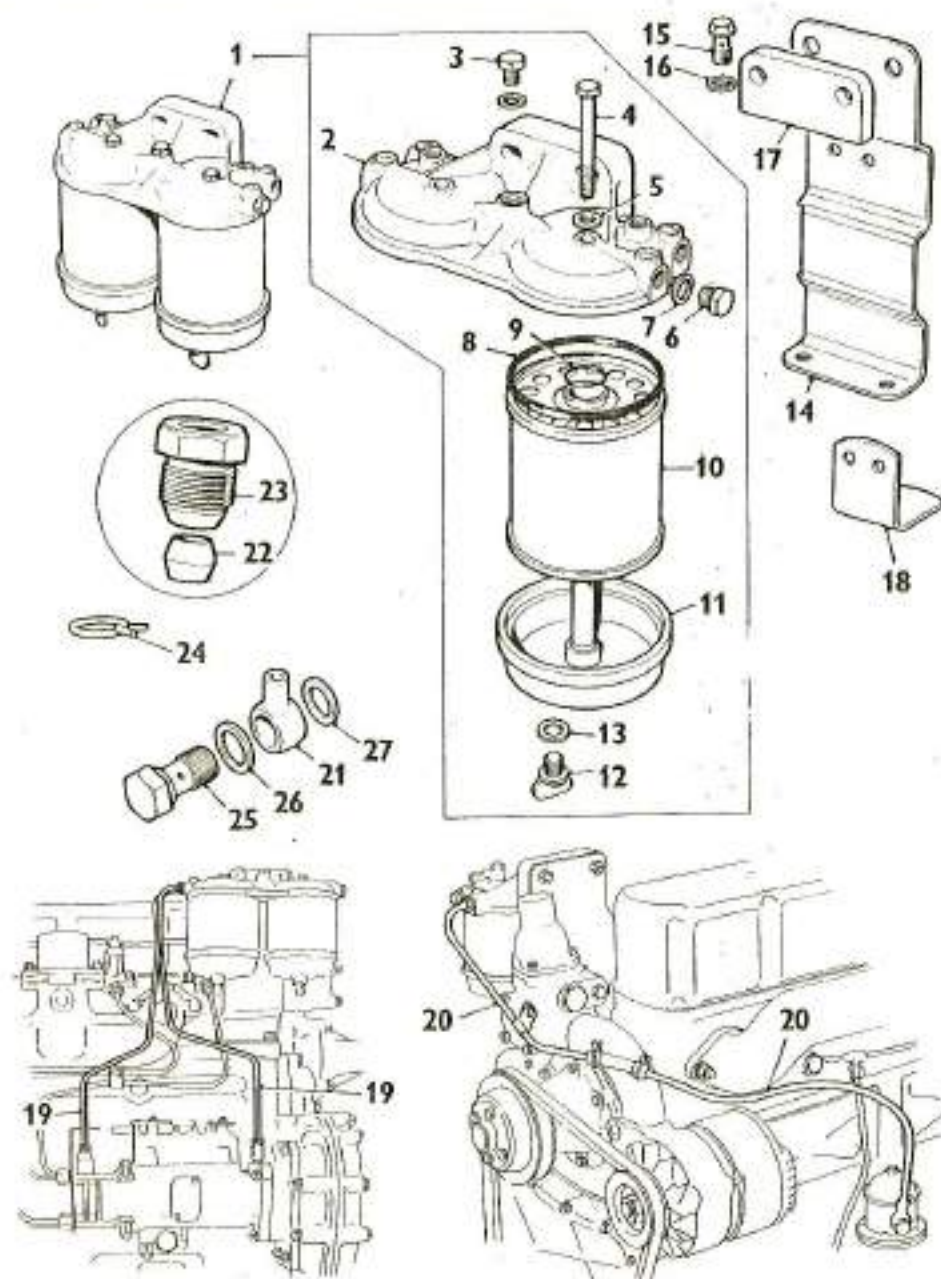
TITLE 370C LEYLAND SKID UNIT COMPONENTS - FUEL INJECTION PIPES - CLAMPS

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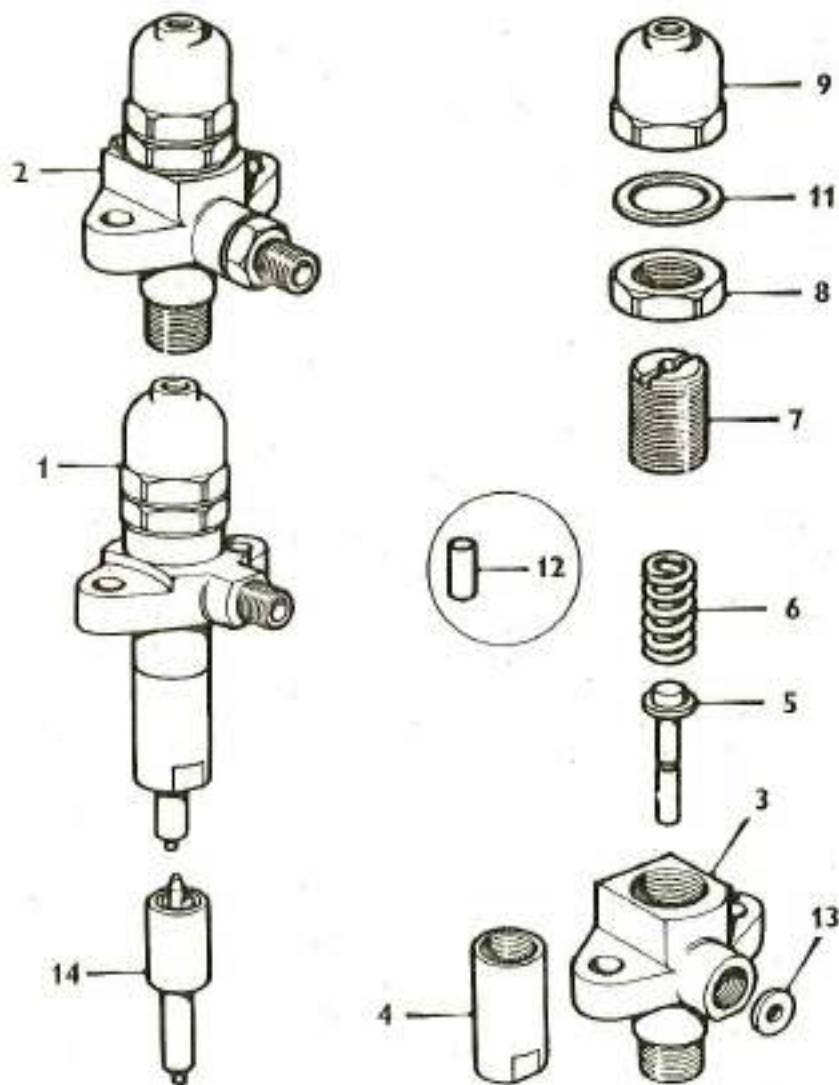
E12

ITEM	PART NO.	DESCRIPTION	QTY
1	B83H 460	FILTER ASSEMBLY-FUEL(TWIN)	1
2	B37H 7918	HEAD-FILTER	1
3	B13H 2946	PLUG-VENT	2
4	B37H 8119	BOLT-CENTRE	2
5	B37H 574	WASHER-BOLT	2
6	BBMK 598	PLUG-CLOSING	1
7	BBMK 596	WASHER-PLUG	1
8	B37H 2051	SEAL-COVER TO BASE	4
9	B37H 575	RING-ELEMENT	2
10	●	ELEMENT-FUEL FILTER	2
11	B37H 7919	BASE	2
12	B37H 7920	SCREW-THUMB	1
13	B37H 7921	WASHER	1
14	B37D 1018	BRACKET-FILTER	1
15	B27H 6663	PIN-BANJO	1
16	B27H 6903	WASHER-PIN	2
17	B86K 465	SPACER	1
	BBH 606181	BOLT-BRACKET	2
	BFNM 506	NUT-BOLT	2
	BGHF 302	WASHER-PLAIN	2
	BLWN 306	WASHER-SPRING	2
	BGHF 105	SCREW-BRACKET	2
	BWL 600060	WASHER-SPRING	2
18	B37D 2826	BRACKET-STEADY	1
	BHNS 506	SCREW-BRACKET	2
	BFNM 505	NUT-SCREW	2
	BLWN 305	WASHER-SPRING	2
20	B37H 7148 M	PIPE-LIFT PUMP TO FILTER- BULK-METRES	A/R
19	B37H 7148 M	PIPE-FILTER TO INJECTION PUMP-BULK-METRES	A/R
21	BANK 115	BANJO	2
22	B6K 685	OLIVE	2
23	BBMK 606	NUT	2
24	B13H 839	CLAMP	2
25	BANK 1525	PIN-BANJO	2
26	BANK 240	GASKET	1
27	BANK 756	GASKET	1

● SEE SKID UNIT AND RELATED PARTS PAGE



E13



ITEM	PART NO.	DESCRIPTION	QTY
1	B83H 705	INJECTOR ASSEMBLY-MANUAL	4
1	B83H 157	INJECTOR ASSEMBLY-T/C	4
2	BBMK 1010	HOLDER ASSEMBLY-NOZZLE	4
3	B17H 8671	BODY	4
4	BAAK 444	NUT-NOZZLE CAP	4
5	BAAK 440	SPINDLE	4
6	B27H 6321	SPRING	4
7	B17H 8672	NUT-SPRING CAP	4
8	BAAK 415	LOCKNUT	4
9	B7H 1864	NUT-NOZZLE HOLDER CAP	4
11	BAAK 435	GASKET-CAP NUT	8
12	B27H 2300	DOWEL-GROOVED (2.93mm)	8
12	B27H 2301	DOWEL-GROOVED (2.94mm)	8
13	B17H 6666	WASHER	4
14	B83H 158	NOZZLE	4
	BBH 605111	BOLT-INJECTORS	8
	BLWN 305	WASHER-SPRING	8

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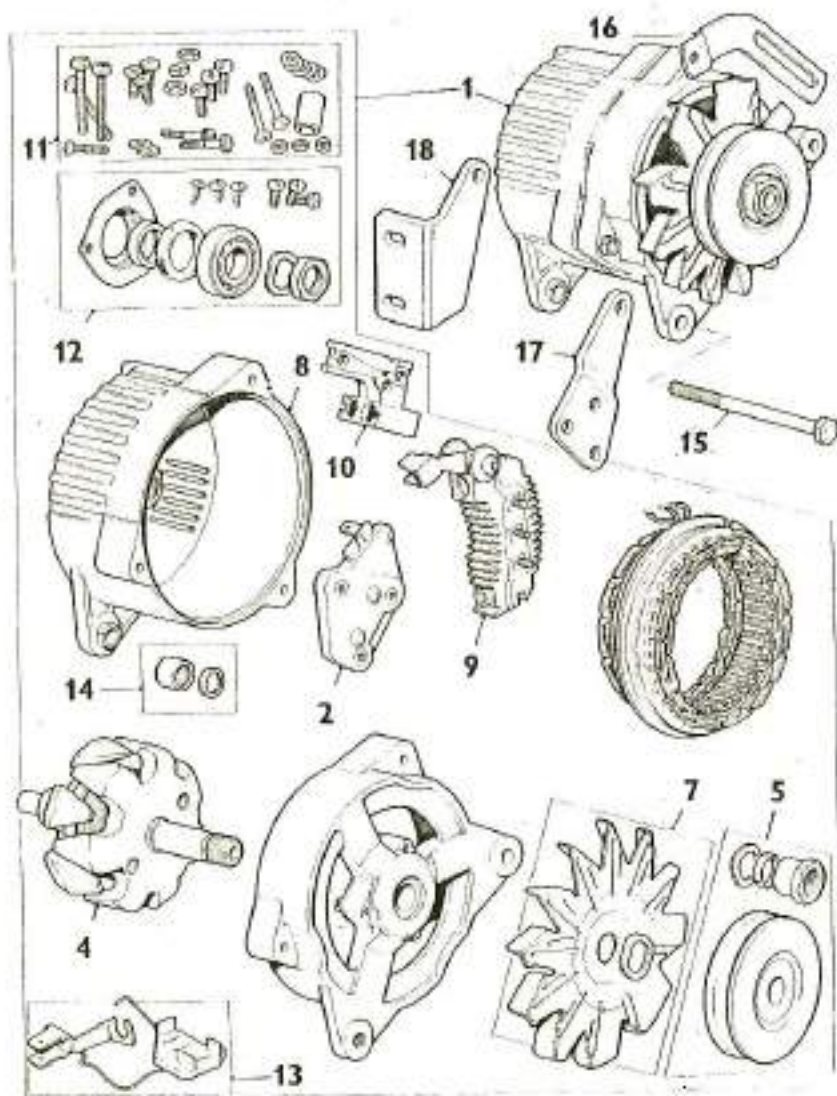
370C LEYLAND SKID UNIT COMPONENTS - FUEL INJECTORS

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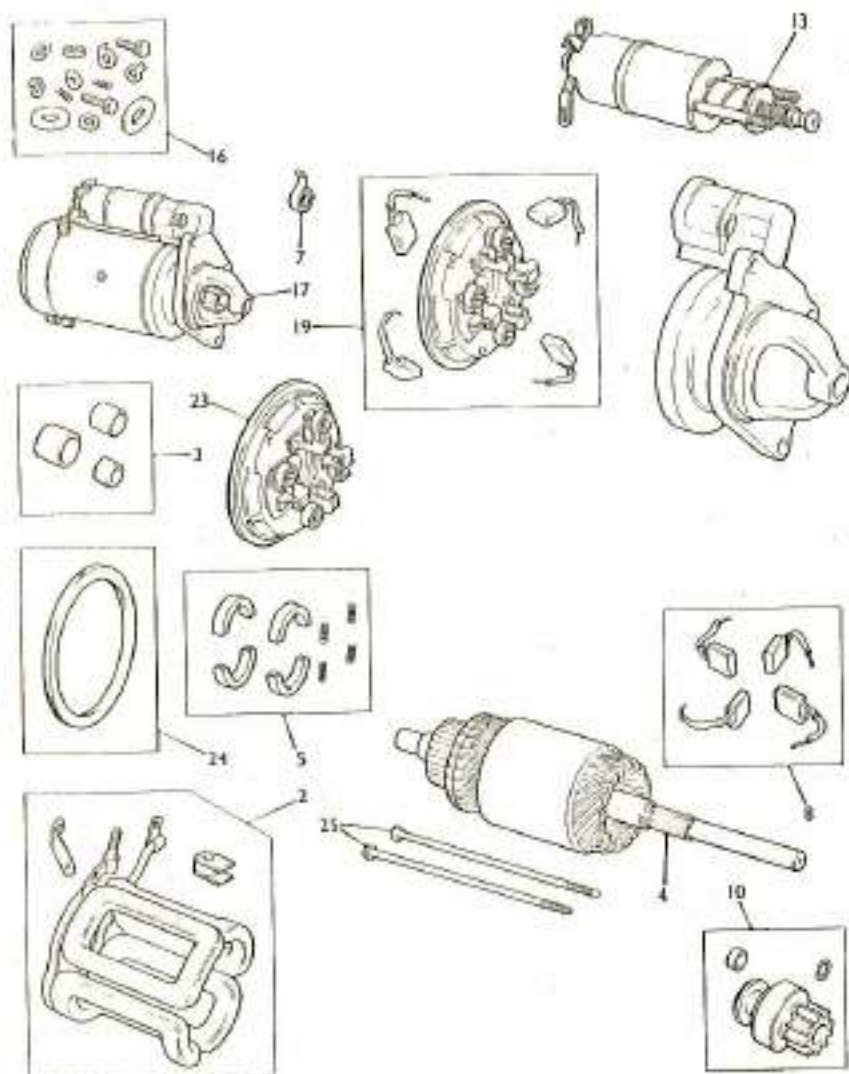
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ITEM	PART NO.	DESCRIPTION	QTY
1	B83H 493	ALTERNATOR ASSEMBLY	1
2	B37H 8017	REGULATOR	1
4	B37H 8009	ROTOR	1
5	BBHM 7039	KIT-PULLEY	1
7	BBHM 7040	KIT-FAN	1
8	B37H 8736	FRAME AND BUSHING	1
9	B37H 8015	BRIDGE AND INSULATOR	1
10	B37H 8737	BRUSH HOLDER	1
11	BBHM 7043	KIT-FIXING	1
12	BBHM 7038	KIT-DRIVE END	1
13	BBHM 7041	KIT-TERMINAL	1
14	BBHM 7042	KIT-SLIP RING	1
15	B53K 1820	BOLT-PIVOT	1
16	B86K 890	LINK-ADJUSTING	1
17	BCMCK 2121	BRACKET-FRONT	1
18	B37D 106	BRACKET-REAR	1
	BHNS 506	SCREW-REAR BRACKET TO BLOCK	1
	BLWN 305	WASHER-SPRING	1
	BGHC 507	SCREW-ADJUSTING LINK	1
	BLWN 305	WASHER-SPRING	1
	BWA 108051	WASHER-PLAIN	1

E17



ITEM	PART NO.	DESCRIPTION	QTY
17	BGEU 436	STARTER ASSEMBLY	1
2	B37H 6164	COIL-FIELD	1
3	B608 304	KIT-BUSH	1
4	B37H 6173	ARMATURE-D	1
5	B37H 6171	KIT-BRAKE SHOE AND SPRING	2
19	B37H 6159	BRACKET-COMMUTATOR END	1
7	B27H 5932	SPRING-BRUSH TENSION	1 SET
8	B27H 6029	KIT-BRUSH	1
10	B37H 7113	KIT-DRIVE	1
13	B37H 7114	SOLENOID	1
23	B37H 7029	PLATE AND BRUSH MOUNTING	1
24	B37H 7112	KIT-SEALING RUBBER	1
25	B37H 7115	BOLT-THROUGH	2
16	B37H 6165	SUNDRY PARTS	1
	BFNN 507	NUT	2
	BATJ 6640	STUD-STARTER TO FLYWHEEL	1
	BFNN 607	NUT-STUD	1
	BLWN 307	WASHER-SPRING	2
	BGHF 303	WASHER-PLAIN	2

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TITLE 370C LEYLAND SKID UNIT COMPONENTS - STARTER - M50

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**HVMAC**

TITLE 370C LEYLAND SKID UNIT COMPONENTS - FLYWHEEL HOUSING AND SANDWICH PLATE

ISSUE 1

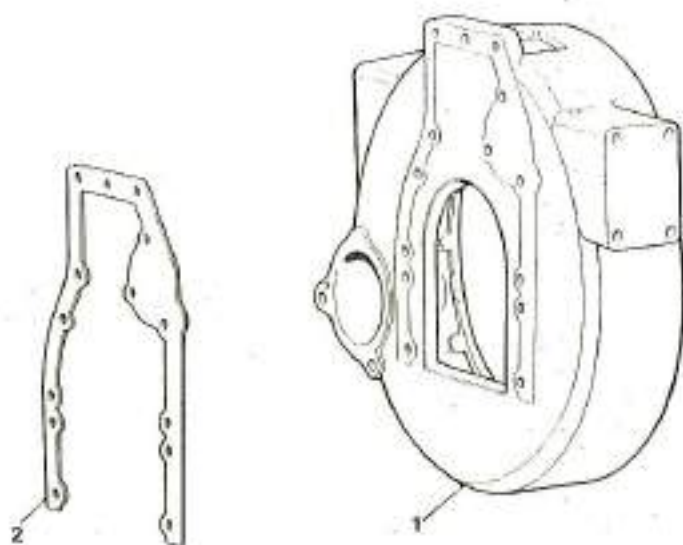
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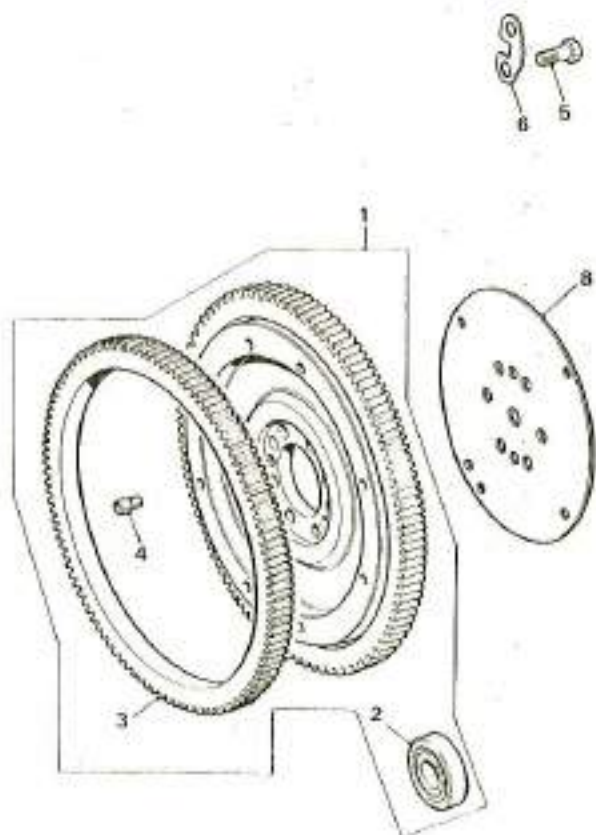
F02

ITEM	PART NO.	DESCRIPTION	QTY
1	B37D 2844	HOUSING-FLYWHEEL	1
2	BANK 392	GASKET	1
	B5H 607091	SCREW	11
	BLWN 307	WASHER-SPRING	11



F03

ITEM	PART NO.	DESCRIPTION	QTY
1	888K 1374	FLYWHEEL ASSEMBLY	1
2	888G 622	BEARING	1
3	DCMK 181	RING-STARTER	1
4	BAMK 1001	DOWEL	2
5	B37D 418	BOLT-FLYWHEEL	6
6	B37D 417	WASHER-TAB	3
8	BAMK 2721	PLATE-LOCKING	1

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EX115 370C LEYLAND SKID UNIT COMPONENTS - FLYWHEEL

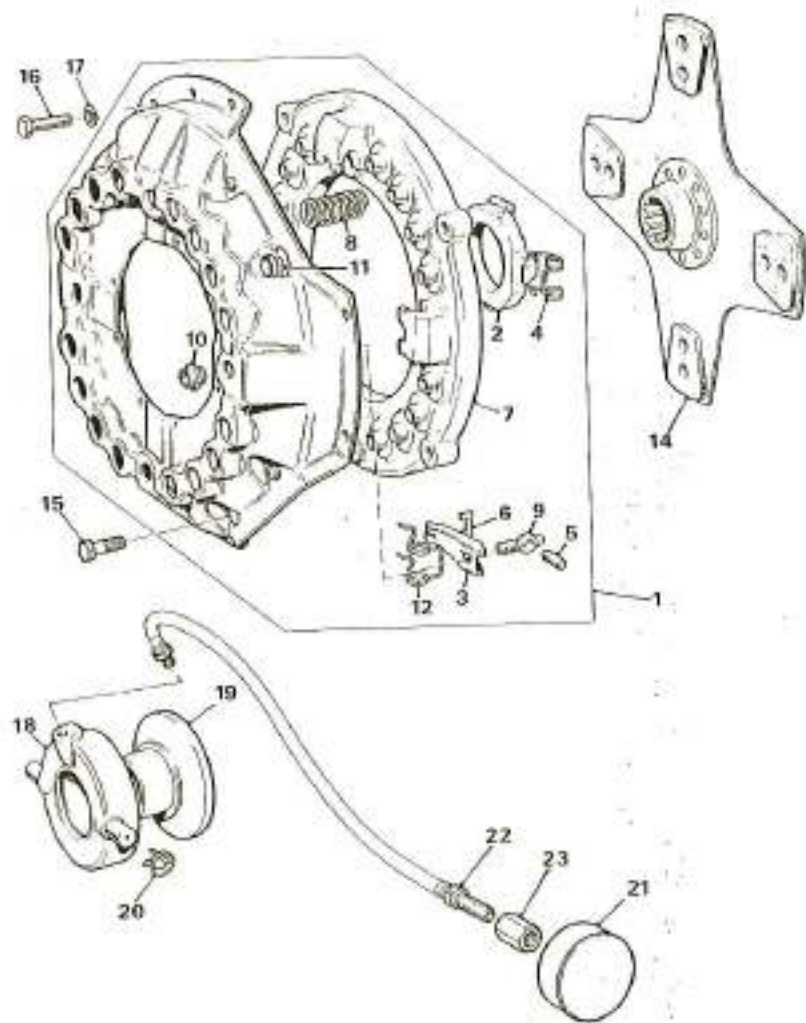
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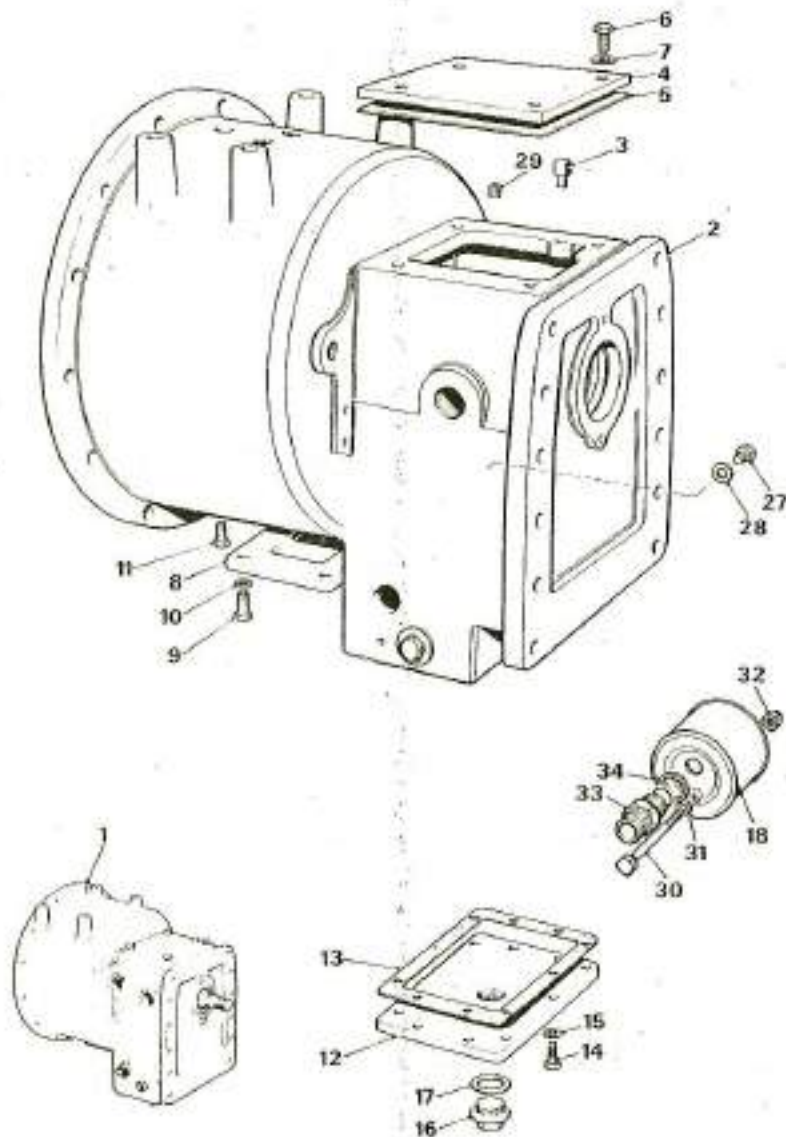
ITEM	PART NO.	DESCRIPTION	QTY
1	B83H 527	COVER ASSEMBLY-CLUTCH	1
2	N.S.S.	PLATE-RELEASE LEVER	1
3	N.S.S.	LEVER-RELEASE	4
4	N.S.S.	RETAINER-LEVER	4
5	N.S.S.	PIN-LEVER	4
6	N.S.S.	STRUT	4
7	N.S.S.	PLATE-PRESSURE	1
8	N.S.S.	SPRING-PRESSURE PLATE	16
9	N.S.S.	EYEBOLT	4
10	N.S.S.	NUT-EYEBOLT	4
11	N.S.S.	FERRULE	4
12	N.S.S.	SPRING-ANTI-RATTLE	4
14	B83H 528	PLATE-DRIVEN	1
15	B27H 6872	BOLT-STRAP	4
16	BGHF 105	BOLT-CLUTCH TO FLYWHEEL	8
17	BLWN 306	WASHER-SPRING	8
18	BATJ 5052	BEARING-RELEASE	1
19	BATJ 5046	SLEEVE-THRUST	1
20	B7H 3048	RETAINER-SPRING	2
21	B83H 1054	GREASER-CLUTCH RELEASE BEARING	1
22	BATJ 5049	PIPE-ADAPTOR TO BEARING	1
23	BATJ 4488	ADAPTOR-GREASE	1

F09

M

PART NO.

DESCRIPTION



1	BCTJ 6309	CONVERTER ASSEMBLY-TORQUE	1
2	BBAU 1004	CASE-MAIN	1
3	B47H 5801	PEG-LOCATION	1
4	B47H 5802	PLATE-COVER-TOP	1
5	B47H 5803	GASKET-COVER PLATE	1
6	BSH 608081	SCREW	4
7	BWF 600081	WASHER-SHAKEPROOF	4
8	BAAU 2504	COVER-CONVERTER DRAIN	1
9	N.S.S.	SCREW-COVER TO CASE	2
10	BGHF 323	WASHER-SHAKEPROOF	2
11	N.S.S.	SCREW	2
	BGHF 333	WASHER-SHAKEPROOF	2
12	B47H 5805	COVER-SUMP	1
13	B47H 5806	GASKET-SUMP COVER	1
14	N.S.S.	SCREW-SUMP COVER TO CASE	9
15	BGHF 323	WASHER-SHAKEPROOF	9
16	B47H 5807	PLUG-MAGNETIC	1
17	B47H 5808	WASHER (ALUMINIUM)	1
18	B47H 5809	STRAINER-SUCTION	1
30	BBH 605321	BOLT-SUCTION STRAINER TO CASE	1
31	BBAU 1002	WASHER-BONDED-BOLT TO CASE SEALING	1
32	BBAU 1001	NUT-NYLOC	1
33	N.S.S.	TUBE-SUCTION PIPE TO CASE AND STRAINER	1
34	BBAU 1003	WASHER-BONDED-TUBE TO CASE SEALING	1
27	B47H 5813	PLUG	1
28	B47H 5814	WASHER (ALUMINIUM)	1
29	B47H 5815	PLUG-SUPER PRESSURE	1

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TITLE 370C LEYLAND SKID UNIT COMPONENTS TORQUE CONVERTER FOR 4 SPEED GEARBOX

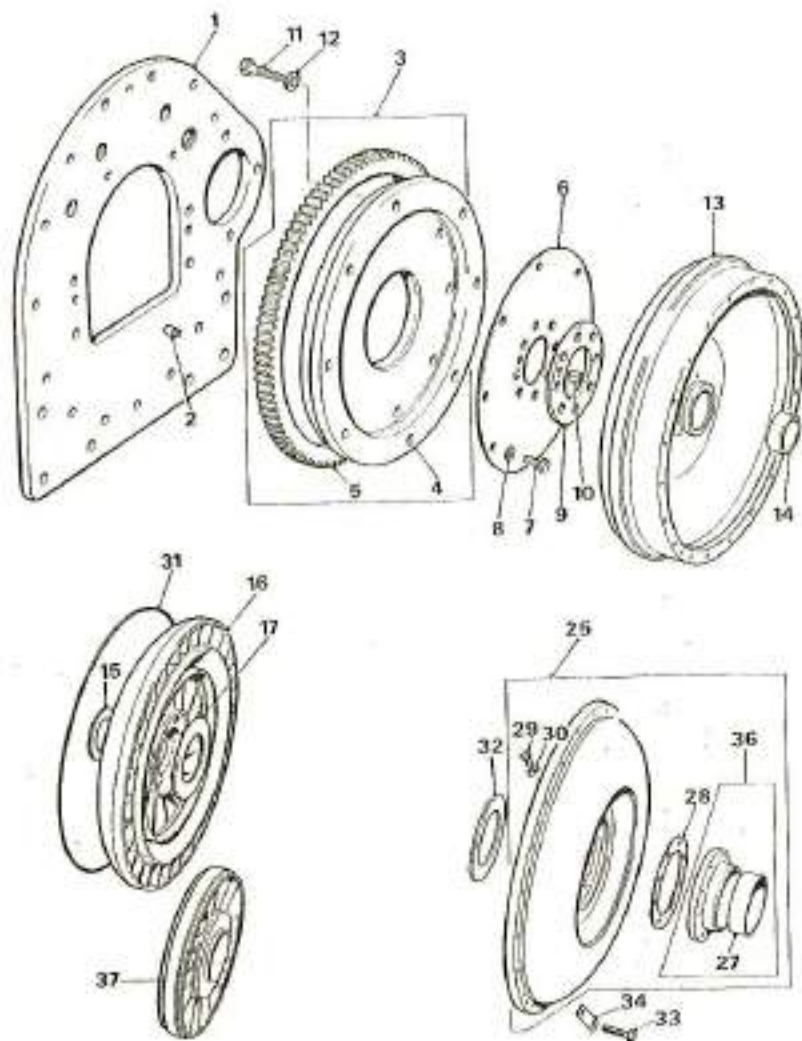
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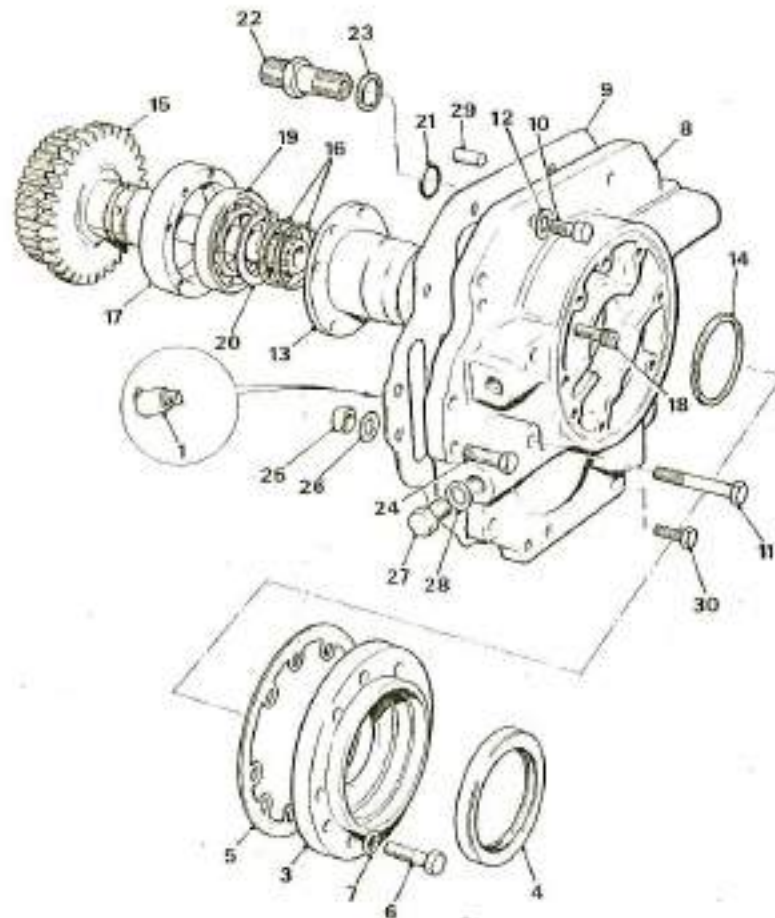
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ITEM	PART NO.	DESCRIPTION	QTY
1	B47H 5816	PLATE-ENGINE	1
2	B47H 5817	DOWEL	2
3	BAAU 9877	PLATE ASSEMBLY-DRIVING	1
4	N.S.S.	PLATE-DRIVE	1
5	BCMK 181	RING-STARTER	1
6	B47H 5819	DISC-FLEXIBLE	1
7	N.S.S.	SCREW	8
8	BGHF 323	WASHER-SHAKEPROOF	8
9	B47H 5820	RING-CLAMP	1
10	B47H 5821	DOWEL-SPRING	1
11	B8H 606141	BOLT	8
12	BGHF 323	WASHER-SHAKEPROOF	8
13	BAAU 2568	SHELL ASSEMBLY-DRIVING	1
14	B47H 5823	BUSH	1
15	B47H 5824	WASHER-THRUST	1
16	BAAU 2566	TURBINE	1
17	BAAU 2562	WASHER-THRUST	1
37	BAAU 2566	REACTION	1
32	BAAU 2562	WASHER-THRUST	1
25	BAAU 2567	IMPELLER ASSEMBLY	1
36	BAAU 2563	HUB AND BUSH ASSEMBLY	1
27	B47H 5836	BUSH	1
28	B47H 5837	GASKET	1
29	BAAU 2558	BOLT-WEDGELOCK-HUB TO MEMBER	8
30	BGHF 300	WASHER	8
31	BAAU 2559	O' RING-IMPELLER TO DRIVING SHELL	1
33	B47H 5839	BOLT-IMPELLER TO DRIVING SHELL	20
34	B47H 5840	WASHER-TAB	10





ITEM	PART NO	DESCRIPTION	QTY
1	B47H 5842	VALVE-RELIEF	1
3	B47H 5844	CARRIER-OIL SEAL	1
4	B47H 5845	SEAL-OIL	1
5	B47H 5846	GASKET	1
6	BBH 605101	BOLT-SEAL CARRIER TO REACTION PLATE	8
7	BGHF 322	WASHER-SHAKEPROOF	8
8	B47H 5847	PLATE-REACTION	1
9	B47H 5848	GASKET-REACTION PLATE	1
10	BGHF 106	BOLT-REACTION PLATE TO CASE	10
11	BBH 606221	BOLT-REACTION PLATE TO CASE	2
30	BSH 606101	SCREW-REACTION PLATE TO CASE	1
12	BGHF 323	WASHER-SHAKEPROOF	13
13	BAAD 2509	SLEEVE-REACTION	1
14	B47H 5850	RING-PISTON	1
15	B47H 5851	SHAFT-TURBINE	1
16	B47H 5852	RING-PISTON	2
17	B47H 5853	CAP-BEARING	1
18	B47H 5854	SCREW-CAP	6
19	B47H 5855	BEARING-BALL	1
20	B47H 5856	CIRCLIP	1
21	B47H 5857	'O' RING(OUTLET CONNECTION)	1
22	B47H 5858	ADAPTOR-OUTLET	1
23	B47H 5859	WASHER	1
24	B47H 5860	BOLT-FITTED	1
25	BGHF 202	NUT	1
26	BGHF 323	WASHER-SHAKEPROOF	1
27	B47H 5861	PLUG	2
28	B47H 5862	WASHER (ALUMINIUM)	2
29	B47H 5863	DOWEL	1

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TITLE 370C LEYLAND SKID UNIT COMPONENTS - TORQUE CONVERTER FOR 4-SPEED GEARBOX

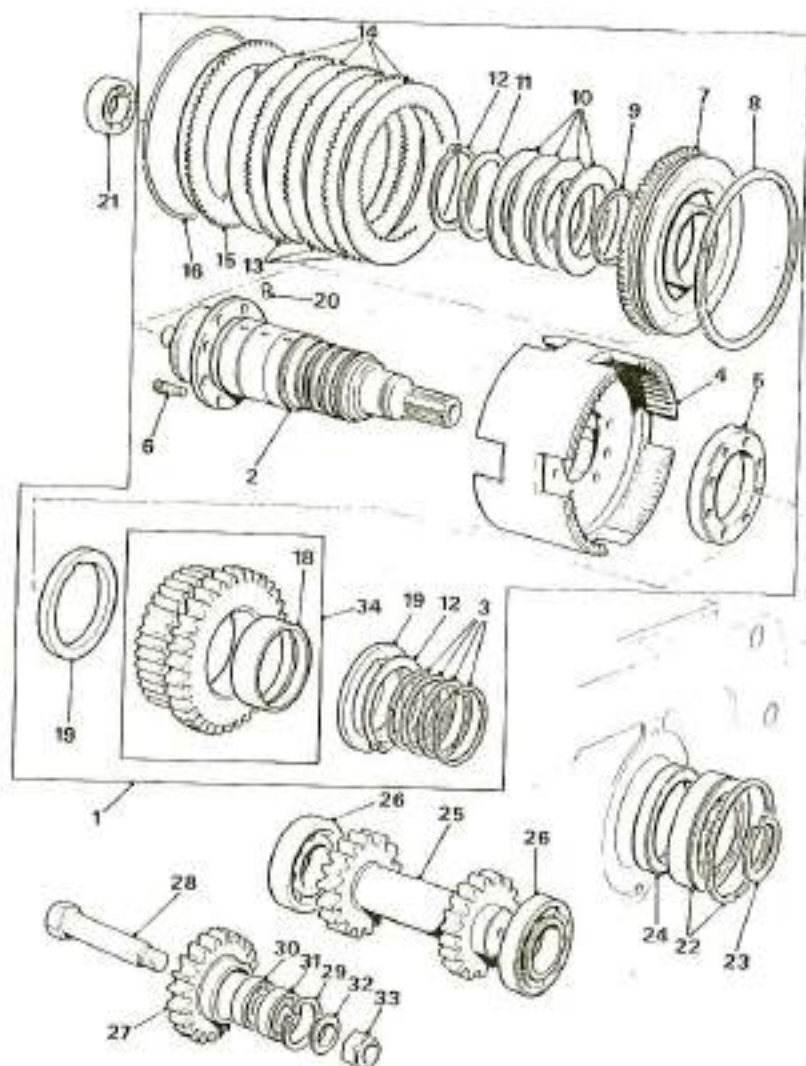
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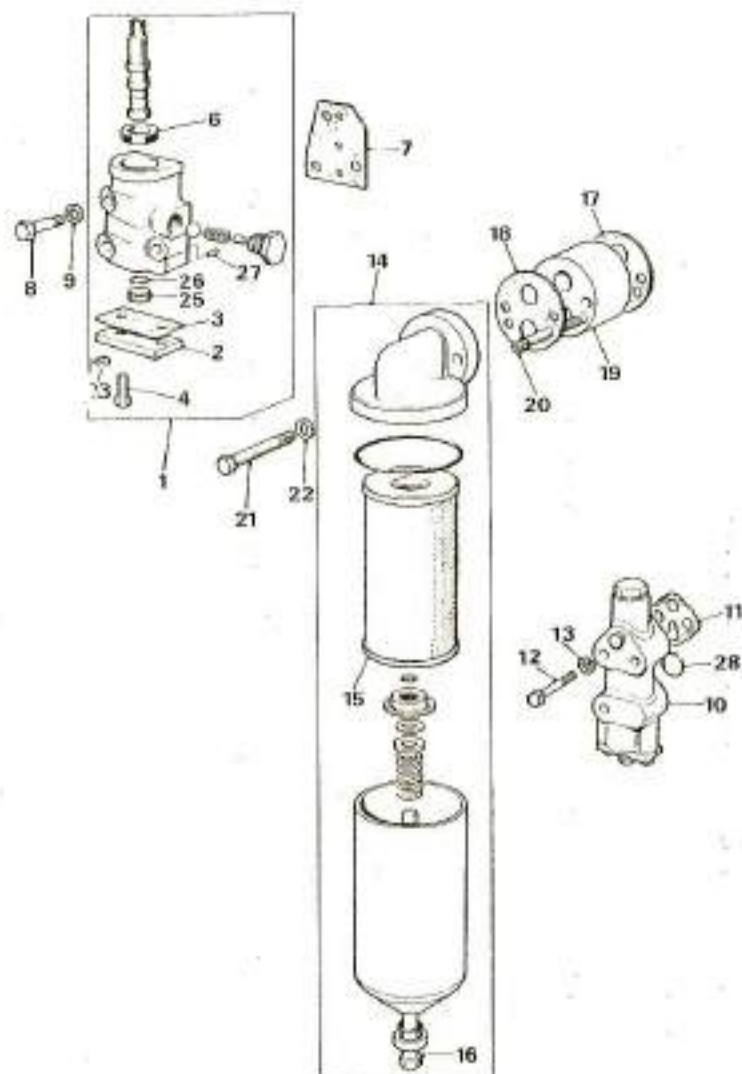
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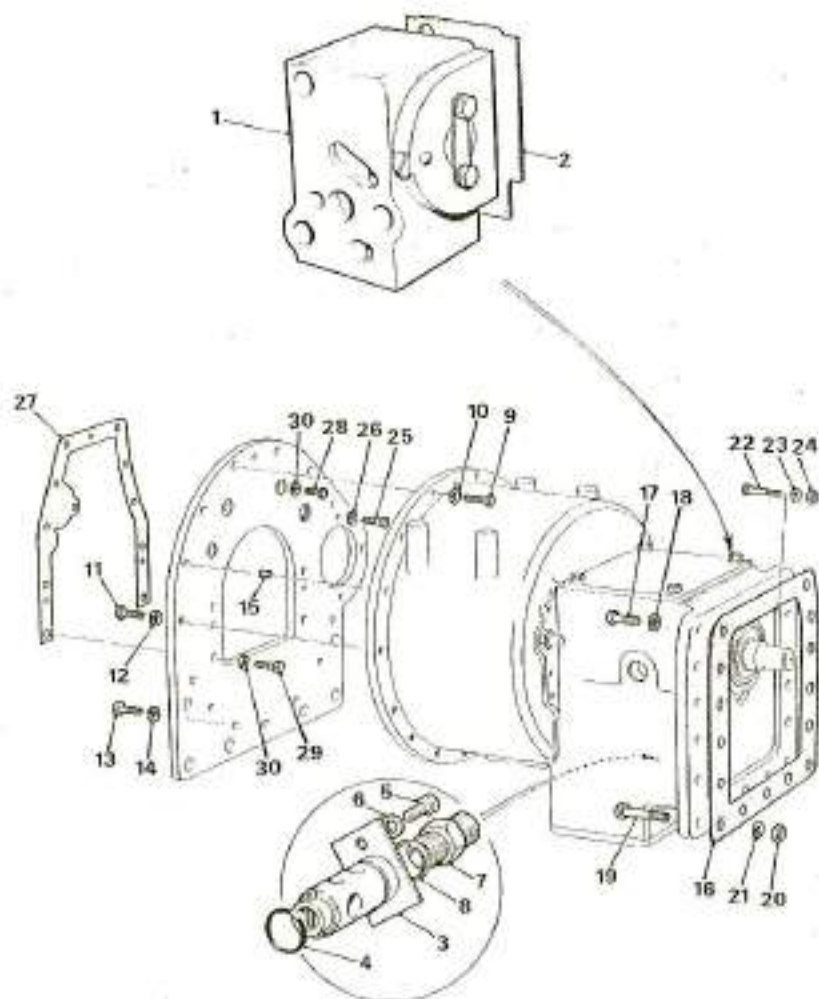
ITEM	PART NO.	DESCRIPTION	QTY
1	B47H 5864	OUTPUT SHAFT AND CLUTCH ASSEMBLY	1
2	B47H 5865	SHAFT-OUTPUT	1
3	B47H 5866	RING-PISTON	4
4	B47H 5867	DRUM-CLUTCH	1
5	B47H 5868	RING-CLAMP	1
6	B47H 5869	SCREW-CAP	8
7	B47H 5870	PISTON	2
8	B47H 5871	RING-PISTON (6.5" DIA)	2
9	B47H 5850	RING-PISTON (2.75" DIA)	2
10	B47H 5873	DISC-SPRING	8
11	B47H 5874	SPACER	2
12	BAAU 9878	CIRCLIP	1
13	B47H 5876	PLATE-COUNTER(PLAIN)	6
14	B47H 5877	PLATE-CLUTCH(GRAPHITE)	8
15	B47H 5878	PLATE-END	2
16	B47H 5879	RING-WIRE	2
34	BAAU 2561	GEAR AND BUSH ASSEMBLY	1
18	B47H 5881	BUSH	1
19	B47H 5882	WASHER-THRUST	2
20	B47H 5883	DOWEL	2
21	B47H 5884	BEARING-ROLLER	1
22	B47H 5885	BEARING WITH SNAP RING	1
23	B47H 5886	CIRCLIP	1
24	B47H 5887	SEAL-OIL	1
25	B47H 5888	LAYSHAFT	1
26	B47H 5889	BEARING	2
27	B47H 5890	GEAR-IDLER	1
28	B47H 5891	PIN-IDLER	1
29	B47H 5892	CIRCLIP	1
30	B47H 5893	BEARING	1
31	B47H 5894	BEARING	1
32	B47H 5895	COLLAR	1
33	B47H 5896	NUT	1



ITEM	PART NO.	DESCRIPTION	QTY
1	B47H 5904	VALVE ASSEMBLY-DIRECTIONAL	1
2	B47H 5905	PLATE-END	1
3	B47H 5906	GASKET	1
25	N.S.S.	SPACER	1
26	N.S.S.	'O' RING-SPACER	1
27	N.S.S.	PIN-SPACER RETAINING	1
4	B5H 606161	SCREW-END PLATE TO BODY	2
23	B6HF 331	WASHER-SPRING	2
6	B47H 5907	SEAL-OIL	1
7	B47H 5908	GASKET	1
8	B8H 600381	BOLT-DIRECTION VALVE SECURING	3
9	B6HF 323	WASHER-SHAKEPROOF	3
10	B47H 5910	VALVE-PRESSURE MAINTENANCE	1
11	B47H 5911	GASKET	1
28	BAAU 2711	'O' RING	1
12	B8H 606191	BOLT	2
13	B6HF 333	WASHER-SPRING	2
14	B3H 2689	FILTER ASSEMBLY-OIL ELEMENT	1
15			1
16	B47H 5899	BOLT	1
17	B47H 5900	GASKET-INLET ADAPTOR TO CASING	1
18	B47H 5901	GASKET-FILTER TO ADAPTOR	1
19	B47H 5902	ADAPTOR-INLET	1
20	B47H 5903	SCREW-CAP	2
21	B8H 607221	BOLT	2
22	BWF 600071	WASHER-SHAKEPROOF	2

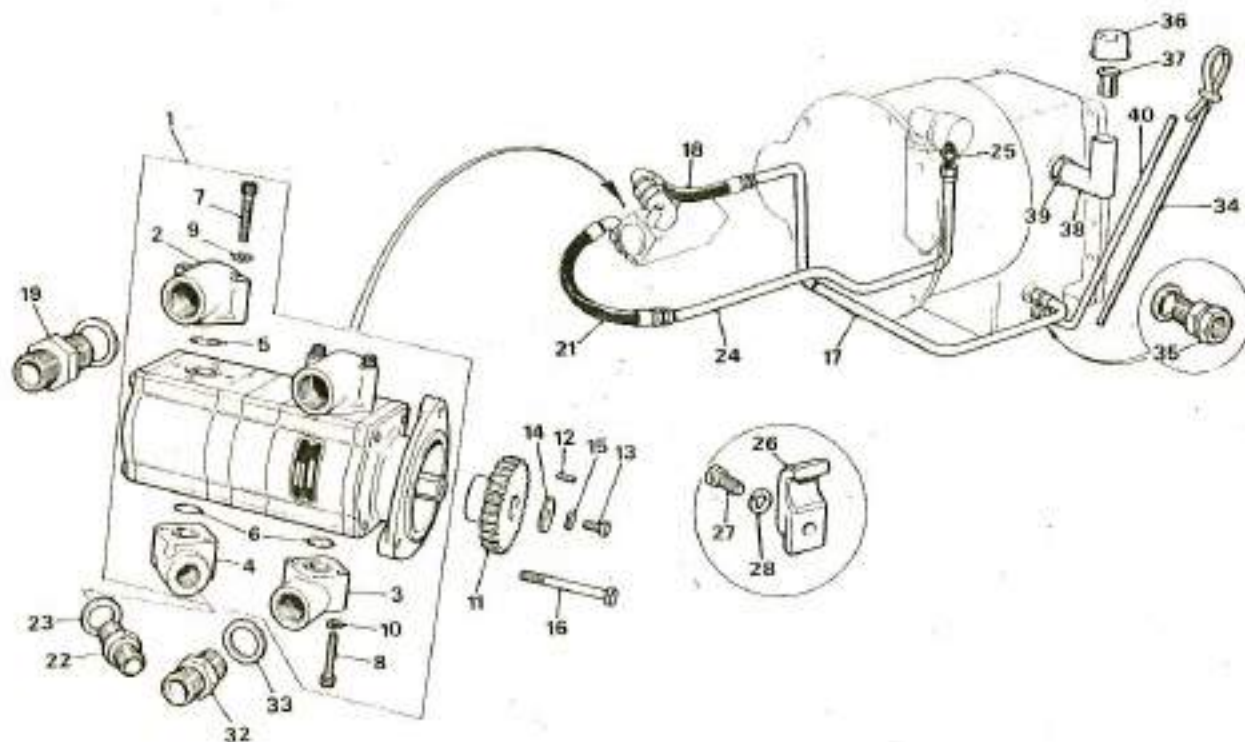
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F16



ITEM	PART NO.	DESCRIPTION	QTY
1	BAAU 3904	VALVE-MODULATING	1
2	B47H 5913	GASKET	1
3	B47H 5914	VALVE-LUBRICATING	1
4	B47H 5857	'O' RING	1
5	BSH 606061	SCREW	1
6	BGHF 323	WASHER-SHAKEPROOF	1
7	B47H 5916	ADAPTOR-REDUCING	1
8	B47H 5917	WASHER-BONDED	1
9	BBH 607161	BOLT-CASING TO CYLINDER BLOCK	2
10	BWL 600071	WASHER-SPRING	2
11	BATJ 1071	BOLT-CASING TO ENGINE AND SUB-FRAME	6
12	BWL 600081	WASHER-SPRING	6
13	BSH 608111	SET SCREW-CASING TO ENGINE BACK PLATE	4
14	BWL 600081	WASHER-SPRING	4
15	BATJ 5570	DOWEL-ENGINE PLATE TO CASING	2
16	BATJ 5565	GASKET-CASING TO GEARBOX	1
17	BATJ 1079	BOLT-CASING TO GEARBOX	5
18	BWL 600091	WASHER-SPRING	5
19	BATJ 5569	BOLT-CASING TO GEARBOX	9
20	BATJ 1081	NUT	9
21	BWL 600091	WASHER-SPRING	9
22	BBH 608201	BOLT-CASING AND MODULATING VALVE TO GEARBOX	1
23	BWL 600081	WASHER-SPRING	1
24	BNH 608061	NUT	1
25	BBH 607141	BOLT-STARTER MOTOR TO CASING	3
26	BWL 600071	WASHER-SPRING	3
27	BAMK 302	JOINT-SANDWICH PLATE TO CYLINDER BLOCK	1
28	BSH 607091	SET SCREW-SANDWICH PLATE TO CYLINDER BLOCK	3
29	BSH 607101	SET SCREW-SANDWICH PLATE TO CYLINDER BLOCK	6
30	BLWZ 307	WASHER-SPRING	9

F17



ITEM	PART NO.	DESCRIPTION	QTY
1	BATJ 5251	PUMP-TANDEM	1
2	BATJ 5360	ADAPTOR-ELBOW-19.05mm(.75")	2
3	BATJ 5361	ADAPTOR-ELBOW-12.7mm(.5")	1
4	BATJ 5362	ADAPTOR-ELBOW-9.53mm(.375")	1
5	N.S.S.	SEAL-19.05mm(.75")ADAPTOR	2
6	N.S.S.	SEAL-12.7mm(.5")ADAPTOR	2
7	BHCZ 412	BOLT-ADAPTOR ELBOW TO BODY	4
8	BBH 505141	BOLT-ADAPTOR ELBOW TO BODY	4
9	BGHF 331	WASHER-SPRING	4
10	BLWZ 305	WASHER-SPRING	4
11	B37D 2134	GEAR-PUMP-TANDEM	1
12	BAMK 1000	KEY-GEAR	1
13	B5H 505071	SETScrew-GEAR TO PUMP SPINDLE	1
14	NAMK 1559	WASHER-PLAIN	1
15	BLWN 305	WASHER-SPRING	1
16	BBH 506221	BOLT-PUMP TO TIMING CASE	1
17	BCTJ 6200	PIPE-SUCTION-TORQUE CONVERTER TO HOSE	1
18	BATJ 5291	HOSE-SUCTION PIPE TO PUMP	1
19	BATJ 5292	ADAPTOR-HOSE TO PUMP ELBOW	1
21	BATJ 4555	HOSE-356mm(14")-PUMP TO RETURN PIPE	1
22	BATJ 5382	ADAPTOR-HOSE TO PUMP ELBOW	1
23	B13H 313	SEAL-ADAPTOR	1
24	BATJ 4553	PIPE-RETURN-HOSE TO TORQUE CONVERTER FILTER	1
25	BATJ 5280	ADAPTOR-RETURN PIPE TO FILTER	1
26	BATJ 5297	CLAMP-PIPE	1
27	BBH 606101	BOLT-CLAMP SECURING	1
28	BWL 600081	WASHER-SPRING	1
19	BATJ 5292	ADAPTOR-HOSE TO PUMP ELBOW-POWER STEERING INLET	1
32	BATJ 5401	ADAPTOR-HOSE TO PUMP ELBOW-POWER STEERING OUTLET	1
33	BATJ 5400	SEAL-ADAPTOR	1
34	BATJ 5282	DIPSTICK	1
40	N.S.S.	TUBE-DIPSTICK	1
35	BATJ 5285	UNION-TUBE TO CASING	1
36	BATJ 5276	CAP-BREATHER AND FILLER	1
37	BATJ 5277	FILTER-FILLER TUBE	1
38	BATJ 5279	TUBE-FILLER	1
39	BATJ 5278	NUT-FILLER TUBE TO CASING	1

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TITLE 370C LEYLAND SKID UNIT COMPONENTS - TORQUE CONVERTER FOR 4-SPEED GEARBOX

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TITLE 370C LEYLAND SKID UNIT COMPONENTS - OIL COOLER

ISSUE 1

751 2676 D

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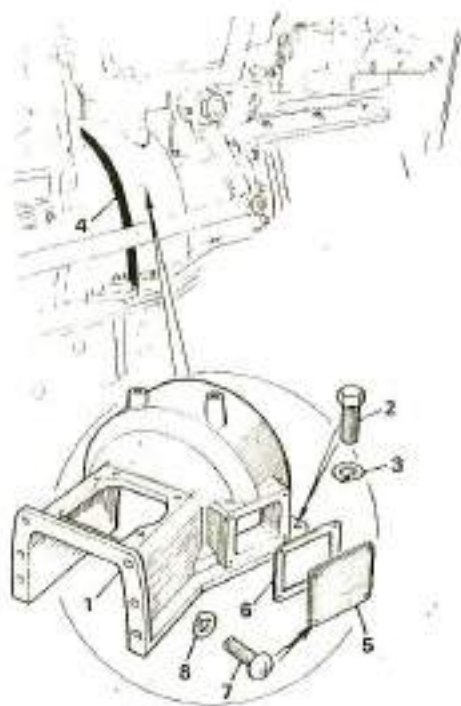
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G02

ITEM	PART NO.	DESCRIPTION	QTY
13	BARO 9893	COOLER-OIL	2



G03



ITEM	PART NO.	DESCRIPTION	QTY
1	BATJ 4267	HOUSING-CLUTCH AND STEERING BOX	1
2	BBH 607121	BOLT-HOUSING TO FRAME	6
3	BWL 600071	WASHER-SPRING	6
4	BATJ 4361	STRIP-SEALING-HOUSING TO FLYWHEEL HOUSING	1
5	BATJ 5051	COVER-INSPECTION	1
6	BNT 6754	JOINT-INSPECTION COVER	1
7	BSE 604051	SCREW-COVER SECURING	4
8	BGHF 331	WASHER-SPRING	4
	BWL 600081	WASHER-SPRING	4

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370C LEYLAND SKID UNIT COMPONENTS - CLUTCH HOUSING

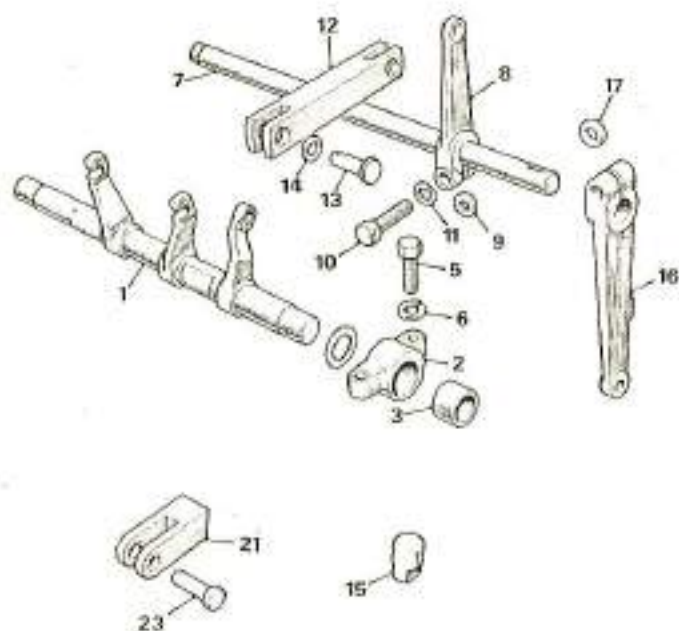
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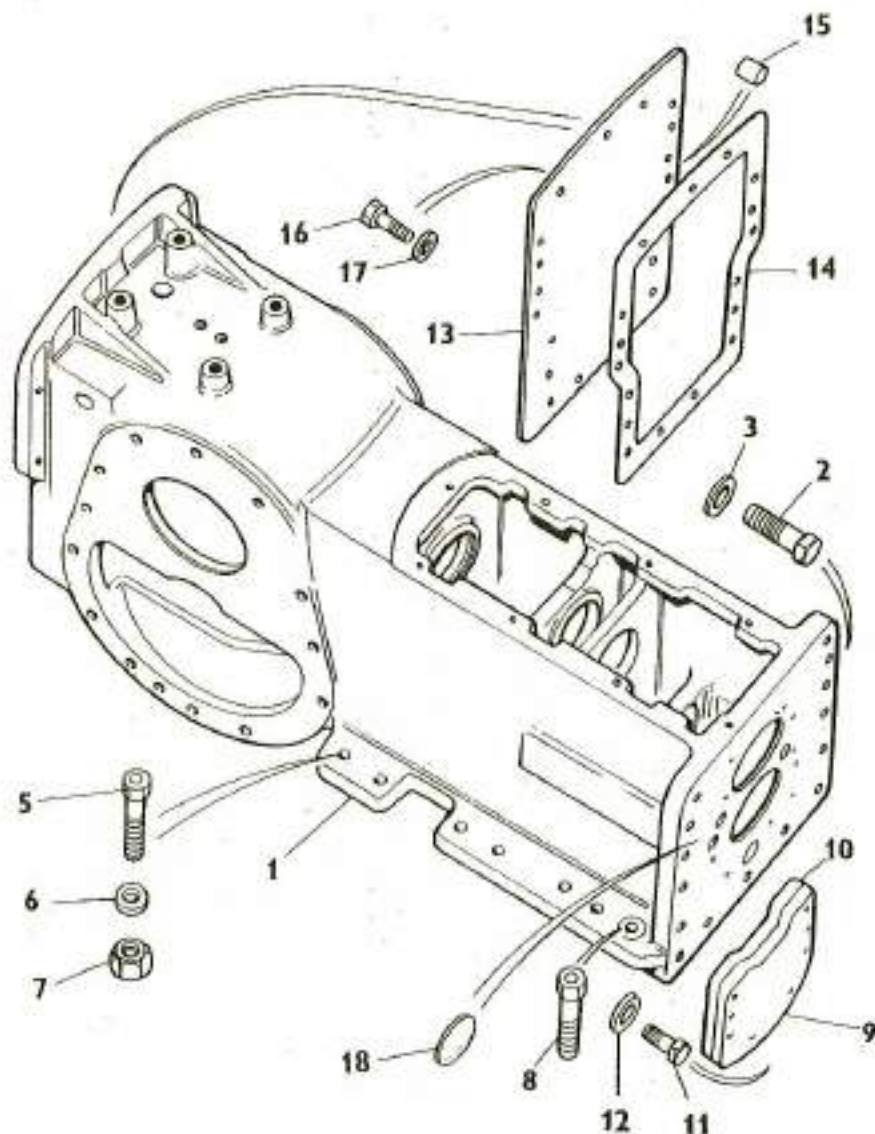
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G04



ITEM	PART NO.	DESCRIPTION	QTY
1	BATJ 5788	SHAFT-CLUTCH WITHDRAWAL	1
2	BATJ 5164	BRACKET-SHAFT	2
3	BNT 3102	BUSH	2
5	BBH 606101	BOLT-BRACKET TO MAIN FRAME	4
6	BGHF 333	WASHER-SPRING	4
7	BATJ 5788	SHAFT-OPERATING	1
8	BATJ 5163	LEVER-CLUTCH WITHDRAWAL	1
9	BNT 5955	KEY-LEVER TO SHAFT	1
10	BBH 606141	BOLT-LEVER TO START	1
11	BGHF 333	WASHER-SPRING	1
12	BATJ 5793	LINK-CONNECTING	1
13	BNT 3036	PIN-CLEVIS	2
14	BGHF 302	WASHER-PLAIN	2
15	BNT 7408	PEG-OPERATING SHAFT LOCATING	1
16	BATJ 5143	LEVER-CLUTCH	1
17	BNT 5955	KEY-LEVER TO OPERATING SHAFT	1
21	BATJ 5790	FORK	1
23	BCLZ 517	PIN-CLEVIS	1





ITEM	PART NO.	DESCRIPTION	QTY
1	BCTJ 7020	CASING-GEARBOX	1
18	B2K 8158	PLUG-WELCH	2
2	BATJ 1079	BOLT-GEARBOX TO CLUTCH HOUSING	6
3	BWL 600091	WASHER-SPRING	6
5	BATJ 1080	BOLT-GEARBOX TO FRAME	4
6	BWL 600091	WASHER-SPRING	4
7	BATJ 1081	NUT	4
8	BATJ 7257	BOLT-DOWEL-GEARBOX TO FRAME	2
6	BWL 600091	WASHER-SPRING	2
5	BATJ 1080	BOLT-GEARBOX TO FRAME	3
6	BWL 600091	WASHER-SPRING	3
9	BCTJ 7991	COVER-FRONT	1
10	BATJ 5621	JOINT-COVER TO GEARBOX CASING	1
11	BBH 606101	BOLT COVER TO CASING	6
12	BGHF 333	WASHER-SPRING	6
14	BATJ 5630	JOINT-COVER TO GEARBOX CASING	1
15	BNT 3582	PIN-DOWEL	2
16	BSH 607081	SCREW-COVER TO CASING	10
17	BWL 600071	WASHER-SPRING	10
	BGHF 110	BOLT-COVER TOP TO CASING	3
	BGHF 204	NUT	3
13	BCTJ 7945	REAR COVER	1

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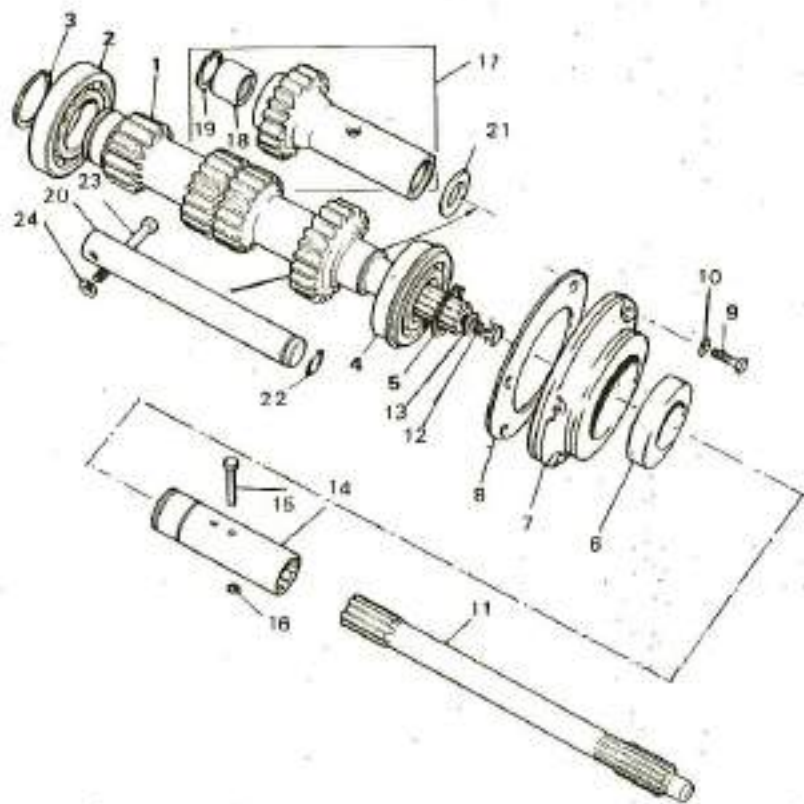
TITLE 370C LEYLAND SKID UNIT COMPONENTS - GEARBOX 3 x 3 SYNCHRO

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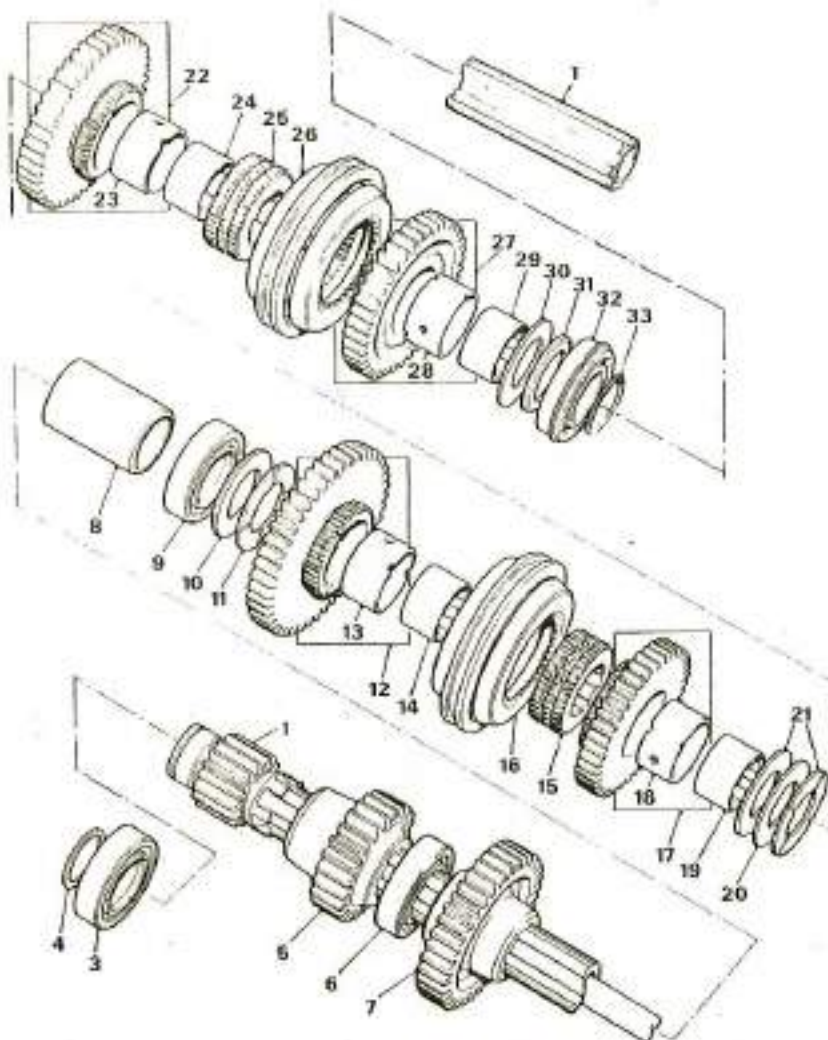
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103	ITEM	PART NO.	DESCRIPTION	QTY
	1	BCTJ 7023	PRIMARY SHAFT	1
	2	B1D 3791	BEARING-PRIMARY SHAFT REAR	1
	3	BATJ 1066	CIRCLIP-BEARING TO SHAFT RETAINING	1
	4	B6K 777	BEARING-PRIMARY SHAFT FRONT	1
	5	BESC 40	CIRCLIP-BEARING TO SHAFT RETAINING	1
	6	BATJ 2123	SEAL-PRIMARY SHAFT FRONT	1
	7	BATJ 7521	HOUSING-SEAL	1
	8	BATJ 5617	JOINT-HOUSING TO CASING	1
	9	B8H 606091	BOLT-HOUSING TO CASING	4
	10	BGHF 332	WASHER-SPRING	4
	11	BNT 8005	SHAFT-TRANSMISSION	1
	12	BATJ 7240	PLUG-SLEEVE PIN-PRIMARY SHAFT	1
	13	BATJ 1027	WASHER-PLUG	1
	14	BATJ 5011	SLEEVE-DRIVING	1
	15	BATJ 5612	PIN-SLEEVE TO SHAFT	2
	16	BATJ 5613	RING-SNAP	2
	17	BCTJ 7072	GEAR ASSEMBLY-REVERSE	1
	18	BATJ 2082	BEARING	2
	19	BATJ 1066	CIRCLIP-BEARING TO GEAR RETAINING	2
	20	BCTJ 7075	SHAFT-REVERSE GEAR	1
	21	BCTJ 7074	WASHER-THRUST-GEAR TO CASE	2
	22	B83H 902	'O' RING-SHAFT TO CASE SEALING	1
	23	B8H 606201	BOLT-SHAFT RETAINING	1
	24	BGHF 333	WASHER-SPRING	1



ITEM	PART NO.	DESCRIPTION	QTY
1	BCTJ 7026	LAYSHAFT	1
2	B83H 779	BEARING-LAYSHAFT REAR	1
4	B83H 723	CIRCLIP-BEARING TO SHAFT	1
		RETAINING	1
5	BCTJ 7071	GEAR-MIDDLE RANGE-LAYSHAFT	1
6	B83H 779	BEARING-LAYSHAFT CENTRE	1
7	BCTJ 7070	GEAR-HIGH RANGE-LAYSHAFT	1
		DISTANCE PIECE-LAYSHAFT	1
8	BCTJ 7065	82.8mm(3.26")	A/R
8	BCTJ 7907	83.1mm(3.27")	A/R
8	BCTJ 7066	83.3mm(3.28")	A/R
8	BCTJ 7908	83.6mm(3.29")	A/R
8	BCTJ 7067	83.8mm(3.30")	A/R
8	BCTJ 7909	84.1mm(3.31")	A/R
8	BCTJ 7068	84.3mm(3.32")	A/R
8	BCTJ 7910	84.6mm(3.33")	A/R
8	BCTJ 7069	84.8mm(3.34")	A/R
9	B83H 861	BEARING-LAYSHAFT CENTRE	1
10	BCTJ 7037	SPACER-LAYSHAFT GEARS-REAR	1
11	BCTJ 7034	WASHER-THRUST-GEAR TO SPACER	1
12	BCTJ 7045	GEAR ASSEMBLY-1ST SPEED- LAYSHAFT	1
13	BCTJ 7040	BUSH	1
14	BCTJ 7035	SLEEVE-BEARING-GEAR	1
15	BCTJ 7036	HUB COUPLER	1
16	BCTJ 7064	SYNCHROMESH UNIT	1

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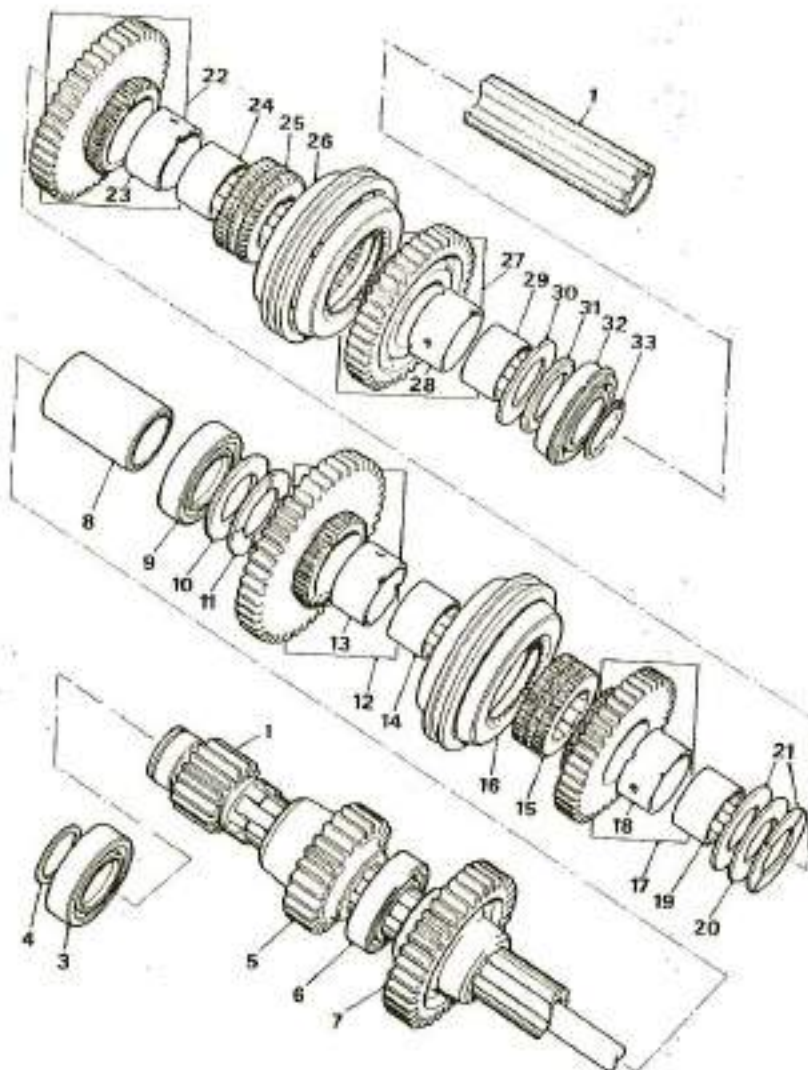
370C LEYLAND SKID UNIT COMPONENTS - GEARBOX 3 x 3 SYNCHRO

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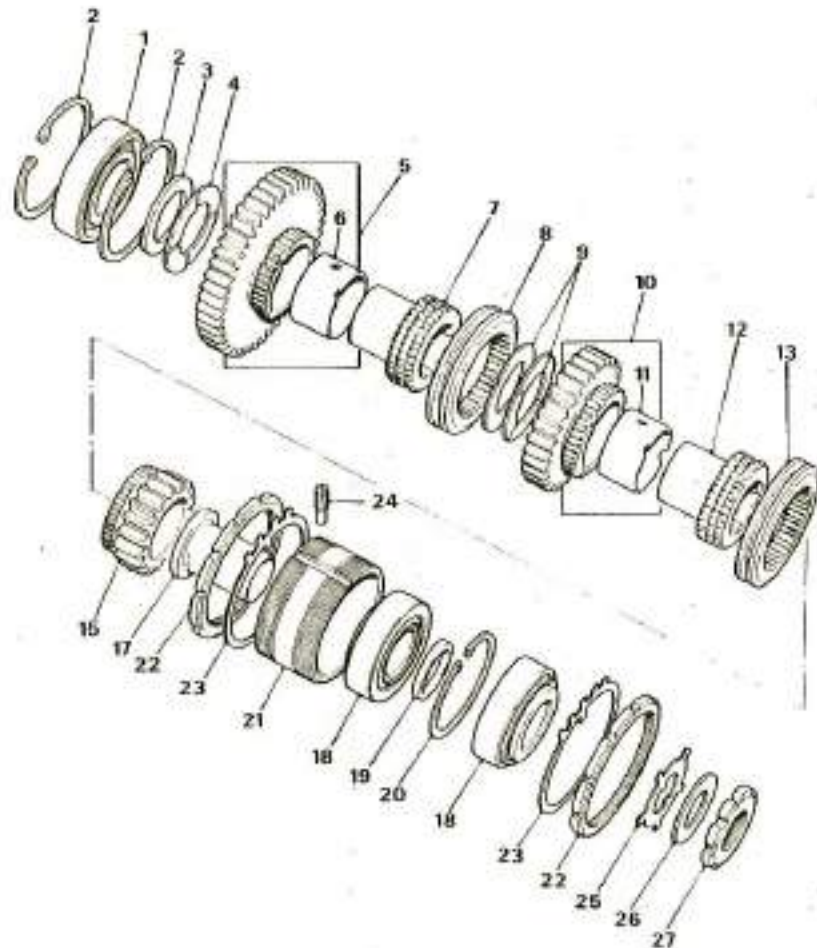
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105	ITEM	PART NO.	DESCRIPTION	QTY
	17	BCTJ 7043	REVERSE GEAR ASSEMBLY- LAYSHAFT	1
	18	BCTJ 7040	BUSH	1
	19	BCTJ 7035	SLEEVE-BEARING-GEAR SPACER-LAYSHAFT GEAR-CENTRE	1
	20	BCTJ 7892	2.39mm(0.094")	A/R
	20	BCTJ 7893	2.49mm(0.098")	A/R
	20	BCTJ 7894	2.59mm(0.102")	A/R
	20	BCTJ 7895	2.69mm(0.106")	A/R
	20	BCTJ 7896	2.79mm(0.110")	A/R
	20	BCTJ 7897	2.90mm(0.114")	A/R
	20	BCTJ 7898	3.00mm(0.118")	A/R
	20	BCTJ 7899	3.10mm(0.122")	A/R
	20	BCTJ 7900	3.20mm(0.126")	A/R
	20	BCTJ 7901	3.30mm(0.130")	A/R
	20	BCTJ 7902	3.40mm(0.134")	A/R
	20	BCTJ 7903	3.51mm(0.138")	A/R
	20	BCTJ 7904	3.61mm(0.142")	A/R
	20	BCTJ 7905	3.71mm(0.146")	A/R
	20	BCTJ 7906	3.81mm(0.150")	A/R
	21	BCTJ 7034	WASHER-THRUST-GEARS TO SPACER	2
	22	BCTJ 7041	GEAR ASSEMBLY-2ND SPEED- LAYSHAFT	1
	23	BCTJ 7040	BUSH	1
	24	BCTJ 7035	SLEEVE-BEARING-GEAR	1
	25	BCTJ 7036	HUB COUPLER	1
	26	BCTJ 7064	SYNCHROMESH UNIT	1
	27	BCTJ 7038	GEAR ASSEMBLY-3RD SPEED- LAYSHAFT	1
	28	BCTJ 7040	BUSH	1
	29	BCTJ 7035	SLEEVE-BEARING-GEAR	1
	30	BCTJ 7034	WASHER-THRUST GEAR TO SPACER	1
			SPACER-LAYSHAFT GEARS- FRONT	
	31	BCTJ 7911	SPACER-LAYSHAFT GEARS- FRONT	1
	32	BACU 1031	BEARING-LAYSHAFT FRONT	1
	33	B83H 723	CIRCLIP-BEARING TO SHAFT- RETAINING	1



ITEM	PART NO.	DESCRIPTION	QTY
1	B83H 724	BEARING-MAINSHAFT REAR	1
2	B267985	CIRCLIP-BEARING TO CASE SPACER-MAINSHAFT GEARS- REAR	2
3	BCTJ 7047	3.556mm(0.140")	A/R
3	BCTJ 7048	3.683mm(0.145")	A/R
3	BCTJ 7049	3.810mm(0.150")	A/R
3	BCTJ 7050	3.937mm(0.155")	A/R
3	BCTJ 7051	4.064mm(0.160")	A/R
3	BCTJ 7052	4.191mm(0.165")	A/R
3	BCTJ 7053	4.318mm(0.170")	A/R
3	BCTJ 7054	4.445mm(0.175")	A/R
3	BCTJ 7055	4.572mm(0.180")	A/R
3	BCTJ 7056	4.699mm(0.185")	A/R
3	BCTJ 7057	4.826mm(0.190")	A/R
3	BCTJ 7058	4.953mm(0.195")	A/R
3	BCTJ 7059	5.080mm(0.200")	A/R
3	BCTJ 7062	5.461mm(0.215")	A/R
3	BCTJ 7063	5.588mm(0.220")	A/R
4	BCTJ 7034	WASHER-THRUST-GEARS TO SPACER	1
5	BCTJ 7079	GEAR ASSEMBLY-LOW RANGE- MAINSHAFT	1
6	BCTJ 7040	BUSH	1
7	BCTJ 7081	BEARING SLEEVE AND HUB COUPLER	1
8	BCTJ 7082	COLLAR-HUB COUPLER	1
9	BCTJ 7883	WASHER-THRUST-GEAR TO BEARING SLEEVE	1
10	BCTJ 7083	GEAR ASSEMBLY-MEDIUM RANGE- MAINSHAFT	1
11	BCTJ 7040	BUSH	2
12	BCTJ 7081	BEARING SLEEVE AND HUB COUPLER	1
13	BCTJ 7082	COLLAR-HUB COUPLER	2
	BCTJ 6534	SLEEVE-BEARING-GEAR	1
15	BCTJ 7085	GEAR-HIGH RANGE-MAINSHAFT	1

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